

SCOPE OF WORK

SUMMARY

This document sets forth the scope of work for repairs to the existing HVAC system at the Qatar Pavilion. Requirements include adherence to work practices and procedures set forth in applicable codes, regulations and standards. Requirements include obtaining licenses, permits, inspections, releases and similar documentation, as well as payments, statements and similar requirements associated with codes, regulations, and standards.

The project completion date is 120 days from the Notice to Proceed.

- A. Furnish all labor, tools, materials, fixtures, equipment, accessories, transportation, etc., required for the scope of work as identified complete with necessary auxiliaries as and as hereinafter specified.
- B. In general, the work shall consist of the following installations: (see below and Appendix for more information on scopes of work)
 - 1. Provide control isolation dampers in the supply ducts for AHU 6A and 6B. The air units are set up for 100% redundancy. One unit is the lead unit and the second unit is the standby unit. The dampers are required to allow the air units to use a common duct system.
 - 2. Provide check valves at the discharge of the (2) existing main chilled water pumps and (2) existing main heating water pumps. The pump piping is 8" for chilled water and 6" for heating water. The existing pumps are inline style. Rework the existing piping as required for the installation of the new check valves.
 - 3. Provide test and balance for all major air handling units, pumps and exhaust fans. See test and balance section below.
 - 4. Replace existing Atrium louvers with new hurricane rated wind driven rain resistant louvers. See louver section below.
 - 5. Replace existing heat recovery coils for AHU 6A and 6B (one common coil), AHU 5, AHU 4, and AHU 3. Provide new filter racks for each coil location. Modify ducts as required for installation of filter rack. See below.
 - 6. Replace AHU-3, AHU-4, AHU-5, AHU-6A and AHU-6B. Disconnect chilled and heating water piping, electrical and ductwork. Reconnect chilled and heating water piping, electrical and ductwork. Provide new condensate drain with running trap. **Note: The air units will be Owner furnished and Contractor installed. The Contractor will be responsible for coordinating air unit delivery to the site, rigging prep and rigging, as well as the complete installation of the air units.**
 - 7. Stiffen outside air duct serving AHU-6A. Existing duct has collapsed.
 - 8. Replace heat wheels for AHU-1 and AHU-2.
 - 9. Provide access panels for existing heat recovery coils on exhaust side (4 locations).
 - 10. Provide building pressurization sensors and programming.
 - 11. Provide point by point control system retro-commissioning.
- C. Prior to submitting quotation for work, Contractor shall visit and examine the job site in order to become familiar with all existing conditions pertinent to the work to be performed thereon. No additional compensation will be allowed for failure to be so informed.

- D. It is the intent of these specifications that in all particulars, the materials and workmanship shall conform to the best practice and that the equipment and accessories as furnished and installed shall be complete and ready to operate.
- E. All materials shall be new, except where otherwise indicated, and shall conform to the standards of underwriters' Laboratories in every case where such a standard has been established for the particular type of material in question.

CODES AND REGULATIONS

General Applicability of Codes and Regulations, and Standards: Except to the extent that more explicit or more stringent requirements are written directly into the contract documents, all applicable codes, regulations, and standards have the same force and effect (and are made a part of the contract documents by reference) as if copied directly into the contract documents, or as if published copies are bound herewith.

Contractor Responsibility: The Contractor shall assume full responsibility and liability for the compliance with all applicable Federal, State, and local regulations pertaining to work practices, hauling, disposal, and protection of workers, visitors to the site, and persons occupying areas adjacent to the site. The Contractor shall hold the Owner and Designer harmless for failure to comply with any applicable work, hauling, disposal, safety, health or other regulation on the part of himself, his employees, or his subcontractors.

Electrical work shall comply with National Electrical Code. Minimum conduit size shall be ½" or larger as required. Minimum wire size shall be #12 AWG or as required. All exterior conduit, boxes, fittings, enclosures, etc. shall be galvanized, weatherproof as required by Code. Interior conduit shall be EMT with compression fittings. Grounding shall be in accordance with NEC Article 250. All control wiring in mechanical rooms shall be in conduit. Control wiring above ceilings may be run using plenum rated wiring. Provide power from existing 120V circuits as required for new controls.

SUBMITTALS

Prior to start of work; submit the following to the Designer for review:

Dampers
Test and balance
Check valves
Heat recovery coils
Control system
Retro-Commissioning plan

No work shall begin until these submittals are returned with Designer's action indicating that the submittal is returned for unrestricted use or final-but-restricted use.

Licenses and Certificates: For the Owner's records, submit copies of permits, licenses, certifications, inspection reports, releases, receipts for fee payments, correspondence and records established in conjunction with compliance with standards and regulations bearing upon performance of the Work including:

- State Regulations: Submit copies of codes and regulations applicable to the work.
- Permits: Apply for and pay for all state and local permit fees.
- Licenses: Submit copies of all State and local licenses and permits necessary to carry out the work of

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this contract.

CUTTING AND PATCHING

- A. Employ skilled tradesmen to perform cutting and patching. Except as otherwise indicated or approved by the Engineer, proceed with cutting-and-patching at the earliest feasible time, in each instance, and perform the work promptly.
- B. Cut work by methods least likely to damage work to be retained and work adjoining.
- C. Patch with seams that are durable and as invisible as possible. Comply with specified tolerances for the work.
- D. Restore exposed finishes of patched areas; and, where necessary extend finish restoration onto retained work adjoining, in a manner which will eliminate evidence of patching.
- E. Where patch occurs in a smooth painted surface, extend final paint coat over the entire unbroken surface containing the patch, after patched area has received prime and base coats.
- F. Penetrations through exterior walls shall be neatly cored, provided with a suitable sleeve, caulked and waterproofed.

PROTECTION OF MATERIAL AND EQUIPMENT

- A. Contractor shall continuously maintain adequate protection of all his work from damage and shall protect the Owner's property from injury or loss, except as may be caused by agents or employees of the Owner.
- B. Conduit openings shall be capped or plugged during installation. Equipment shall be tightly covered and protected against dirt, moisture, chemical and mechanical injury. At the completion of the work, material and equipment shall be thoroughly cleaned and delivered in condition satisfactory to the Engineer.

CLEANING UP

- A. This Contractor shall promptly remove from the jobsite all debris, surplus and waste materials, empty crates and cartons resulting from his work.
- B. This Contractor shall remove all oil, grease or other stains resulting from his work performed in the building or the exterior thereof.

GUARANTEE

- A. Upon completion of all tests and acceptance, the Contractor shall furnish the Owner a written guarantee covering all electrical work under this Contract for a period of one (1) year from date of final acceptance. Upon notice from the Owner or the Consulting Engineer during the Guarantee period, the Contractor shall replace defective materials and correct faults of workmanship and repair any damage caused thereby promptly and free of any charge.

COMMISSIONING

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- A. Contractor shall install all items of equipment as identified in this specification in strict accordance with manufacturer's requirements (whether identified in this specification or not), shop drawings and contract documents. Contractor shall coordinate with the Owner to ensure that Owner provided utilities are provided in accordance with manufacturer's requirements. Start-up of all equipment shall be by manufacturer authorized representative. Start-up services shall be provided for as long a period of time as is necessary to insure proper operation of the equipment items. The start-up technician shall conduct all operating tests as required to ensure the equipment is operating in accordance with design parameters. Complete testing of all safety and emergency control devices shall be made. The start-up technician shall submit a written report to the engineer (prior to final punch list inspection) containing all test data recorded as required above and a letter certifying that the equipment is operating properly.

DEMOLITION

Remove existing heat recovery coils and louvers as indicated above. Remove any piping, ductwork, etc. as required to perform work. Dispose of in a legal manner.

LOUVERS

The existing Atrium louvers shall be removed and replaced with new hurricane rated wind driven rain resistant louvers. The louvers shall be 4" frame depth, 6063T6 extruded aluminum, double drainable blades, Miami Dade county approved with bird screen, Ruskin EME420MD or approved equal. The louvers shall have a Kynar finish to match existing louver color. Verify the exact color, number of louvers and installation on site. The louvers that are not connected to the smoke exhaust fans shall have the backs sealed with sheet metal and insulated with 1" sheet Armaflex glued to the back of the sheet metal.

PIPING

- Disconnect and reconnect piping for heat recovery coils that are being replaced.
- New check valves shall be provided for heating water (2-6") and chilled water (2-8") inline pumps. Check valve shall be cast iron, Class 125, 350-degree F rated, full port, NIBCO F-918-B or approved equal. Modify existing piping as required for installation of the four check valves. Repair the insulation as required.
- Disconnect and reconnect piping for air units being replaced (AHU-3, 4, 5, 6A and 6B).

Note: 2-way control valves shall be used for the heating and cooling coils.

The coil piping arrangement shall be as follows (provide reducers as required):

Supply – ball valve, T&P, strainer, T&P, union, coil

Return – ball valve, globe balancing valve, T&P, 2-way control valve, T&P, union, coil

BALL VALVES

Provide ball valves for chilled and heating water coils at supply and return for air unit.

Flanged Ends 2-1/2" and larger: Class 150, flanged ends, carbon steel body with 316 s.s. trim, uni-body design, full port, blowout proof s.s. stem and ball, teflon seat.

Threaded Ends 3" and Smaller: 600# W.O.G., forged brass two-piece body, hard chrome plated forged brass ball, blow-out proof stem.

STRAINERS

Through 2-1/2" Metraflex Style S - Screwed; Zurn Model YSBR 20 mesh monel screen through 2"; .045 stainless steel on 2-1/2"; Strainers on 3" and above Metraflex Style M1 - flanged; Zurn Model FS 3" to have .045 mesh, ss screws; 3-1/2" and above .125 mesh, ss screws.

BALANCING VALVES

Valves 1/2" to 2" pipe size (NPT or Sweat) to be of dezincification brass or bronze construction. Valves 2-1/2" to 12" pipe size shall be cast iron for flanged models or ductile iron for grooved models. Valves shall be globe type rated 175 psi for iron and 240 psi for brass/bronze at 250 degrees F. Valves to have concealed memory stop feature and visual position readout. Each valve shall have two metering/test ports with internal check valves and protective caps. Valves to be leak-tight at full rated working pressure. All valves to be provided with molded insulation to permit access for balance and read-out. Nibco model T or S1710 (1/2" to 2"), F or G737 (2-1/2" to 12"), DeZurik series 12.30-1 or approved equal.

T.A.P. PLUGS

Furnish where shown on plans or where good practice requires 1/2" IPS plug. The Contractor shall leave with the Owner one kit consisting of (1) 1/8" thermometer, (1) pressure gauge and (1) gauge adaptor, 1/8" diameter with stainless steel probe, 1/4" FPT gauge connection.

Provide automatic air vents at each high point and drain valves at each low point in the new piping.

ELECTRICAL

Comply with NEC requirements. Remove wiring to existing pumps and air units being replaced as required for replacement. Provide junction box and cap wiring temporarily for reuse. Connect existing wiring to new pumps and air units. Provide liquid tight flexible conduit for last 3' before connection to motor junction box.

TEMPERATURE CONTROLS

Provide retro-commissioning of all temperature control system points. Siemens is the existing campus control contractor. Coordinate work with Siemens. The following shall be performed:

- Review existing systems and related documentation.
- Perform calibration and maintenance checks for all sensors, dampers, actuators, controllers, etc.
- Perform functional test of all controls.
- Analyze and review test data.
- Provide a complete list of devices, sequences, etc. that need to be addressed with estimated cost of repairs. The calibration of all devices shall be in this project cost.

New heat wheels, pumps, heat recovery coils, and air handling units shall be controlled by the existing sequence of operation. Provide new chilled and heating water control valves for AHU-3, 4, 5, 6A and 6B. Verify on site.

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Provide building pressurization control strategy. Provide building pressure sensors on each floor and an outside reference sensor. The sensor shall measure the differential pressure between the outside and inside of the building. The control system shall modulate the outside air dampers and exhaust fans in the air handling units as required to maintain positive building pressure of 0.03 in (adj). Develop suitable strategy after retro-commissioning of controls is completed.

DUCTWORK

A. Provide and install ductwork as herein specified to include:

- Modification to existing return air ducts as required for new installation of filter racks before heat recovery coils on AHU-3, AHU-4, and AHU-5.
- New outside air duct with filter rack from louver to heat recovery coil on AHU-6A, 6B. The new duct shall be full width of the heat recovery coil from the louver to the heat recovery coil.
- Modify existing ductwork as required for new isolation dampers in the outside air supply from AHU-6A and AHU-6B.
- Install new louvers and reconnect to existing smoke exhaust ductwork.
- Repair outside air duct serving AHU-6A. The duct has partially collapsed. Install stiffeners as required.
- Provide access panels in the exhaust air duct before the existing heat recovery coils. (4 locations)
- Disconnect and reconnect supply and return ductwork for air handling units 3, 4, 5, 6A and 6B.

B. Ductwork shall be as described in the latest edition of SMACNA manuals and as per the following:

1. Galvanized sheet metal shall be lock form quality per ASTM A653 with a G90 zinc coating.
2. Outside air ducts shall be galvanized sheet metal with air-tight seams and as per applicable sections of SMACNA manuals for low velocity ducts. Insulate outside air and exhaust air ducts with external wrap.
3. Supply and return ducts for low pressure system and, low velocity systems shall be galvanized sheet metal with airtight seams and as per applicable section of SMACNA manuals for low velocity ducts. All ducts shall be insulated with 2" exterior wrap. Internally line the first 5' of supply and return for sound attenuation.
6. All ducts shall be sealed per SMACNA Seal Class A. All joints, longitudinal seams and wall penetrations of all supply, return and outside air ducts shall be sealed with an elastomeric tape which shall consist of a pressure sensitive layer of modified butyl rubber sealer laminated to a foil backing material which shall conform to surface variations and irregular areas and shall not harden crack or peel. The sealant shall be waterproof and shall be a minimum of 15 mils thick. All ductwork shall be cleaned and prepared and sealant shall be applied strictly in accordance with manufacturer's instructions and recommendations. Sealant shall be Hardcast FG-1402, Suretape #653 or approved equal,

at Contractor's option flanged gasketed duct system may be used for POSITIVE PRESSURE SYSTEM ONLY.

- C. Duct supports for rectangular ducts shall be a minimum 1" X 18-gauge galvanized steel bands. Hanger bands shall be bent under lower corners and secured with self-tapping screws at corners and six (6") inch intervals up the sides. Distance between hangers shall be as recommended by SMACNA manual for low and medium ductwork. Ductwork shall be rigidly supported to prevent vibration. Duct attachments to structure, lower hanger attachments, ducts traps and rods and trapeze angles shall be in accordance with SMACNA Low Pressure and High Pressure Duct Standards.

Maximum duct leakage shall be +/- 5%, SMACNA Seal Class A. Outside air, return air and exhaust air systems shall be designed for 2.5" static pressure. Construct ductwork in accordance with SMACNA Duct Construction Standards for the specified pressure class.

Install Automatic dampers, airflow stations and other duct mounted devices.

Volume dampers shall be opposed blade type with 2" handle standoff for duct insulation.

- D. Isolation dampers shall be installed in the outside air supply duct for AHU-6A and AHU-6B. The dampers shall be ultra-low leakage with control actuator, maximum leakage 3CFM/sqft @ 1" wg. Dampers shall be Ruskin model CD60 or approved equal. The dampers shall be controlled by the temperature control system.
- E. Filter racks for heat recovery coils shall be 16-ga galvanized steel, side access, fully gasketed, flanged suitable for 2" pleated filters. Modify existing ductwork as required for installation of new filter racks. Provide MERV 8 filters. Filter rack shall match the width of the heat recovery coil.
- F. Access panels shall be gasketed, double wall insulated, minimum size 12" x 12". Cut into existing ducts for access to exhaust heat recovery coils. Provide one on top and one on bottom of duct at each location (8 total access panels).

INSULATION

CHILLED WATER PIPING

Insulate chilled water piping, valves and fittings with 2" thick elastomeric closed cell foam pipe insulation. The R-value shall be 5.7 minimum.

HEATING WATER PIPING

- A. Insulate heating water piping with glass fiber pipe insulation with factory applied white all service jacket, with self-sealing lap (ASJ-SSL).
- B. Insulate fittings, flanges and valves with performed insulation with PVC premolded one-piece fitting covers, with fiberglass insert. Premolded or shop fabricated glass fiber cover may be used in lieu of above at the Contractor's option. Optional covers to be given a smoothing coat of finishing cement in exposed areas and finished in all areas with Insulation Coating, reinforced with white glass fabric.

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- C. Insulation thickness to be as follows:

	PIPE SIZES		
	Up to 2"	2-1/2 to 4"	Over 4"
Insulation Thickness	1"	1-1/2"	2"

- D. Adhere longitudinal laps and butt strips of jacket with factory applied pressure sensitive tape system or stapled on 2-inch centers with monel staples.

AIR CONDITIONING DRAINS

- A. Insulate **all** air conditioning condensate drains, fittings, flanges with flexible foamed plastic tubing insulation, J-M Aerotube 11, Rubatex, or approved equal. Thickness to be 3/4 inch.

DUCT INSULATION

- A. Insulation shall be as per the following:
- B. Lined Duct system - All lined ducts shall be lined with Knauf Duct Liner E-M, Manville Lina-Coustic duct liner, or approved equal. Duct Lining shall be applied in strict accordance with the latest edition of SMACNA's "HVAC Duct Construction Standard Metal & Flexible." Mechanical fasteners shall meet "Standards for Mechanical Fasteners MF-1-1975." Length of mechanical fasteners shall not compress the insulation more than 1/8" and shall be installed perpendicular to the duct surface. Adhesive shall conform to ASTM C 916 and be applied to the sheet metal with a 90% minimum coverage. All exposed edges of the duct liner material shall be coated with the same adhesive. All rips and tears shall also be repaired using adhesive. All internal duct areas shall be covered with duct liner. Transverse joints shall be firmly butted with no gaps and coated with adhesive. Longitudinal corner joints shall be overlapped and compressed. For velocities from 4001 to 6000 FPM, metal nosing shall be applied to all upstream transverse edges to additionally secure the insulation." Liner shall be 1" thick, 1.5 PCF.
- C. Exterior Duct Wrap - Exterior insulation duct wrap shall be 2" thick .75 PCF fiberglass wrap with F.S.K. jacket.

AHU-3, 4, 5, 6A & 6B REPLACEMENT

1. Removal of existing air units.
2. **The air units will be Owner furnished and Contractor installed. The Contractor will be responsible for coordinating air unit delivery to the site, rigging prep and rigging, as well as the complete installation of the air units.**
3. Install new air units in the existing locations per the schedule in the Appendix. The air units shall be connected to the existing duct systems.
4. Provide chilled water, heating water, electrical, drains, and controls as required to make the air unit operational. Verify piping hand and locations on site.
5. Modify existing piping (drains, hydronic, etc.) as required for new air unit piping configuration.

6. Provide new valves as specified for the new air unit. Connection to existing piping shall occur upstream of existing valves so that there no existing isolation valves are reused at the air unit.
7. Provide new 480V, 3 phase circuits from existing air unit power junction box.
8. Existing temperature control sequence of operation shall be reused.
9. Provide new 20 GA 304SS drain pan under air unit. Pipe drain pan to existing condensate drain. Provide float switch in drain pan with alarm point on control system.
10. Reinsulate/repair insulation as required.

HEAT RECOVERY WHEELS

Replace existing heat wheels for AHU-1 and AHU-2. See schedule in Appendix.

HEAT RECOVERY COILS

Provide new heat recovery coils for AHU 6A and 6B (one common coil), AHU 5, AHU 4, and AHU 3. Disconnect and reconnect existing piping, modify as required. See coil schedule in Appendix.

TEST AND BALANCE

Test and balance air and waterflow for the following: (See existing mechanical schedules in the Appendix)

- AHU-1
- AHU-2
- AHU-3
- AHU-4
- AHU-5
- AHU-6A & 6B
- PM-1,2
- PM-3,4
- PM-9,10
- PM-11
- PM-12
- EF6-1,2
- EF6-3,4
- EF6-5,6
- EF6-7
- EF6-8
- EF6-9

Provide complete test and balance report as follows.

AIR SYSTEMS PROCEDURE (MINIMUM REQUIREMENTS)

- A. Test and adjust fan RPM to design requirements.
- B. Test and record motor full load nameplate rating and actual ampere draw.
- C. Test and record system static pressures, fan suction and discharge.

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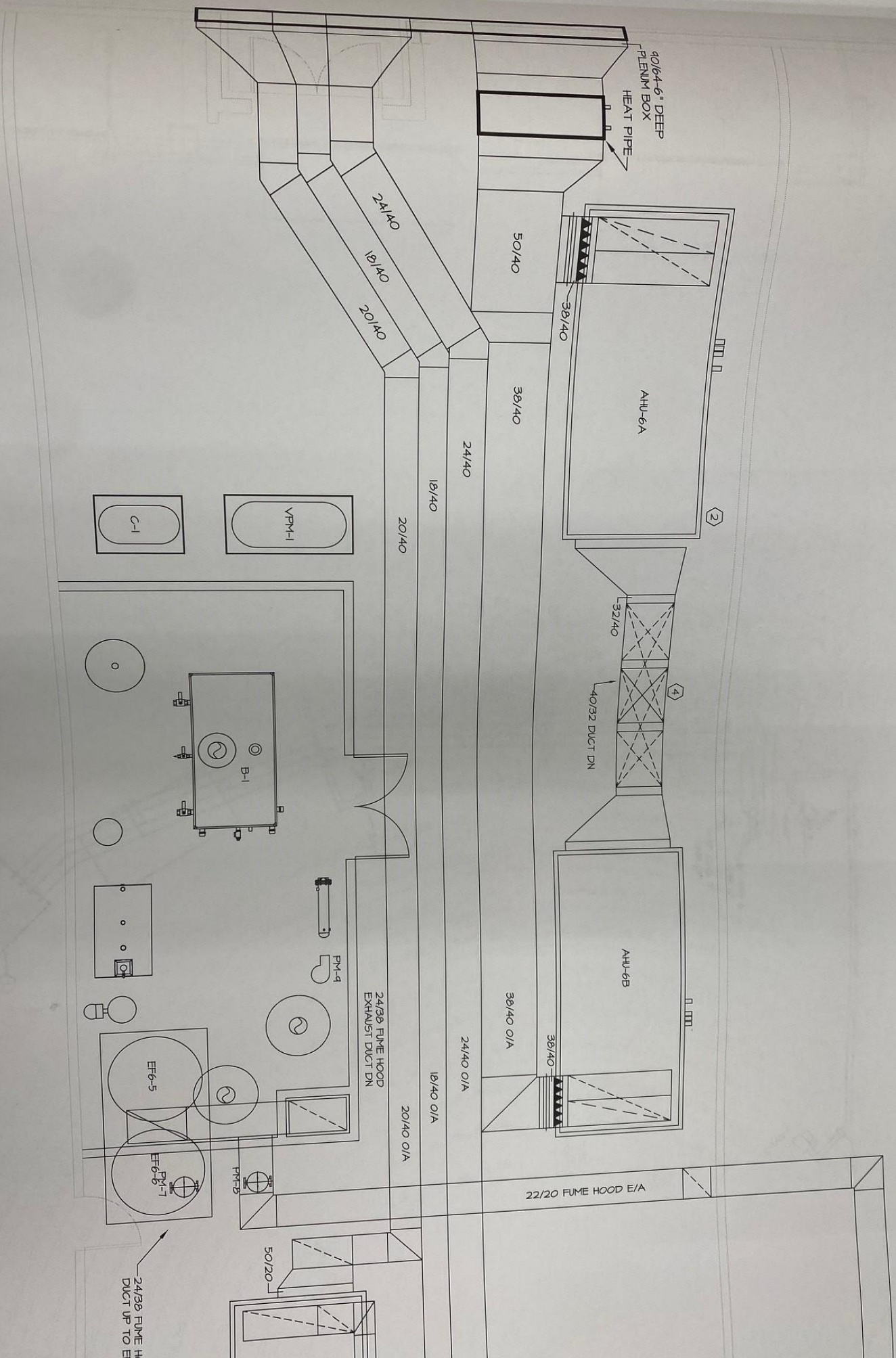
- D. Adjust all main supply and return air duct to proper design CFM.
- E. Test and adjust each diffuser, grille and register (new and existing as indicated on drawings). Reading and tests of diffusers, grilles and registers shall include design velocity (FPM) and as adjusted velocity, design CFM and adjusted CFM.
- F. Test and record outside, mixed air and discharge temperatures (D.B. for heating cycle, D.B. and W.B. for cooling cycle).
- G. In coordination with the ATC contractor, set adjustments of automatically operated dampers to operate as specified, indicated and/or noted.
- H. Test and adjust air handling and distribution systems to provide required or design supply, return, outside and exhaust air quantities.
- I. Make air quantity measurements in ducts by Pitot tube traverse of entire cross-sectional area of duct.
- J. Measure air quantities at air inlets and outlets.
- K. Adjust distribution system to obtain uniform space temperatures free from objectionable drafts and noise.
- L. Use volume control devices to regulate air quantities only to extend that adjustments do not create objectionable air motion or sound levels. Effect volume control by duct internal devices such as dampers and splitters.
- M. Vary total system air quantities by adjustment of fan speeds. Provide drive changes required. Vary branch air quantities by damper regulation.
- N. Provide system schematic with required and actual air quantities recorded at each outlet or inlet
- O. Measure static air pressure conditions on air supply units, including filter and coil pressure drops, and total pressure across the fan. Make allowances for 50 percent loading of filters.
- P. Adjust outside air automatic dampers, outside air, return air and exhaust dampers for design conditions.
- Q. Measure temperature conditions across air, return air, and exhaust dampers to check leakage.
- R. Where modulating dampers are provided, take measurement and balance at extreme conditions.
- S. Measure and record pressure differentials between designated spaces.

WATER SYSTEM PROCEDURE (MINIMUM REQUIREMENTS)

- A. Prepare itemized equipment schedules, listing all heating and/or cooling elements and equipment in the systems to be balanced. List in order on equipment schedules, by pump or zone according to the design, all heating or cooling elements all zone balancing valves circuit pump and ending with the last items of equipment or transfer element in the respective zone or circuit. Include on schedule sheet column titles listing the location, type of element or apparatus, design conditions and measured conditions. Prepare individual pump report sheets for each zone or circuit.
- B. Adjust water systems (new and existing as indicated on drawings) to provide required or design quantities.
- C. Use calibrated Venturi tubes, orifices, or other metered fitting and pressure gages to determine flow rates for system balance. Where flow-metering devices are not installed, base flow balance on temperature difference across various heat transfer elements in the system.
- D. Adjust systems to provide specified pressure drops and flows through heat transfer elements prior to thermal testing. Perform balancing by measurement of temperature differential in conjunction with air balancing.
- E. Effect system balance with automatic control valves fully open to heat transfer elements.
- F. Effect adjustment of water distribution systems by means of balancing cocks, valves, and fittings. Do not use service or shut-off valves for balancing unless indexed for balance point.
- G. Test pumps and adjust flow. Record the following on pumps report sheets: (a) suction and discharge pressure, (b) running amps and brake horsepower of pump motor under full flow and no flow conditions, (c) pressure drop across pump in feet of water and total GMP pump is handling under full flow conditions.
- H. Where available pump capacity is less than total flow requirements or individual system parts, full flow in one part may be simulated by temporary restriction of flow to other parts.

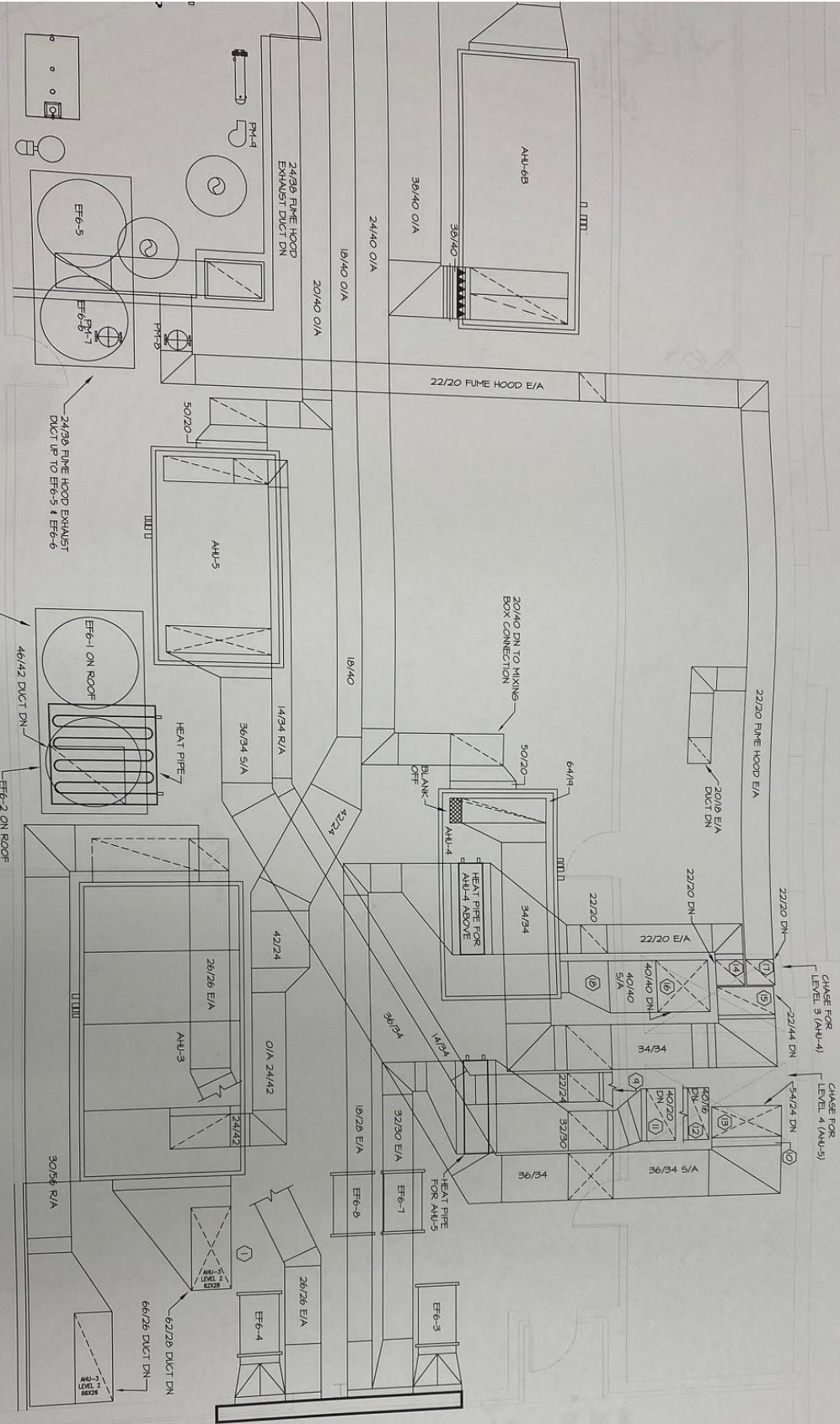
APPENDIX

1. Mechanical room layout picture.
2. Pictures showing isolation dampers.
3. Mechanical schedules for reference with test and balance and control scope of work.
4. Pictures showing Atrium louver replacement work.
5. Heat recovery coil information.
6. Air handling unit 3, 4, 5, 6A, and 6B information. (Owner furnished, Contractor installed)
Included for reference.
7. Picture showing collapsed outside air duct.
8. Heat wheel information.
9. Pictures showing heat recovery coils to be replaced and new filter rack locations.



M206

EF6-1 AND EF6-2 ON ROOF ABOVE HEAT PIPE FOR AH6-1A AND AH6-1B

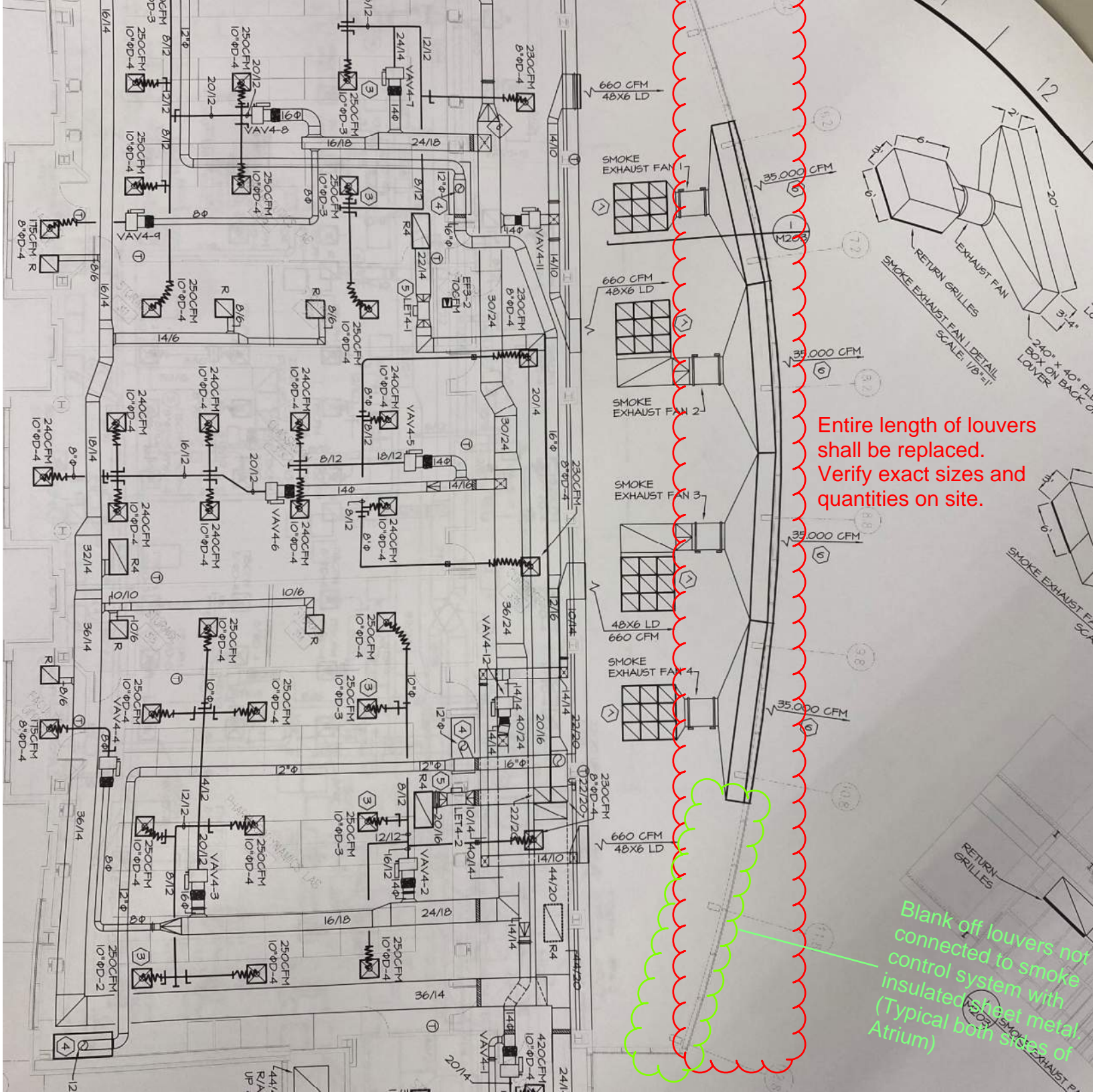


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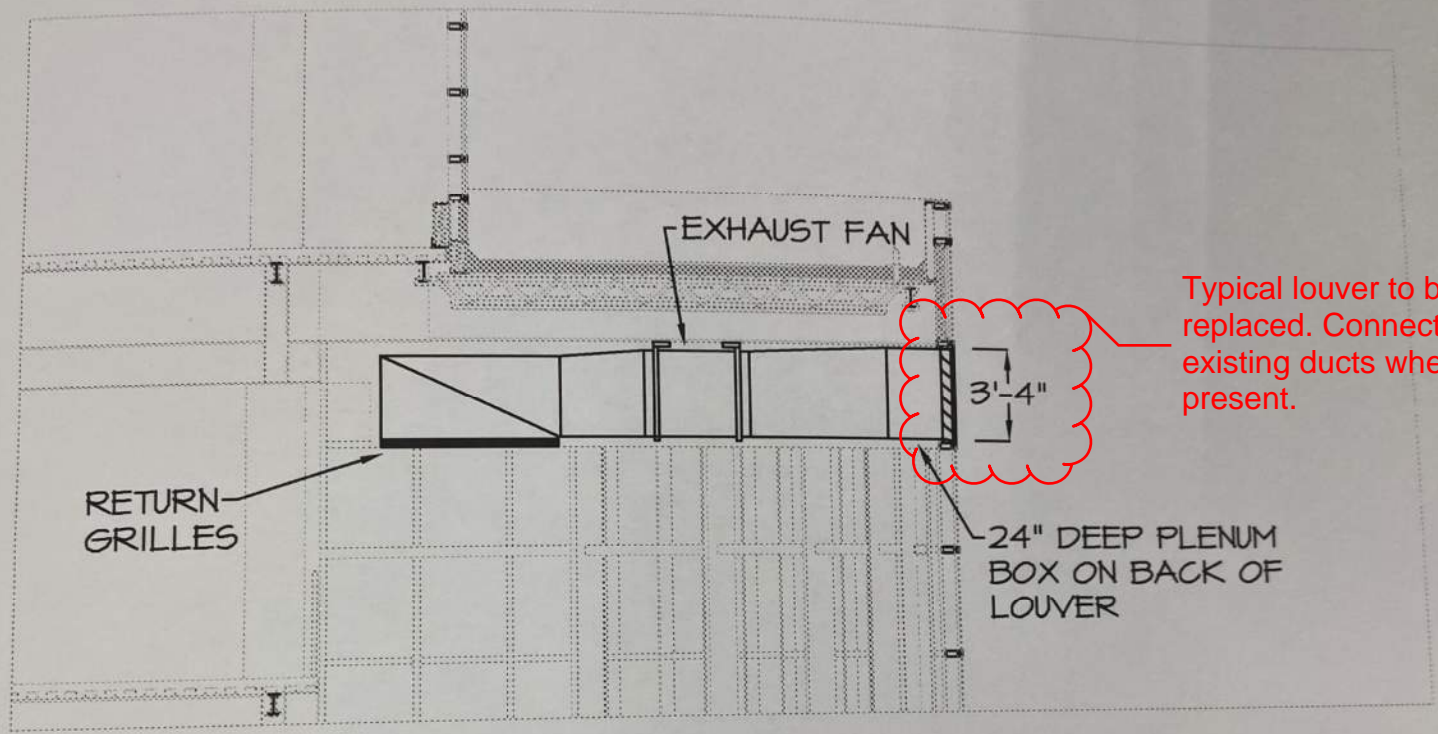
Install isolation damper here

Install isolation damper here



Entire length of louvers shall be replaced. Verify exact sizes and quantities on site.

Blank off louvers not connected to smoke control system with insulated sheet metal. (Typical both sides of Atrium)



Typical louver to be replaced. Connect to existing ducts where present.

1 SMOKE EXHAUST PARTIAL SECTION
 M203 SCALE: 1/8"=1'

10-8

11-8

12

* CONTRACTOR TO MODIFY DUCTWORK AS
NEEDED TO ACCOMMODATE COILS.

File

TEMTRON WATER COILS

SUBMITTAL DATA

PROJECT: Xavier University College of Pharmacy
New Orleans, LA

ENGINEER: Lucien T. Vivien & Associates
Harahan, LA

CONTRACTOR: A.H. Guthans Co., Inc.
Metairie, LA

REPRESENTATIVE: Mid-South Equipment, Inc.
5751 River Road
Harahan, LA 70123
504-835-0422 Phone
504-835-0485 Fax

LUCIEN T. VIVIEN JR. & ASSOC., INC.
Review is solely for general conformance with the contract documents.
This review does not relieve the contractor of their responsibility of
compliance with the contract documents and applicable codes.
Dimensions, quantities, errors, omissions and coordination of the
work with all trades, shall remain the responsibility of the contractor

MAY 15 2009

DATE: October 3, 2008

Approved As Noted

SUB#67 SHOP DRAWING REVIEW

LANDIS CONSTRUCTION CO., LLC

THIS IS TO CERTIFY THAT THIS SUBMISSION HAS BEEN
CHECKED FOR ACCURACY, COMPLETENESS AND
COMPLIANCE WITH THE CONTRACT REQUIREMENTS.
THIS CERTIFICATION DOES NOT RELIEVE THE
SUBCONTRACTOR / VENDOR OF THE RESPONSIBILITY
FOR COMPLYING FULLY WITH THE CONTRACT
DOCUMENTS.

BY SB DATE 4/1/09
JOB # 281 S/D # 15800-010

SUBMITTAL NO 17
WE HEREBY CERTIFY THAT WE HAVE
REVIEWED THE FOLLOWING SUBMITTAL FOR
COMPLIANCE WITH THE CONTRACT
DOCUMENTS
SPEC. SECT 15800
PAGE OR DRWG. NO _____
DATE 10/28/08 INITIALS MW

outside air coils to be replaced only

Energy Recovery Loop Coils

	Summer Conditions									Outside Air			
	CFM	APD	EAT	LAT	GPM	EWT	LWT	WPD		FH	FL	Row	FPI
AHU-3	7500	0.3	95/80	86/77.8	67.2	81.5	83.6	5.01'		36"	60"	4	8
AHU-4	5700	.57"	95/80	85.6/77.7	54.5	83	85.1	7.93'		24"	60"	6	8
AHU-5	9400	0.43	95/80	85.2/77.6	51	81	84.9	7.96'		30"	84"	5	8
AHU-6	14600	0.71	95/80	82.5/76.9	88.8	80.4	84.8	10.58'		60"	70"	6	12

	Summer Conditions									Exhaust Air			
	CFM	APD	EAT	LAT	GPM	EWT	LWT	WPD		FH	FL	Row	FPI
AHU-3	6500	.79"	74	82.6	67.2	83.6	81.7	13.15'		30"	60"	6	12
AHU-4	4850	.71"	74	83.6	54.5	85	83.1	3.33'		24"	60"	6	12
AHU-5	9460	.84"	74	81.3	51	84.8	81.1	11.7'		30"	84"	6	12
AHU-6	18250	.73"	74	83.2	88.8	74	83.2	17.25'		48"	109"	6	12

outside air coils to be replaced only

	Winter Conditions									Outside Air			
	CFM	APD	EAT	LAT	GPM	EWT	LWT	WPD		FH	FL	Row	FPI
AHU-3	7500	0.34"	20	43.4	67.2	52.6	46.2	5.26'		36"	60"	4	8
AHU-4	5700	.6"	20	46.4	54.5	51.3	45.1	8.59'		24"	60"	6	8
AHU-5	9400	.48"	20	43.9	51	57	46.1	8.56'		30"	84"	5	8
AHU-6	14600	.79"	20	50.3	88.8	57.8	45.5	11.17'		60"	70"	6	12

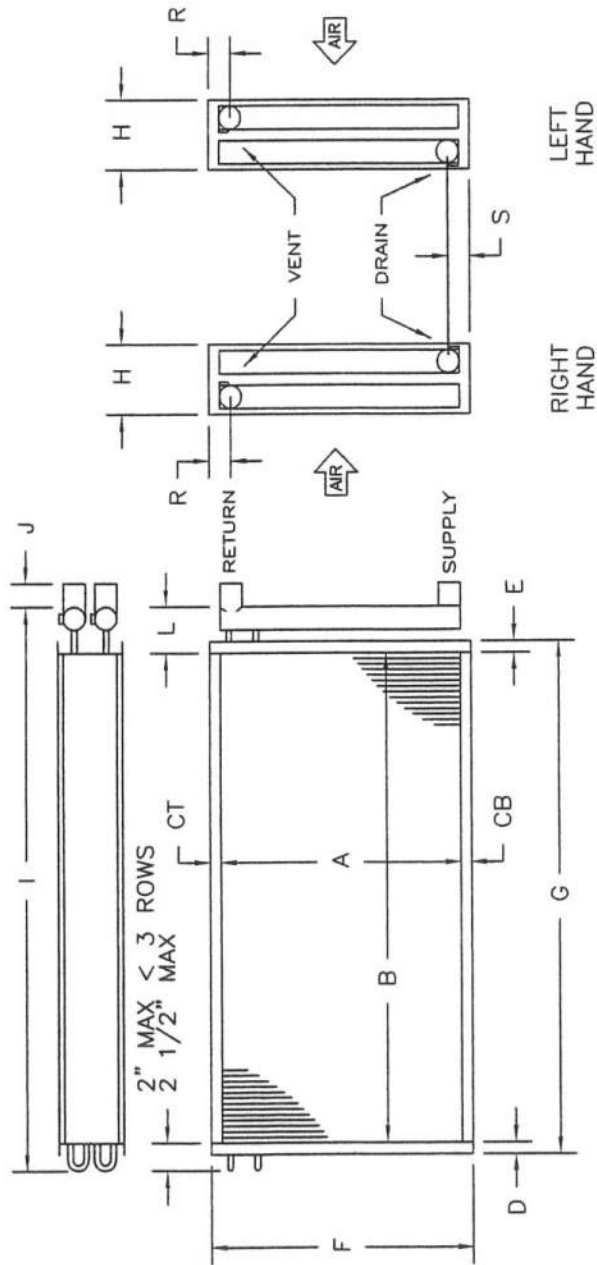
	Winter Conditions									Exhaust Air			
	CFM	APD	EAT	LAT	GPM	EWT	LWT	WPD		FH	FL	Row	FPI
AHU-3	6500	1.03"	74	81.1	67.2	46.2	52.6	14.4'		30"	60"	6	12
AHU-4	4850	0.89"	74	52.2	51.7	46	52.2	3.55'		24"	60"	6	12
AHU-5	9460	1.02"	74/62.5	52.7	51.6	41.1	46.8	12.7'		30"	84"	6	12
AHU-6	18250	.92"	74/62.5	52.2/52.1	88.8	45.5	57.8	18.57'		48"	109"	6	12

NOTE: The energy recovery loop for AHU-6A and AHU-6B require ² three coils, one in each outside air duct that serves each unit, and one in the exhaust duct that serves exhausts EF6-1 and 2

* AHU-6A & AHU-6B will only require one coil at the common outside air intake into the penthouse as shown on the drawings.



ROWS: 3, 4, 5		FINS: 1/2 - 8 thru 14	
6, 8, 10, 12		5/8 - 6 thru 14	
TUBE WALL	5/8 OD	1/2 OD	5/8 OD
.017	.020	.006AL	.008AL
.025	.025	.006CU	.010AL
.035	.035	.006CU	.006CU
.049	.049	.008CU	.008CU
		.010CU	.010CU
HEADERS & TUBES - COPPER ONLY			
ITEM	SUPPLY	RETURN	CONNECTIONS
1	2 1/2	2 1/2	RED BRASS
2			MPT
3			FPT
4			SWT



DIMENSIONAL DATA IN INCHES

QTY	ROWS	FPI	A	B	CT	CB	D	E	F	G	H	I	J	L	S	R
1	4	8	36	60	1	1	1	1	38	62	7 1/2	68	5 1/2	5 1/2		
2	6	12	30	60	1	1	1	1	32	62	10	68	5 1/2	5 1/2		
3																
4																
MODEL NO.																
CUST. AH GOTHANS CO																
REP. MID-SOUTH EQUIPMENT																
TAG: XAVIER PHARMACY																
PURCHASE ORDER NO. AHU #3																
SHOP ORDER NO.																
WATER COIL																

CUSTOMER: AH GOTHANS CO
 DATE: 10/2/2008
 DRAWING NO: WC1-

AHU-3



Coil Selection / Rating 2008.100

Job Name: **Xavier**
Tag: **AHU-3**

Entered By: **Kelly Hasney Sr.**

Date: **10/2/2008**
Serial #: **0**

Chilled Water		5WC - 4 - 36 x 60 x 4 - 8 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 36.00 x 60.00	ACFM : 7,500	Total Heat : 69,467 Btu/Hr
Rows - FPI : 4 - 8	SCFM : 6,953	Sensible Heat : 69,467 Btu/Hr
Serpentine : 1.000	Altd : 0 ft	
Total Face Area : 15.0 sq.ft	EDB : 95.0°F	LDB : 86.0°F
Fin Thick / Mat. : 0.008" / AL	EWB : 80.0°F	LWB : 77.8°F
Tube O.D. / Wall : 5/8" / 0.020"		
Tube Material : CU	EWT : 81.5°F	LWT : 83.6°F
Case Material : 16 GA GALV	Fluid : Ethylene	Actual FV : 500.0 ft/min
Conn Location : RH Same	Fluid Wt : 15.0 %	APD : 0.3 in.WG
Sup.Conn - Qty / Size : (1) 2-1/2"	GPM : 67.20	Water Velocity : 3.11 ft/s
Ret.Conn - Qty / Size : (1) 2-1/2"		Water PD : 5.01 ft
Rated in Compliance with ARI Standard 410		

1. (Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

SUMMER CONDITIONS

Tag: **AHU-3 EXT**

Entered By: **Kelly Hasney Sr.**

Serial #: **0**

Hot Water		5WC - 8 - 30 x 60 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 30.00 x 60.00	ACFM : 6,500	Total Heat : 60,336 Btu/Hr
Rows - FPI : 6 - 12	SCFM : 6,451	Sensible Heat : 60,336 Btu/Hr
Serpentine : 0.750	Altd : 0 ft	
Total Face Area : 12.5 sq.ft	EDB : 74.0°F	LDB : 82.6°F
Fin Thick / Mat. : 0.008" / AL		
Tube O.D. / Wall : 5/8" / 0.020"		
Tube Material : CU	EWT : 83.6°F	LWT : 81.7°F
Case Material : 16 GA GALV	Fluid : Ethylene	Actual FV : 520.0 ft/min
Conn Location : RH Same	Fluid Wt : 15.0 %	APD : 0.79 in.WG
Sup.Conn - Qty / Size : (1) 2-1/2"	GPM : 67.20	Water Velocity : 4.97 ft/s
Ret.Conn - Qty / Size : (1) 2-1/2"		Water PD : 13.15 ft
Rated in Compliance with ARI Standard 410		

(Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

Coil Selection / Rating 2008.100



Job Name: **Xavier**
 Tag: **AHU-3 heat**

Entered By: **Kelly Hasney Sr.**

Date: **10/2/2008**
 Serial #: **0**

Hot Water		5WC - 4 - 36 x 60 x 4 - 8 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 36.00 x 60.00 Rows - FPI : 4 - 8 Serpentine : 1.000 Total Face Area : 15.0 sq.ft Fin Thick / Mat. : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2-1/2" Ret.Conn - Qty / Size : (1) 2-1/2"	ACFM : 7,500 SCFM : 8,282 Altd : 0 ft EDB : 20.0°F EWT : 52.6°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 67.20	Total Heat : 210,559 Btu/Hr Sensible Heat : 210,559 Btu/Hr LDB : 43.4°F LWT : 46.2°F Actual FV : 500.0 ft/min APD : 0.34 in.WG Water Velocity : 3.11 ft/s Water PD : 5.26 ft
Rated in Compliance with ARI Standard 410		

1. (Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

WINTER CONDITIONS

Tag: **AHU-3 heat ext**

Entered By: **Kelly Hasney Sr.**

Serial #: **0**

Chilled Water		5WC - 8 - 30 x 60 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 30.00 x 60.00 Rows - FPI : 6 - 12 Serpentine : 0.750 Total Face Area : 12.5 sq.ft Fin Thick / Mat. : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2-1/2" Ret.Conn - Qty / Size : (1) 2-1/2"	ACFM : 6,500 SCFM : 6,355 Altd : 0 ft EDB : 74.0°F EWB : 62.5°F EWT : 46.2°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 67.20	Total Heat : 210,033 Btu/Hr Sensible Heat : 160,650 Btu/Hr LDB : 51.0°F LWB : 50.8°F LWT : 52.6°F Actual FV : 520.0 ft/min APD : 1.03 in.WG Water Velocity : 4.97 ft/s Water PD : 14.36 ft
Rated in Compliance with ARI Standard 410		

(Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

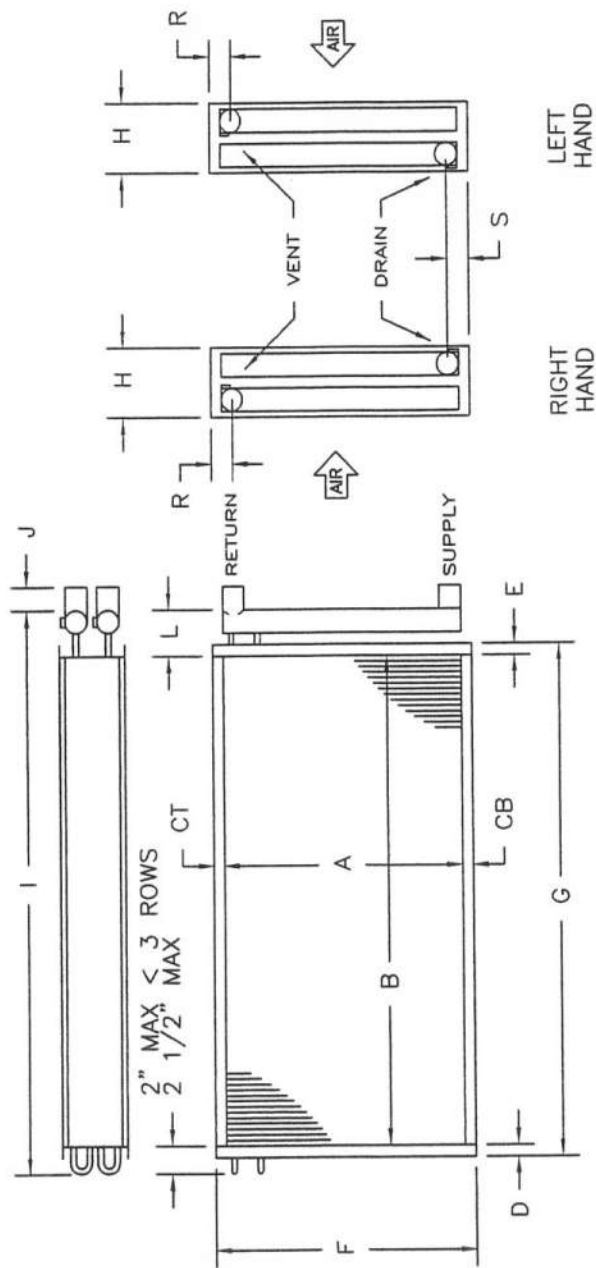


ROWS: 1, 2, 3, 4, 5
 6, 8, 10, 12

FINS: 1/2 - 8 thru 14
 5/8 - 6 thru 14

TUBE WALL	5/8 OD	1/2 OD	5/8 OD	CASING
.017	.020	.006AL	.008AL	16ga GV
.025	.025	.006CU	.010AL	16ga SS
	.035	.006CU	.006CU	
	.049	.008CU	.010CU	

HEADERS & TUBES - COPPER ONLY			
ITEM	SUPPLY	RETURN	CONNECTIONS
1	2	2	RED BRASS
2	2	2	MPT
3			FPT
4			SWT



DIMENSIONAL DATA IN INCHES

QTY	ROWS	FPI	A	B	CT	CB	D	E	F	G	H	I	J	L	S	R
1	6	8	24	60	1	1	1	1	26	62	10	68	5 1/2	5 1/2		
2	6	8	24	60	1	1	1	1	26	62	10	68	5 1/2	5 1/2		
3																
4																
MODEL NO.																
CUST. <i>AH GUTHANS Co</i>																
TAG: <i>AHU-4</i>																
PURCHASE ORDER NO.																
SHOP ORDER NO.																
WATER COIL																

1 *5WC-6-24X60X6-8AL TAG: AHU40/REP. MID. SOUTH EQUIPMENT*

2 *5WC-4-24X60X6-12AL TAG: AHU4 EXT*

3 *DATE 10/2/2008*

4 *DRAWING NO. WC1-*

Coil Selection / Rating 2008.100



Job Name: Xavier
Tag: AHU-4

Entered By: Kelly Hasney Sr.

Date: 9/23/2008
Serial #: 0

Chilled Water		5WC - 6 - 24 x 60 x 6 - 8 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 24.00 x 60.00 Rows - FPI : 6 - 8 Serpentine : 1.000 Total Face Area : 10.0 sq.ft Fin Thick / Mat : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2" Ret.Conn - Qty / Size : (1) 2"	ACFM : 5,700 SCFM : 5,284 Altd : 0 ft EDB : 95.0°F EWB : 80.0°F EWT : 83.0°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 54.50	Total Heat : 55,246 Btu/Hr Sensible Heat : 55,246 Btu/Hr LDB : 85.6°F LWB : 77.7°F LWT : 85.1°F Actual FV : 570.0 ft/min APD : 0.57 in.WG Water Velocity : 3.78 ft/s Water PD : 7.93 ft
Rated in Compliance with ARI Standard 410		

- (Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.
- To avoid water carry over, Temtrol recommends Cooling Coil FV < 550 fpm.

SUMMER CONDITIONS

Tag: AHU-4 exh

Entered By: Kelly Hasney Sr.

Serial #: 0

Hot Water		5WC - 4 - 24 x 60 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 24.00 x 60.00 Rows - FPI : 6 - 12 Serpentine : 1.500 Total Face Area : 10.0 sq.ft Fin Thick / Mat : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2-1/2" Ret.Conn - Qty / Size : (1) 2-1/2"	ACFM : 4,850 SCFM : 4,814 Altd : 0 ft EDB : 74.0°F EWT : 85.0°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 54.50	Total Heat : 50,124 Btu/Hr Sensible Heat : 50,124 Btu/Hr LDB : 83.6°F LWT : 83.1°F Actual FV : 485.0 ft/min APD : 0.71 in.WG Water Velocity : 2.52 ft/s Water PD : 3.37 ft
Rated in Compliance with ARI Standard 410		

(Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

Coil Selection / Rating 2008.100



Job Name: Xavier
Tag: AHU-4 heat

Entered By: Kelly Hasney Sr.

Date: 9/23/2008
Serial #: 0

Hot Water		5WC - 6 - 24 x 60 x 6 - 8 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 24.00 x 60.00 Rows - FPI : 6 - 8 Serpentine : 1.000 Total Face Area : 10.0 sq.ft Fin Thick / Mat. : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2" Ret.Conn - Qty / Size : (1) 2"	ACFM : 5,700 SCFM : 5,700 Altd : 0 ft EDB : 20.0°F EWT : 51.3°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 54.50	Total Heat : 163,292 Btu/Hr Sensible Heat : 163,292 Btu/Hr LDB : 46.4°F LWT : 45.1°F Actual FV : 570.0 ft/min APD : 0.6 in.WG Water Velocity : 3.78 ft/s Water PD : 8.59 ft
Rated in Compliance with ARI Standard 410		

1. (Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

WINTER CONDITIONS

Tag: AHU-4 heat exh

Entered By: Kelly Hasney Sr.

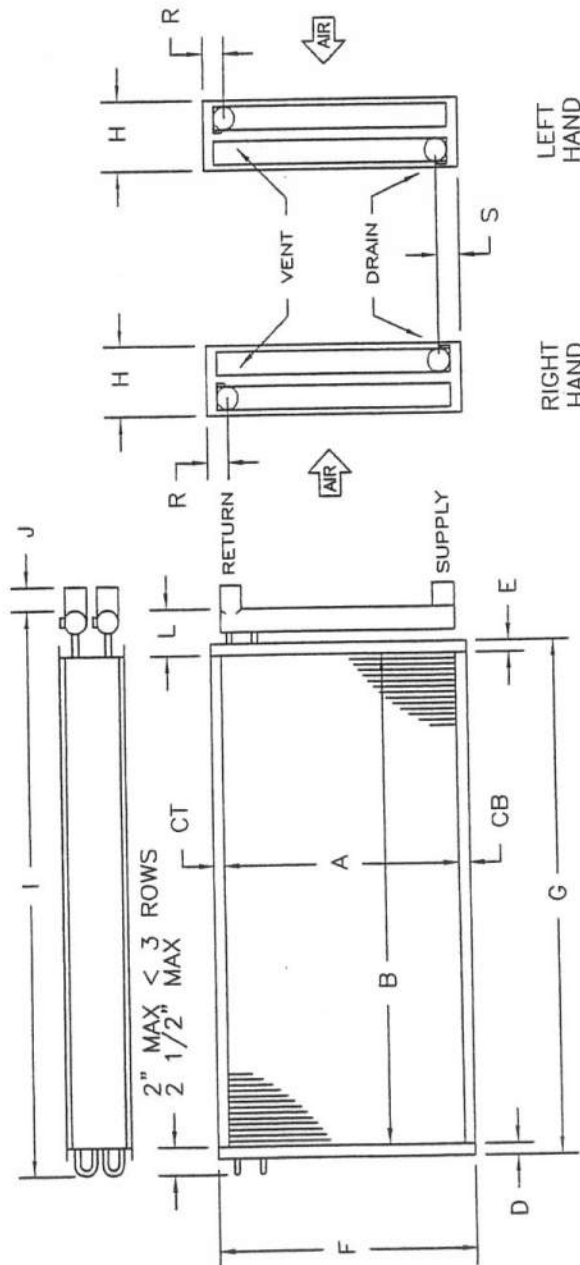
Serial #: 0

Chilled Water		5WC - 4 - 24 x 60 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 24.00 x 60.00 Rows - FPI : 6 - 12 Serpentine : 1.500 Total Face Area : 10.0 sq.ft Fin Thick / Mat. : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2-1/2" Ret.Conn - Qty / Size : (1) 2-1/2"	ACFM : 4,850 SCFM : 4,850 Altd : 0 ft EDB : 74.0°F EWB : 62.0°F EWT : 46.0°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 54.50	Total Heat : 141,450 Btu/Hr Sensible Heat : 117,802 Btu/Hr LDB : 51.9°F LWB : 51.7°F LWT : 51.3°F Actual FV : 485.0 ft/min APD : 0.89 in.WG Water Velocity : 2.52 ft/s Water PD : 3.55 ft
Rated in Compliance with ARI Standard 410		

(Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.



ROWS: 1, 2, 3, 4, 5 6, 8, 10, 12		FINS: 1/2 - 8 thru 14 5/8 - 6 thru 14	
TUBE WALL	5/8 OD	1/2 OD	5/8 OD
.017	.020	.006AL	.008AL
.025	.025	.010AL	.010AL
.035	.035	.006CU	.006CU
.049	.049	.008CU	.008CU
		.010CU	.010CU
16ga GV		16ga SS	



HEADERS & TUBES - COPPER ONLY			
ITEM	SUPPLY	RETURN	CONNECTIONS
1	2	2	RED BRASS
2	2	2	MPT
3			FPT
4			SWT

DIMENSIONAL DATA IN INCHES

QTY	ROWS	FPI	A	B	CT	CB	D	E	F	G	H	I	J	L	S	R
1	6	8	30	84	1	1	1	1	32	86	10	94	5 1/2	5 1/2		
2	6	12	30	84	1	1	1	1	32	86	10	94	5 1/2	5 1/2		
3																
4																
MODEL NO.																
CUST. AH GUTHANS CO																
TAG: AHU-5																
PURCHASE ORDER NO.																
SHOP ORDER NO.																
WATER COIL																

REP. MID-SOUTH EQUIPMENT
 PRINTS DATE 10/2/08
 APP
 FOR APPROVAL
 FOR RECORD
 DRAWING NO. WC1-

AHU-5



Coil Selection / Rating 2008.100

Job Name: Xavier University
Tag: AHU-5

Entered By: Kelly Hasney Sr.

Date: 9/23/2008
Serial #: 0

Chilled Water		5WC - 6 - 30 x 84 x 5 - 8 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 30.00 x 84.00	ACFM : 9,400	Total Heat : 95,309 Btu/Hr
Rows - FPI : 5 - 8	SCFM : 8,714	Sensible Heat : 95,309 Btu/Hr
Serpentine : 0.833	Altd : 0 ft	LDB : 85.2°F
Total Face Area : 17.5 sq.ft	EDB : 95.0°F	LWB : 77.6°F
Fin Thick / Mat. : 0.008" / AL	EWB : 80.0°F	
Tube O.D. / Wall : 5/8" / 0.020"		LWT : 84.9°F
Tube Material : CU	EWT : 81.0°F	Actual FV : 537.1 ft/min
Case Material : 16 GA GALV	Fluid : Ethylene	APD : 0.43 in.WG
Conn Location : RH Same	Fluid Wt : 15.0 %	Water Velocity : 3.33 ft/s
Sup.Conn - Qty / Size : (1) 2"	GPM : 51.00	Water PD : 7.96 ft
Ret.Conn - Qty / Size : (1) 2"		
Rated in Compliance with ARI Standard 410		

SUMMER CONDITIONS

Tag: AHU-5 EXH

Entered By: Kelly Hasney Sr.

Serial #: 0

Hot Water		5WC - 8 - 30 x 84 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 30.00 x 84.00	ACFM : 9,460	Total Heat : 94,294 Btu/Hr
Rows - FPI : 6 - 12	SCFM : 9,389	Sensible Heat : 94,294 Btu/Hr
Serpentine : 0.750	Altd : 0 ft	LDB : 83.3°F
Total Face Area : 17.5 sq.ft	EDB : 74.0°F	
Fin Thick / Mat. : 0.010" / AL		LWT : 81.1°F
Tube O.D. / Wall : 5/8" / 0.020"	EWT : 84.9°F	Actual FV : 540.6 ft/min
Tube Material : CU	Fluid : Ethylene	APD : 0.84 in.WG
Case Material : 16 GA GALV	Fluid Wt : 15.0 %	Water Velocity : 3.77 ft/s
Conn Location : RH Same	GPM : 51.00	Water PD : 11.7 ft
Sup.Conn - Qty / Size : (1) 2"		
Ret.Conn - Qty / Size : (1) 2"		
Rated in Compliance with ARI Standard 410		

1. (Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

Coil Selection / Rating 2008.100



Job Name: Xavier University
Tag: AHU-5 Heat

Entered By: Kelly Hasney Sr.

Date: 9/23/2008
Serial #: 0

Hot Water		5WC - 6 - 30 x 84 x 5 - 8 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 30.00 x 84.00 Rows - FPI : 5 - 8 Serpentine : 0.833 Total Face Area : 17.5 sq.ft Fin Thick / Mat. : 0.010" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2" Ret.Conn - Qty / Size : (1) 2"	ACFM : 9,400 SCFM : 10,380 Altd : 0 ft EDB : 20.0°F EWT : 57.0°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 51.00	Total Heat : 269,124 Btu/Hr Sensible Heat : 269,124 Btu/Hr LDB : 43.9°F LWT : 46.1°F Actual FV : 537.1 ft/min APD : 0.48 in.WG Water Velocity : 3.33 ft/s Water PD : 8.56 ft
Rated in Compliance with ARI Standard 410		

WINTER CONDITIONS

Tag: AHU-5 heat EXH

Entered By: Kelly Hasney Sr.

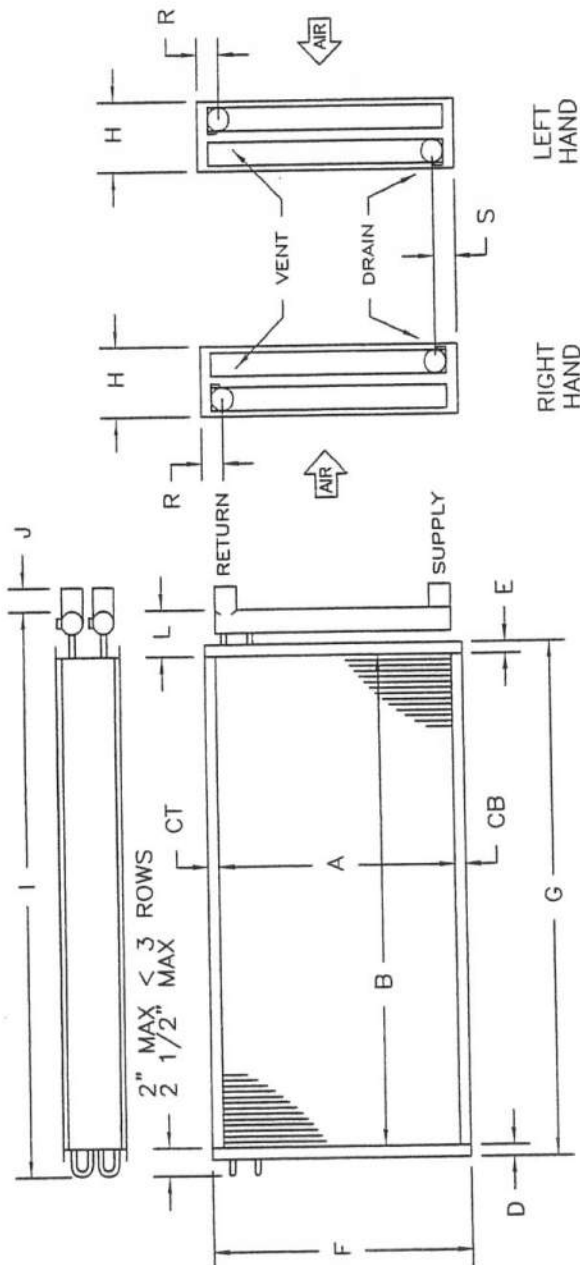
Serial #: 0

Chilled Water		5WC - 8 - 30 x 84 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 30.00 x 84.00 Rows - FPI : 6 - 12 Serpentine : 0.750 Total Face Area : 17.5 sq.ft Fin Thick / Mat. : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2" Ret.Conn - Qty / Size : (1) 2"	ACFM : 9,460 SCFM : 9,249 Altd : 0 ft EDB : 74.0°F EWB : 62.5°F EWT : 46.1°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 51.00	Total Heat : 264,206 Btu/Hr Sensible Heat : 215,982 Btu/Hr LDB : 52.7°F LWB : 52.6°F LWT : 56.8°F Actual FV : 540.6 ft/min APD : 1.02 in.WG Water Velocity : 3.77 ft/s Water PD : 12.72 ft
Rated in Compliance with ARI Standard 410		

(Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.



ROWS: 1, 2, 3, 4, 5 6, 8, 10, 12		FINS: 1/2 - 8 thru 14 5/8 - 6 thru 14	
TUBE WALL	5/8 OD	1/2 OD	5/8 OD
.017	.020	.006AL	.008AL
.025	.025	.010AL	.010AL
.035	.035	.006CU	.006CU
.049	.049	.008CU	.008CU
		.010CU	.010CU
COPPER		COPPER	
16ga SS		16ga SS	
6ga GV		6ga GV	



HEADERS & TUBES - COPPER ONLY			
ITEM	SUPPLY	RETURN	CONNECTIONS
1	2 1/2	2 1/2	RED BRASS
2			MPT
3			FPT
4			SWT

DIMENSIONAL DATA IN INCHES

QTY	ROWS	FPI	A	B	CT	CB	D	E	F	G	H	I	J	L	S	R
1	2	6	12	48	109	1	1	1	50	111	10	119	5 1/2	5 1/2		
2	1	6	12	60	70	1	1	1	62	72	10	78	5 1/2	5 1/2		
3																
4																
MODEL NO.																
CUST. AH GOTHANS																
TAG: AHU-6																
PURCHASE ORDER NO.																
SHOP ORDER NO.																
WATER COIL																

1 SWC-8-48x109x6-12AL TAG: AHU6-6A
 2 SWC-8-60x70x6-12AL TAG: AHU6-6A
 3
 4

AHU-6



Coil Selection / Rating 2008.100

Job Name: Xavier University
Tag: AHU-6

Entered By: Kelly Hasney Sr.

Date: 9/23/2008
Serial #: 0

Chilled Water		5WC - 8 - 60 x 70 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 60.00 x 70.00 Rows - FPI : 6 - 12 Serpentine : 0.750 Total Face Area : 29.17 sq.ft Fin Thick / Mat. : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2-1/2" Ret.Conn - Qty / Size : (1) 2-1/2"	ACFM : 14,600 SCFM : 13,535 Aldt : 0 ft EDB : 95.0°F EWB : 80.0°F EWT : 80.4°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 88.80	Total Heat : 188,932 Btu/Hr Sensible Heat : 188,932 Btu/Hr LDB : 82.5°F LWB : 76.9°F LWT : 84.8°F Actual FV : 500.6 ft/min APD : 0.71 in.WG Water Velocity : 3.28 ft/s Water PD : 10.58 ft
Rated in Compliance with ARI Standard 410		

1. (Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

SUMMER CONDITIONS

Tag: AHU-6 EXH

Entered By: Kelly Hasney Sr.

Serial #: 0

Hot Water		5WC - 8 - 48 x 109 x 6 - 12 AL
Individual Coil Construction	Entering Conditions	Leaving Conditions
(Qty) FH x FL : (1) 48.00 x 109.00 Rows - FPI : 6 - 12 Serpentine : 1.000 Total Face Area : 36.33 sq.ft Fin Thick / Mat. : 0.008" / AL Tube O.D. / Wall : 5/8" / 0.020" Tube Material : CU Case Material : 16 GA GALV Conn Location : RH Same Sup.Conn - Qty / Size : (1) 2-1/2" Ret.Conn - Qty / Size : (1) 2-1/2"	ACFM : 18,250 SCFM : 18,113 Aldt : 0 ft EDB : 74.0°F EWT : 84.8°F Fluid : Ethylene Fluid Wt : 15.0 % GPM : 88.80	Total Heat : 180,370 Btu/Hr Sensible Heat : 180,370 Btu/Hr LDB : 83.2°F LWT : 80.6°F Actual FV : 502.3 ft/min APD : 0.75 in.WG Water Velocity : 4.1 ft/s Water PD : 17.25 ft
Rated in Compliance with ARI Standard 410		

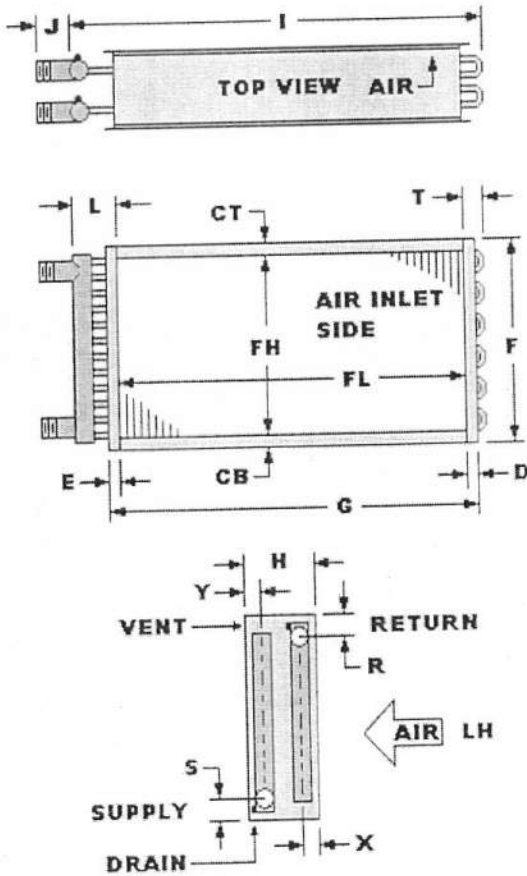
(Glycol) falls outside the range of Standard Rating Conditions specified in 'ARI Standard 410'.

Order Verification



Order No.:T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
1	09/18/2009	1	LOOSE COIL 5WC4 -36 x60 x4 -8A -LH. .LA AHU-3 O/A	Standard	1,329.00	1,329.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	4
Fin Height	36
Fin Length	60
Rows	4
Fins Per Inch	8
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	LH
Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F- casing height	38
E - flange	1.5
D - flange	1.5
G - casing length	63
H - casing depth	7.5
L - over headers	5.5
K - over headers	N/A
T - over return bends	2.5
I - overall length	68
J - connection length	6

Dry Coil wt.=197

Notes:

Supply - type	Sweat Copper
Supply - Size	2 1/2"
Supply header	2 5/8" o.d. Copper Header
S - supply location	2.25
ST - extra supply	N/A
Y - supply location	1.8015
Return - type	Sweat Copper
Return - size	2 1/2"
Return header	2 5/8" o.d. Copper Header
R - return location	2.25
RB - extra return	N/A
X - return location	1.8015
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

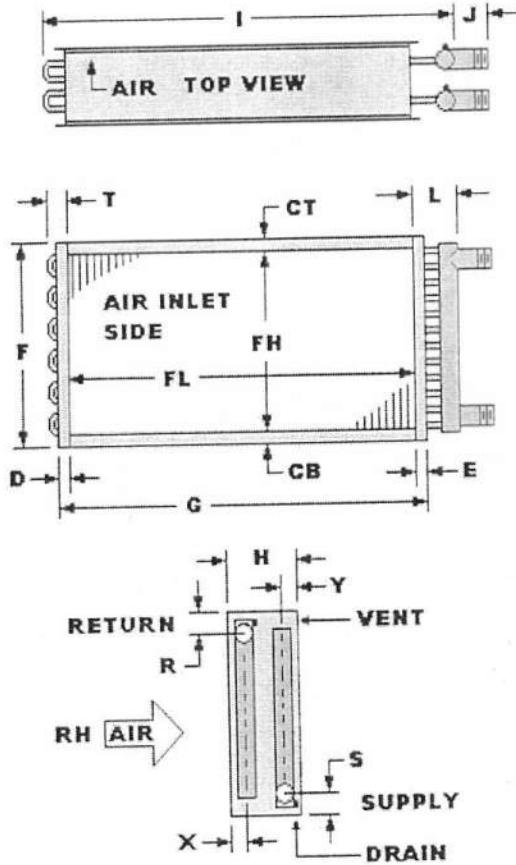
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Order Verification



Order No.:T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
2	09/18/2009	1	LOOSE COIL 5WC8 -30 x60 x6 -12A -RH. .LA AHU-3 EXH	Standard	1,557.00	1,557.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	8
Fin Height	30
Fin Length	60
Rows	6
Fins Per Inch	12
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	RH
Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F - casing height	32
E - flange	1.5
D - flange	1.5
G - casing length	63
H - casing depth	10
L - over headers	5.5
K - over headers	N/A
T - over return bends	2.5
I - overall length	68
J - connection length	6

Dry Coil wt.=275

Notes:

Supply - type	Sweat Copper
Supply - Size	2 1/2"
Supply header	2 5/8" o.d. Copper Header
S - supply location	2.25
ST - extra supply	N/A
Y - supply location	1.7525
Return - type	Sweat Copper
Return - size	2 1/2"
Return header	2 5/8" o.d. Copper Header
R - return location	2.25
RB - extra return	N/A
X - return location	1.7525
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

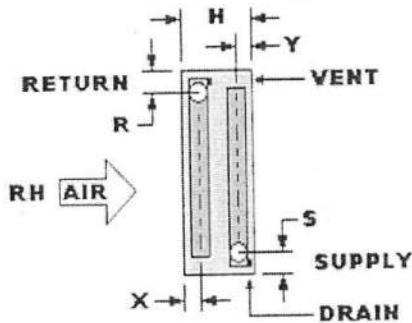
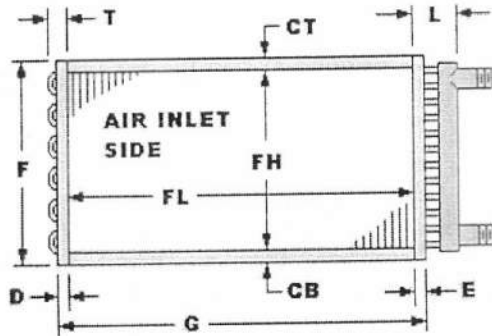
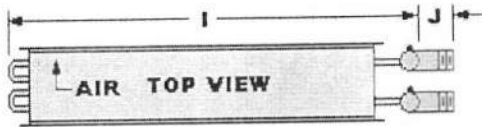
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Order Verification



Order No.: T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
3	09/18/2009	1	LOOSE COIL 5WC6 -24 x60 x6 -8A -RH. .LA AHU-4 O/A	Standard	1,261.00	1,261.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	6
Fin Height	24
Fin Length	60
Rows	6
Fins Per Inch	8
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	RH
Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F - casing height	26
E - flange	1.5
D - flange	1.5
G - casing length	63
H - casing depth	10
L - over headers	5
K - over headers	N/A
T - over return bends	2.5
I - overall length	67.5
J - connection length	6

Dry Coil wt.=194

Notes:

Supply - type	Sweat Copper
Supply - Size	2"
Supply header	2 1/8" o.d. Copper Header
S - supply location	2
ST - extra supply	N/A
Y - supply location	1.7525
Return - type	Sweat Copper
Return - size	2"
Return header	2 1/8" o.d. Copper Header
R - return location	2
RB - extra return	N/A
X - return location	1.7525
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

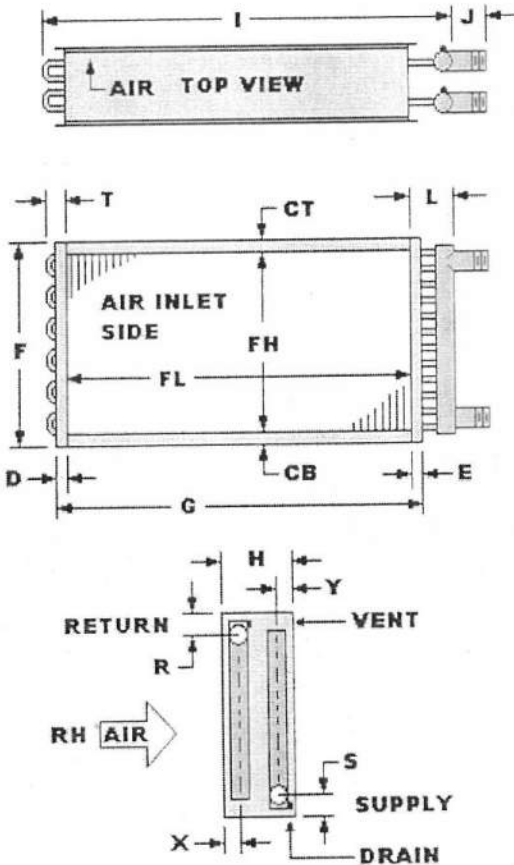
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Order Verification



Order No.:T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
4	09/18/2009	1	LOOSE COIL 5WC4 -24 x60 x6 -12A -RH. .LA AHU-4 EXH	Standard	1,379.00	1,379.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	4
Fin Height	24
Fin Length	60
Rows	6
Fins Per Inch	12
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	RH
Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F- casing height	26
E - flange	1.5
D - flange	1.5
G - casing length	63
H - casing depth	10
L - over headers	5.5
K - over headers	N/A
T - over return bends	2.5
I - overall length	68
J - connection length	6

Dry Coil wt.=227

Notes:

Supply - type	Sweat Copper
Supply - Size	2"
Supply header	2 5/8" o.d. Copper Header
S - supply location	2
ST - extra supply	N/A
Y - supply location	2.402
Return - type	Sweat Copper
Return - size	2"
Return header	2 5/8" o.d. Copper Header
R - return location	2
RB - extra return	N/A
X - return location	2.402
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

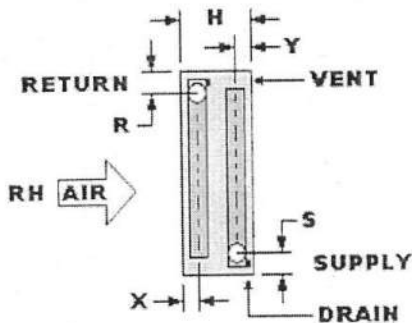
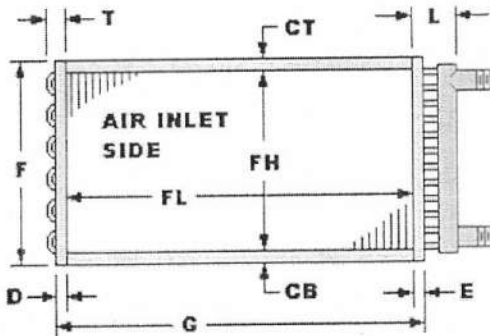
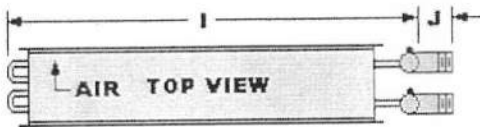
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Order Verification



Order No.: T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
5	09/18/2009	1	LOOSE COIL 5WC6 -30 x84 x5 -8A -RH. .LA AHU-5 O/A	Standard	1,699.00	1,699.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	6
Fin Height	30
Fin Length	84
Rows	5
Fins Per Inch	8
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	RH

Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F - casing height	32
E - flange	1.5
D - flange	1.5
G - casing length	87
H - casing depth	10
L - over headers	5
K - over headers	N/A
T - over return bends	2.5
I - overall length	91.5
J - connection length	6

Dry Coil wt.=280

Notes:

Supply - type	Sweat Copper
Supply - Size	2"
Supply header	2 1/8" o.d. Copper Header
S - supply location	2
ST - extra supply	N/A
Y - supply location	2.402
Return - type	Sweat Copper
Return - size	2"
Return header	2 1/8" o.d. Copper Header
R - return location	2
RB - extra return	N/A
X - return location	2.402
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

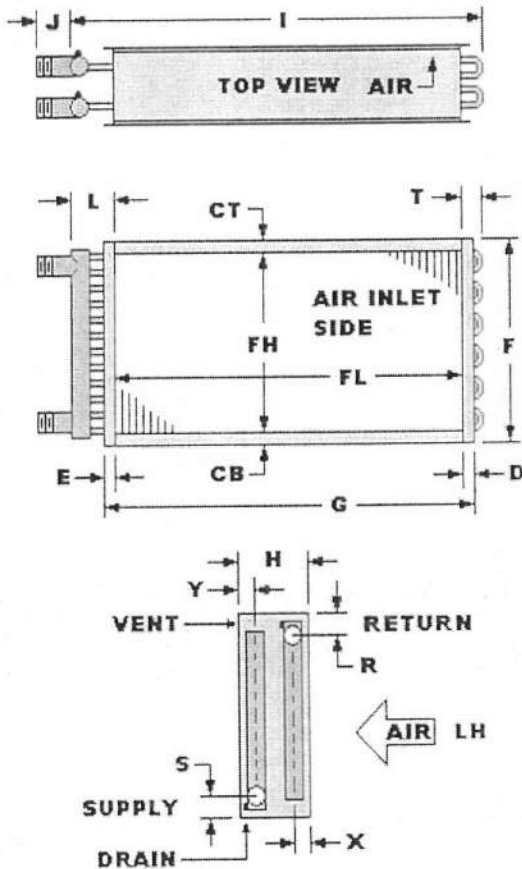
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Order Verification



Order No.:T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
6	09/18/2009	1	LOOSE COIL 5WCB -30 x84 x6 -12A -LH. .LA AHU-5 EXH	Standard	1,880.00	1,880.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	8
Fin Height	30
Fin Length	84
Rows	6
Fins Per Inch	12
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	LH
Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F- casing height	32
E - flange	1.5
D - flange	1.5
G - casing length	87
H - casing depth	10
L - over headers	5
K - over headers	N/A
T - over return bends	2.5
I - overall length	91.5
J - connection length	6

Dry Coil wt.=375

Notes:

Supply - type	Sweat Copper
Supply - Size	2"
Supply header	2 1/8" o.d. Copper Header
S - supply location	2
ST - extra supply	N/A
Y - supply location	1.7525
Return - type	Sweat Copper
Return - size	2"
Return header	2 1/8" o.d. Copper Header
R - return location	2
RB - extra return	N/A
X - return location	1.7525
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

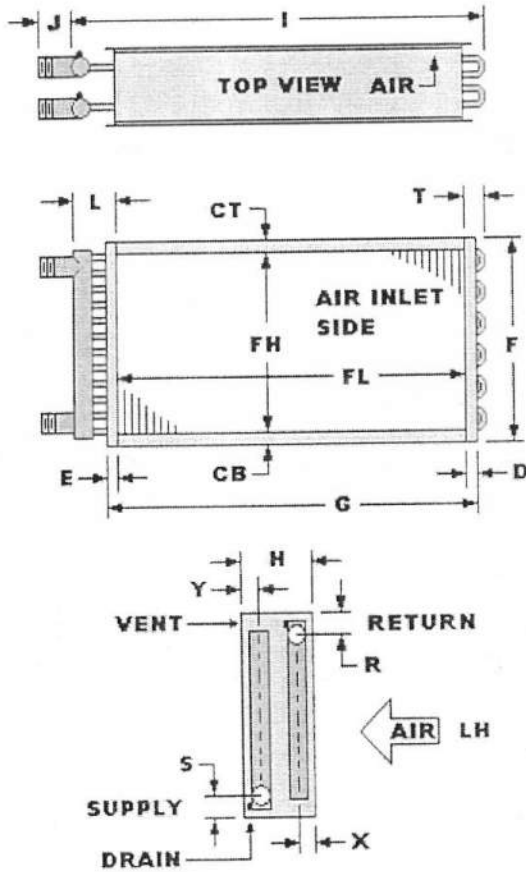
Test psig = 315

Order Verification



Order No.:T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
7	09/18/2009	1	LOOSE COIL 5WC8 -48 x109 x6 -12A -LH. .LA AHU-6 O/A	Standard	3,338.00	3,338.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	8
Fin Height	48
Fin Length	109
Rows	6
Fins Per Inch	12
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	LH
Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F - casing height	50
E - flange	1.5
D - flange	1.5
G - casing length	112
H - casing depth	10
L - over headers	5.5
K - over headers	N/A
T - over return bends	2.5
I - overall length	117
J - connection length	6

Dry Coil wt.=728

Notes:

Supply - type	Sweat Copper
Supply - Size	2 1/2"
Supply header	2 5/8" o.d. Copper Header
S - supply location	2.25
ST - extra supply	N/A
Y - supply location	1.7525
Return - type	Sweat Copper
Return - size	2 1/2"
Return header	2 5/8" o.d. Copper Header
R - return location	2.25
RB - extra return	N/A
X - return location	1.7525
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

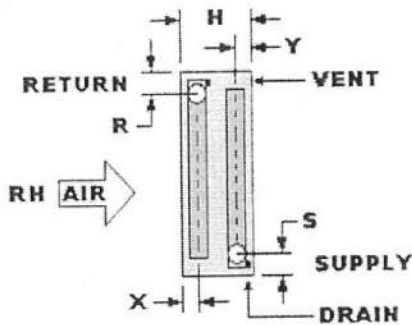
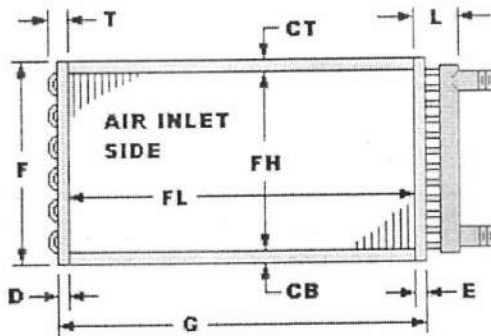
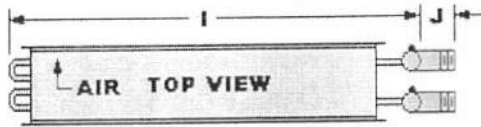
Test psig = 315

Order Verification



Order No.:T000003407

Line	Ship Date	Qty	Item	Due Date Type	Each Price	Net Amount
8	09/18/2009	1	LOOSE COIL 5WC8 -60 x70 x6 -12A -RH. .LA AHU-6 EXH	Standard	3,022.00	3,022.00



Tube Size o.d.	5/8"
Tube Wall	.020" copper
Application	WATER COIL
Passes	8
Fin Height	60
Fin Length	70
Rows	6
Fins Per Inch	12
Fin Material	Aluminum
Fin Thickness	0.008"
Hand	RH
Case Material	16 ga. Galvanized
CT - top flange	1"
CB - bottom flange	1"
F - casing height	62
E - flange	1.5
D - flange	1.5
G - casing length	73
H - casing depth	10
L - over headers	5.5
K - over headers	N/A
T - over return bends	2.5
I - overall length	78
J - connection length	6

Dry Coil wt.=591

Notes:

Supply - type	Sweat Copper
Supply - Size	2 1/2"
Supply header	2 5/8" o.d. Copper Header
S - supply location	2.25
ST - extra supply	N/A
Y - supply location	1.7525
Return - type	Sweat Copper
Return - size	2 1/2"
Return header	2 5/8" o.d. Copper Header
R - return location	2.25
RB - extra return	N/A
X - return location	1.7525
Left header offset	No Move
Right header offset	No Move
Vent & drain	1/8" FPT/RB
Return bend wall	0.028"

Test psig = 315



SUBMITTAL DATA

for

Xavier University Qatara

Sold to

Prepared for

{Insert your text here...}

Job Number: SLUH3J

Customer PO#:

Prepared by

{Insert your text here...}

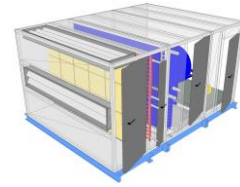
9/30/2022

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Technical Data Sheet for AHU-3

Job Information		Technical Data Sheet	
Job Name	Xavier University Qatara		
Date	September 30 2022		
Submitted By	KH		
Software Version	13.00		
Unit Tag	AHU-3		



Unit Overview

Model Number	Supply					
	Air Volume cfm	Static Pressure		External Dimensions		
		External inWc	Total inWc	Height in	Width in	Length in
CAH053GDMM	21000	2.00	3.22	80*	120*	160

**Not including base rails, coil connectors, drain connectors and control boxes.*

Unit

Model Number:	CAH053GDMM		
Approval:	ETL Listed / ETL Listed to Canadian Safety Standards (ETL Label / ETLc Label)		
Outer Panel:	24 gauge G90 Galvanized Steel (unpainted)		
Liner:	24 gauge Galvanized Steel (unless noted per section)		
Insulation:	R-13 Injected Foam		
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Right
Base:	6" formed channel	Wall Thickness:	2 in
Altitude:	0 ft	Parts Warranty:	Standard One Year

Mixing Box

Component: 1		Length: 34 in		Shipping Section: 1					
Portion	Size (length x width)		Damper		Blade Action	Rated CFM	Air Pressure Drop	Quantity	
	Overall	Opening	Location	Type					Actuation
Outside Air	20 in x 116 in	16 in x 106 in	End	UltraSeal Low Leak	NA	Parallel	10500 cfm	0.07 insWg	1
Return Air	26 in x 116 in	22 in x 106 in	Top	UltraSeal Low Leak	NA	Parallel	15750 cfm		1

Filter Data							
Type	Efficiency	Face Velocity	Face Area	Air Volume	Filter Loading		
Pleated	MERV 8	371 ft/min	56.6 ft²	21000 cfm	Side		
Air Pressure Drop				Number of Filters	Height	Width	Depth
Clean Air	Mean Air	Dirty Air	User Spec				
0.15 inWc	0.58 inWc	1.00 inWc	N/A	18	24 in	20 in	2 in

Door		
Location	Width	Opening
Drive side	30 in	Outward

Technical Data Sheet for AHU-3

Hot Water Coil		Component: 2			Length: 20 in		Shipping Section: 1		
Coil Model	Total Capacity	Number of Coils		Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WH1001B	1037255 Btu/hr	2		1	10	0.625 in	1.50 in x 1.299 in		
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity
	Entering		Leaving						
	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb					
21000 cfm	25.0 °F		70.2 °F		0.08 inWc	33 in	104 in	47.67 ft²	441 ft/min
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight		
Entering	Leaving	103.30 gpm		11.90 ftHd	5.00 ft/s	9.0 gal	77.00 lb		
180.0 °F	159.9 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material				159.9 °F	159.9 °F	0.000
Threaded	1.50 in	Drive side	Carbon steel						
Material									
Fin		Tube		Header		Case			
Aluminum .0075 in		Copper .020 in		Copper		Galv. steel			

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	8 in	Outward

Chilled Water Coil		Component: 3			Length: 54 in		Shipping Section: 2		
Coil Model	Total Capacity	Sensible Capacity	Number of Coils	Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WL1005B	729335 Btu/hr	543259 Btu/hr	2	5	10	0.625 in	1.50 in x 1.299 in		
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity
	Entering		Leaving						
	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb					
21000 cfm	78.2 °F	65.2 °F	54.5 °F	53.6 °F	0.49 inWc	33 in	107 in	49.04 ft²	428 ft/min
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight		
Entering	Leaving	141.70 gpm		15.30 ftHd	4.60 ft/s	32.0 gal	273.00 lb		
45.0 °F	55.3 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material				45.0 °F	45.0 °F	0.000
Threaded	2.50 in	Drive side	Carbon steel						
Material						Drain Pan	Drain Side		
Fin		Tube	Header	Case		Stainless steel	Drive side		
Aluminum .0075 in		Copper .020 in	Copper	Stainless steel		Stainless steel			

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	30 in	Outward

Technical Data Sheet for AHU-3

Supply Fan	Component: 4	Length: 52 in	Shipping Section: 3
-------------------	--------------	---------------	---------------------

Fan Performance

Air Volume	Static Pressure			Fan Energy Index(FEI)	Total Input Power	Fan Shaft Power	Speed		Outlet Velocity
	External	Total	Cabinet				Operating	Maximum	
21000 cfm	2.00 inWc	3.22 inWc	0.00 inWc	1.27	13.3 kW	15.94 BHP	894 rpm	1329 rpm	0 ft/min

Fan Data

Fan Type	Blade Type / Class	Quantity of Fans	Wheel Diameter	Material Type	Number of Blades	Discharge	Motor Location
Centrifugal - Plenum	Airfoil / 2	1	40.25 in	Steel	9	Axial	To Side of Fan

Motor Data

Power	Electrical Supply	Speed	Efficiency	Enclosure	Frame Size	Supplier	Number of Poles	Lock Rotor Current	Full Load Current
20.0 HP	460/60/3 V/Hz/Phase	1750 rpm	Premium	ODP	256 T frame	Generic	4	148.01 A	24.00 A

Fan Options

Isolator Type:	Spring
----------------	--------

Drive Package Data*

Fan Sheave	Motor Sheave	Belt	Number of Belts	Actual Drive S.F.	Bearing Type
2B5V110	2B5V54	5VX1120	2	1.49	Standard - L50 (200K)

*Daikin Applied reserves the right to provide a different but equivalent drive package

Door

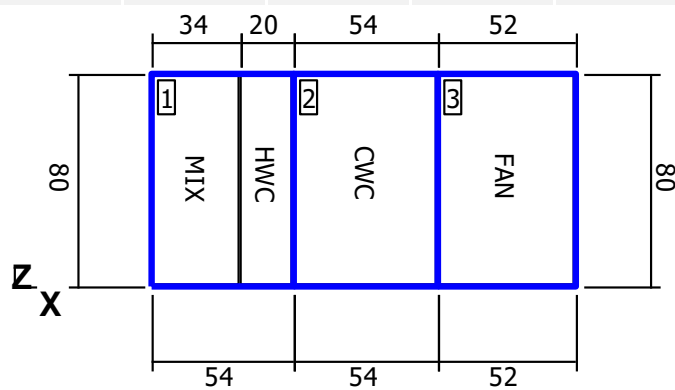
Location	Width	Opening
Drive side	26 in	Outward

Unit Sound Power (dB)

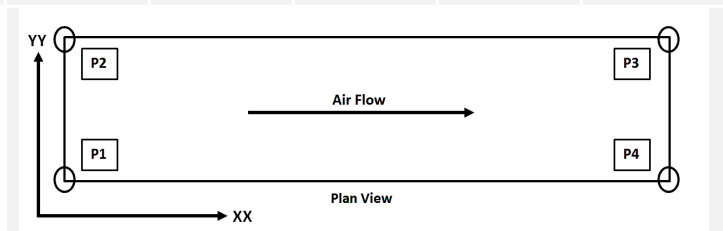
Type	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
Radiated:	81	89	73	67	63	53	46	51
Unit Discharge:	91	95	90	88	85	81	75	71
Unit Return:	82	90	79	71	68	65	57	52

Shipping Section Details

Section	Length in	Weight lb	Corner Weights (lb)				Center of Gravity (in)		
			P1	P2	P3	P4	XX	YY	ZZ
1	54	1537	357	351	411	417	29	60	40
2	54	2174	751	725	336	362	17	59	38
3	52	2843	1015	692	407	730	21	46	32
Entire Unit	160	6554	1686	1331	1591	1946	86	54	36



Elevation View



NOTE: Special components aren't included in the corner weights and center of gravity data.

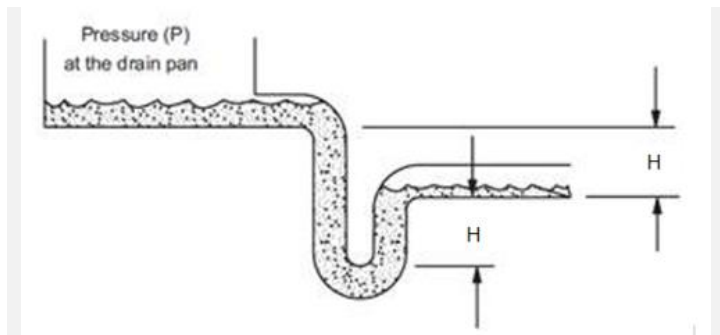
Technical Data Sheet for AHU-3

Supply Static Pressure Drop

Component	Option	Static Pressure Drop
Mixing Box	Filter	0.58 insWg
Mixing Box	Mixing Box	0.07 insWg
Hot Water Coil	Hot Water Coil	0.08 insWg
Chilled Water coil	Chilled Water coil	0.49 insWg
Supply Fan	Cabinet	
External Static	External Static	2.00 insWg
Total Supply Fan Static		3.22 insWg

Minimum Recommended Drain Pan Trap Dimensions

Shipping Section	Component	H
2	Chilled Water coil	2.94



Dimensions provided as a courtesy and are recommended minimums only. Daikin is not responsible for supplying or designing drain pan traps and is not responsible for any damage caused by incorrect trap heights. The dimensions listed above should be reviewed and approved by a licensed plumbing professional.

AHRI Certification



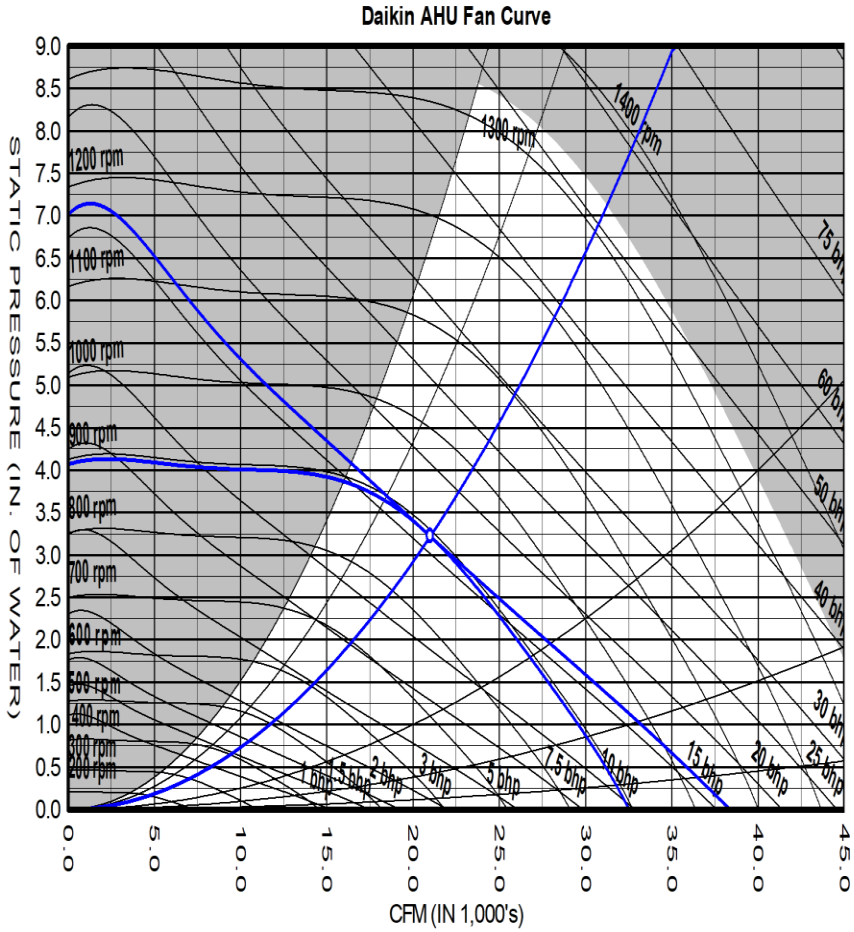
Certified in accordance with the AHRI Central Station Air-Handling Unit Certification Program, which is based on AHRI Standards 430/431. Certified units may be found in the AHRI Directory at www.ahridirectory.org.

Notes

Standard

1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 - 2007. The approving authority is responsible for compliance of multi - component building systems.

Fan Curve for AHU-3



40.2" Airfoil Plenum Supply Fan at Standard Conditions				
Air volume	21000	cfm	Fan speed	894 rpm
Total static	3.22	ins/Wg	Max speed	1329 rpm
Fan Shaft Power	15.9	bhp	Efficiency	66.7 %
Fan Energy Index(FEI)	1.27			
Unit tagging	AHU-3		Date	September-30-2022
Job name	Xavier University Qatar		Time	12:46

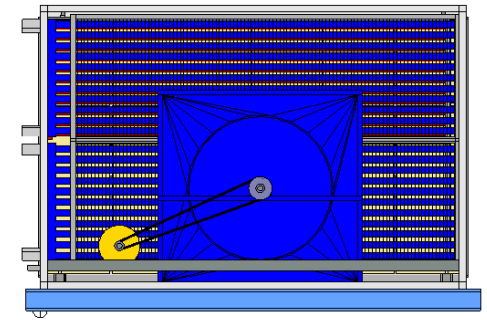
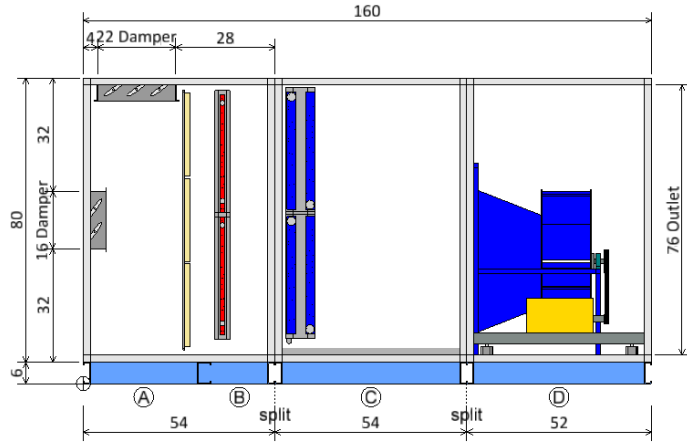
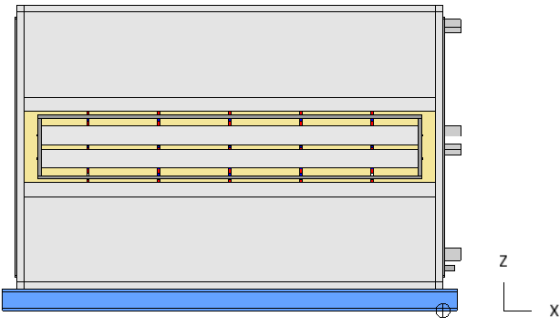
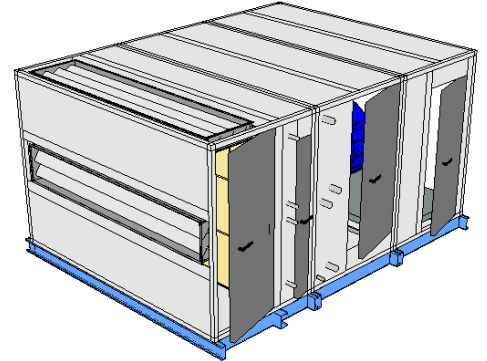
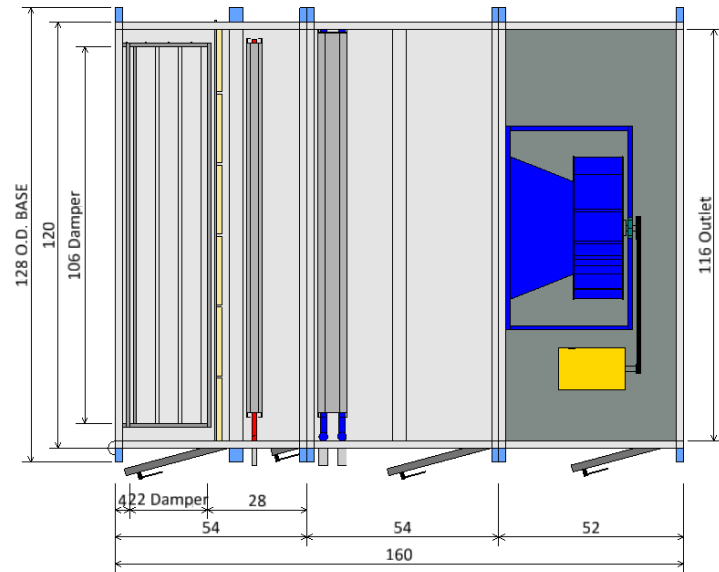
Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.


Drawing for AHU-3

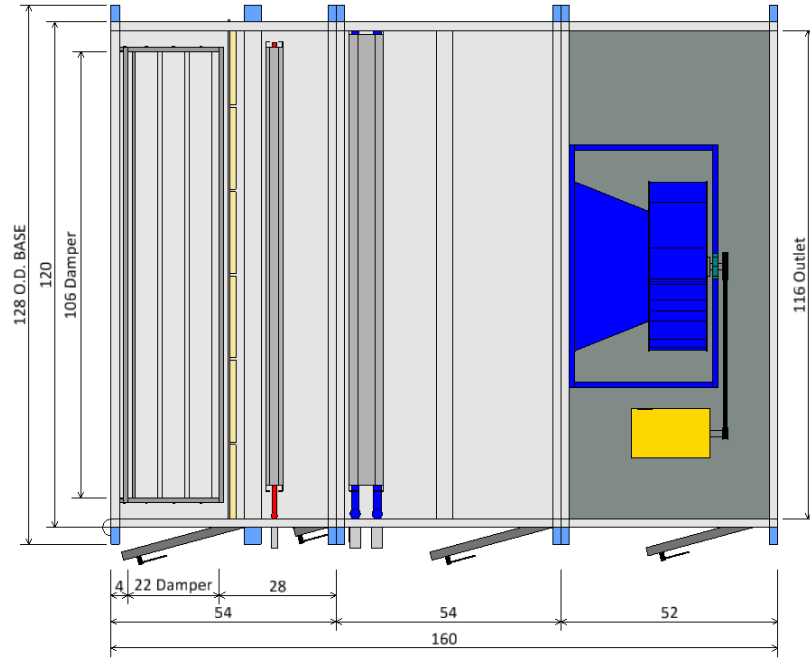
Job Number: SLUH31
Job Name: Xavier University Qatara

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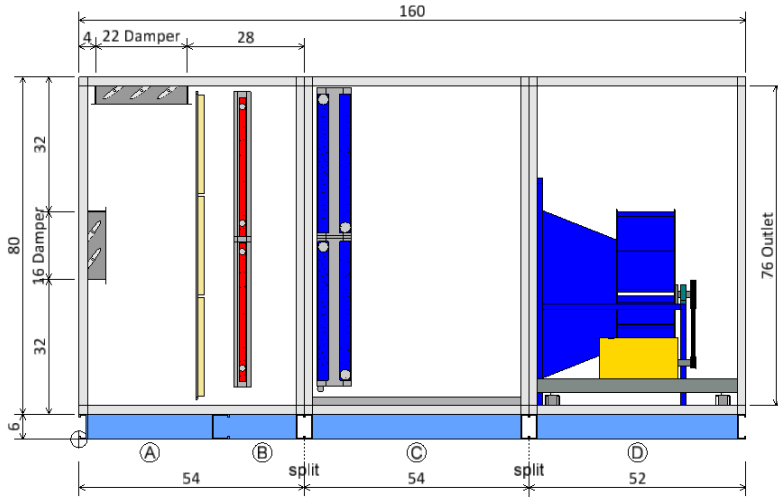
Prepared Date: 9/30/2022
www.DaikinApplied.com



Plan/Elevation	Unit Tag: AHU-3		Sales Office: Mid-South Equipment Sales and ServickH				 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatara		Sales Engineer:				
Model: CAH053GDMM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	



PLAN VIEW



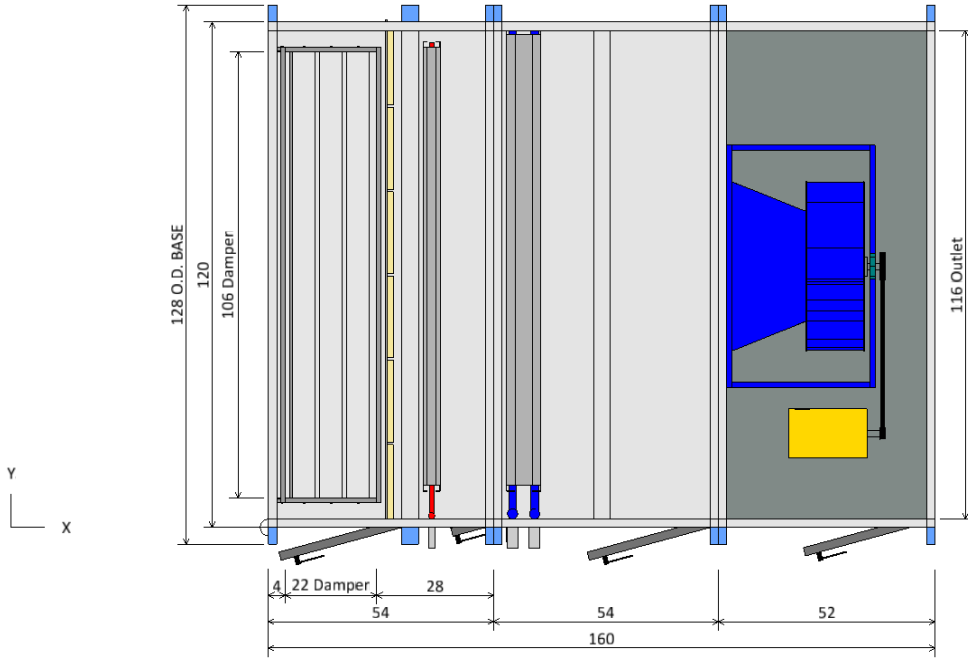
ELEVATION VIEW

Component Key	
(A)	Mixing Box Filter Type: PerfectPleat HC M8 Right Door (WxH): 30 ins x 76 ins
(B)	Hot Water Coil Coil Model: 5WH1001B Total Capacity: 1037255.0 Btu/hr Right Door (WxH): 8 ins x 68 ins
(C)	Chilled Water coil Coil Model: 5WL1005B Total Capacity: 729335.0 Btu/hr Right Door (WxH): 30 ins x 68 ins
(D)	Supply Fan Fan Type: Centrifugal - Plenum Fan Size (Class): 40 (2) Air Flowrate: 21000.0 cfm T.S.P: 3.2 insWg Motor Power: 20.0 HP Right Door (WxH): 26 ins x 68 ins

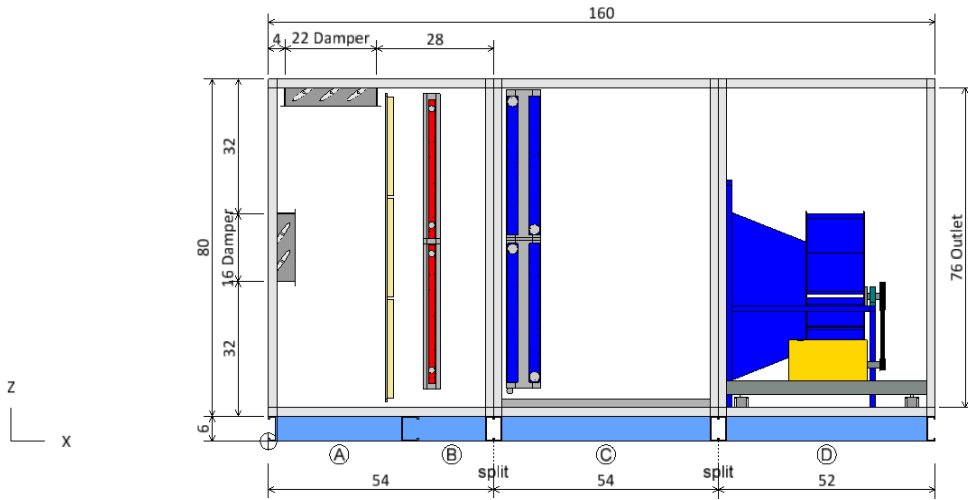
Plan/Elevation - No Ends	Unit Tag: AHU-3	Sales Office: Mid-South Equipment Sales and ServiceKH			
Product: Vision Air Handler	Project Name: Xavier University Qatar	Sales Engineer:			
Model: CAH053GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"
				Dwg Units: in	



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PLAN VIEW



ELEVATION VIEW

Component Key					
Type	X	Y	Z	Wid	Hgt
Mixing Box					
Ⓐ Outside air damper	0.00	7.00	38.00	106.00	16.00
Return air damper	4.00	7.00	86.00	106.00	22.00
Ⓓ Supply Fan					
Fan Discharge	160.00	2.00	8.00	116.00	76.00

Note: Dimensions are measured from the origin point.

Opening/Damper Connections

Product: Vision Air Handler
 Model: CAH053GDMM

Unit Tag: AHU-3

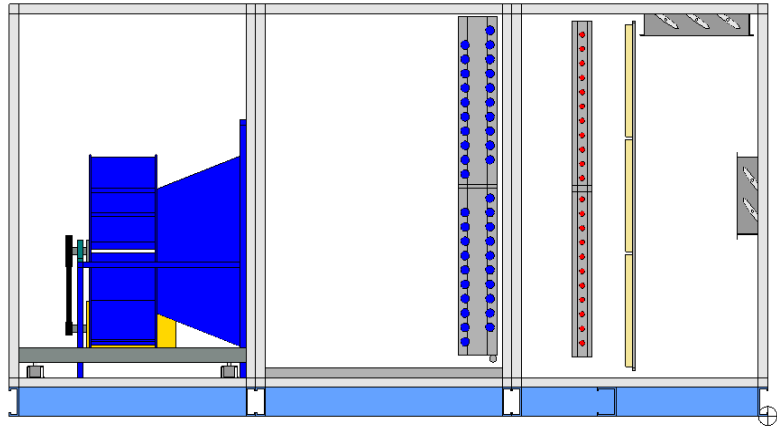
Project Name: Xavier University Qatar
 Sept. 30, 2022 Ver/Rev: Sheet: 1 of 1

Sales Office: Mid-South Equipment Sales and Service

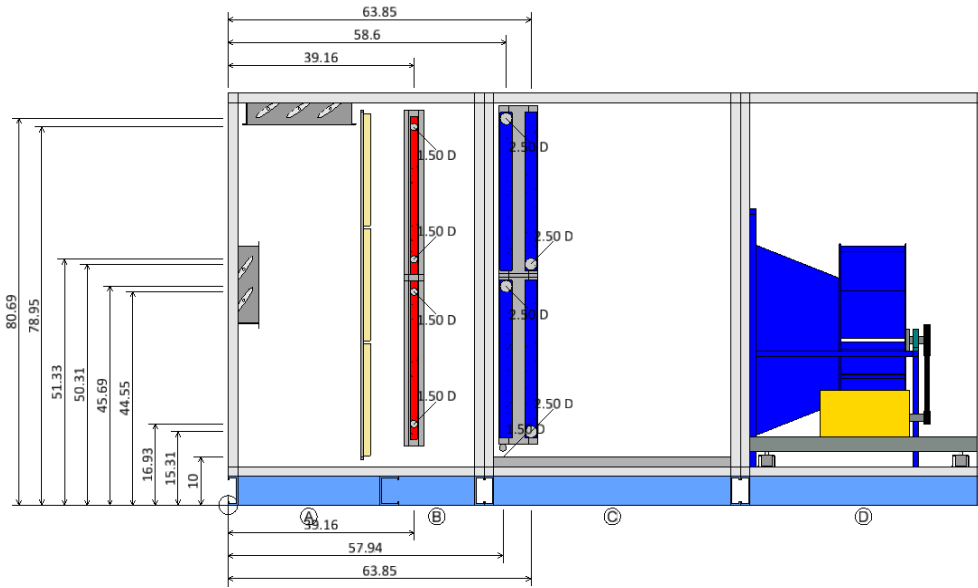
Sales Engineer:
 Scale: NTS Tolerance: +/-0.25" Dwg Units: in



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 www.DaikinApplied.com Software Version: 13.00



LEFT ELEVATION VIEW



RIGHT ELEVATION VIEW

Coil and Drain Connections

Type	X	Y	Z	Diam	
Ⓑ Hot Water Coil	Hot water inlet:	39.16	-7.00	16.93	1.50
	Hot water outlet:	39.16	-7.00	44.55	1.50
	Hot water inlet:	39.16	-7.00	51.33	1.50
	Hot water outlet:	39.16	-7.00	78.95	1.50
Ⓒ Chilled Water coil	Condensate drain conn:	57.94	-5.40	12.00	1.50
	Cold water inlet:	63.85	-7.00	15.31	2.50
	Cold water outlet:	58.60	-7.00	45.69	2.50
	Cold water inlet:	63.85	-7.00	50.31	2.50
	Cold water outlet:	58.60	-7.00	80.69	2.50

Note: Dimensions are measured from the origin point.

Coil and Drain Connections

Unit Tag: AHU-3

Sales Office: Mid-South Equipment Sales and Service

Product: Vision Air Handler

Project Name: Xavier University Qatar

Sales Engineer:

Model: CAH053GDDM

Sept. 30, 2022

Ver/Rev:

Sheet: 1 of 1

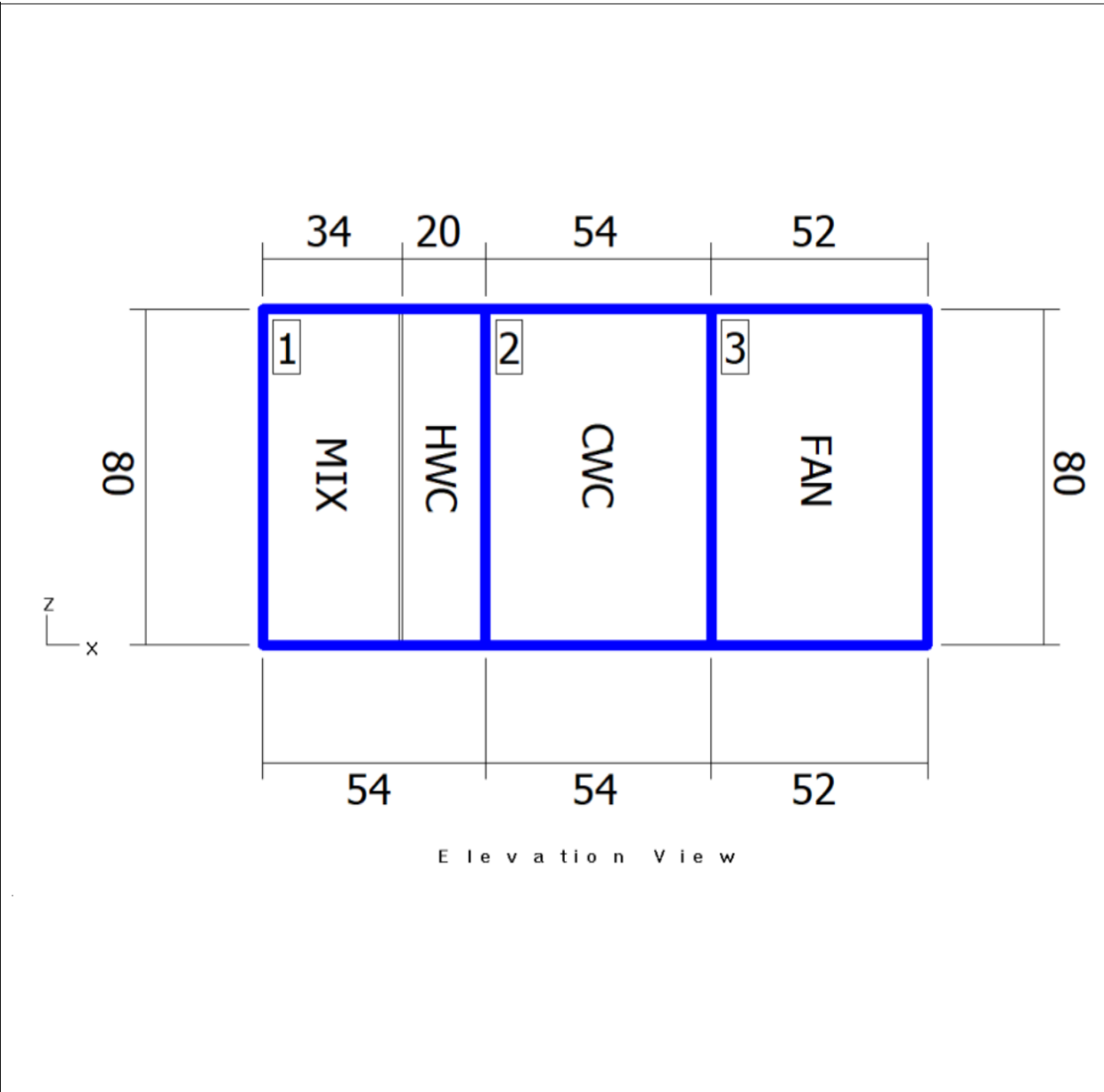
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Tolerance: +/-0.25"

Dwg Units: in




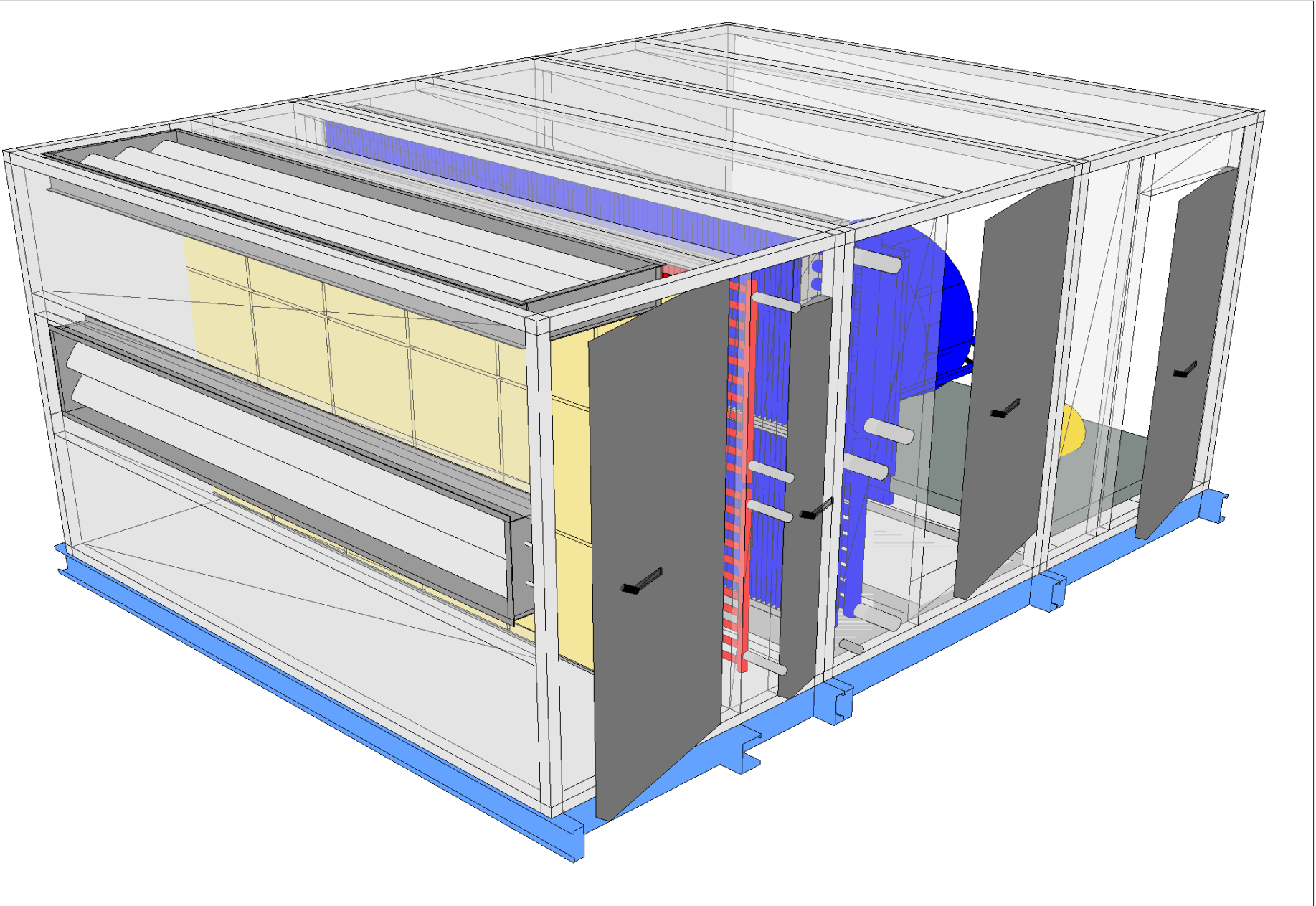
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www.DaikinApplied.com Software Version: 13.00



Shipping Sections				
Section	Weight (lb)	X	Y	Z
Section 1	1536.86	54	120	80
Section 2	2173.63	54	120	80
Section 3	2842.86	52	120	80
Total Unit	6553.36	160	120	80

Note: Base rails, curb ready base, coil connectors, drain connectors, and control boxes not included in height X, Y, Z dimensions. Shipping section may be 2" longer in air flow direction due to internal splice joint.

Shipping Sections		Unit Tag: AHU-3		Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler		Project Name: Xavier University Qatara		Sales Engineer:			
Model: CAH053GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	




Job Number: SLUH31
 Job Name: Xavier University Qatara

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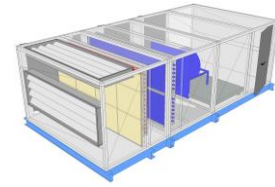
Prepared Date:

www.DaikinApplied.com
 9/30/2022

Product Drawing		Unit Tag: AHU-3		Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler		Project Name: Xavier University Qatara		Sales Engineer:			
Model: CAH053GDMM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	

Technical Data Sheet for AHU-4

Job Information		Technical Data Sheet
Job Name	Xavier University Qatara	
Date	September 30 2022	
Submitted By	KH	
Software Version	13.00	
Unit Tag	AHU-4	



Unit Overview

Model Number	Supply					
	Air Volume cfm	Static Pressure		External Dimensions		
		External inWc	Total inWc	Height in	Width in	Length in
CAH031GDDM	14365	2.00	4.21	60*	98*	202

*Not including base rails, coil connectors, drain connectors and control boxes.

Unit

Model Number:	CAH031GDDM		
Approval:	ETL Listed / ETL Listed to Canadian Safety Standards (ETL Label / ETLc Label)		
Outer Panel:	24 gauge G90 Galvanized Steel (unpainted)		
Liner:	24 gauge Galvanized Steel (unless noted per section)		
Insulation:	R-13 Injected Foam		
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Left
Base:	6" formed channel	Wall Thickness:	2 in
Altitude:	0 ft	Parts Warranty:	Standard One Year

Mixing Box

Component: 1		Length: 38 in		Shipping Section: 1					
Portion	Size (length x width)		Damper		Blade Action	Rated CFM	Air Pressure Drop	Quantity	
	Overall	Opening	Location	Type					Actuation
Outside Air	30 in x 94 in	26 in x 84 in	End	UltraSeal Low Leak	NA	Parallel	14365 cfm	0.06 insWg	1
Return Air	30 in x 94 in	26 in x 84 in	Top	UltraSeal Low Leak	NA	Parallel	14365 cfm		1

Filter Data


Type	Efficiency	Face Velocity	Face Area	Air Volume	Filter Loading		
Pleated	MERV 8	439 ft/min	32.7 ft ²	14365 cfm	Side		
Air Pressure Drop				Number of Filters	Height	Width	Depth
Clean Air	Mean Air	Dirty Air	User Spec	8	20 in	24 in	2 in
0.19 inWc	0.60 inWc	1.00 inWc	N/A				
				4	12 in	24 in	2 in

Door

Location	Width	Opening
Drive side	30 in	Outward

Technical Data Sheet for AHU-4

Hot Water Coil		Component: 2			Length: 20 in		Shipping Section: 1		
Coil Model	Total Capacity	Number of Coils		Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WB1101C	546203 Btu/hr	2		1	11	0.625 in	3.00 in x 1.299 in		
Air Volume	Air Temperature			Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity	
	Entering	Leaving							
14365 cfm	Dry Bulb	Dry Bulb		0.19 inWc	24 in	82 in	27.33 ft²	526 ft/min	
14365 cfm	25.0 °F	59.8 °F		0.19 inWc	24 in	82 in	27.33 ft²	526 ft/min	
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight		
Entering	Leaving	61.50 gpm		11.10 ftHd	8.20 ft/s	4.0 gal	36.00 lb		
180.0 °F	162.2 °F	61.50 gpm		11.10 ftHd	8.20 ft/s	4.0 gal	36.00 lb		
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material						
Threaded	1.50 in	Drive side	Carbon steel		162.2 °F	162.2 °F	0.000		
Material									
Fin		Tube		Header	Case				
Aluminum .0075 in		Copper .020 in		Copper	Galv. steel				
AHRI 410 Certification									
Coil is outside of the scope of AHRI Standard 410									
Door									
Location			Width			Opening			
Drive side			8 in			Outward			

Chilled Water Coil		Component: 3			Length: 54 in		Shipping Section: 2			
Coil Model	Total Capacity	Sensible Capacity	Number of Coils	Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)			
5WS1006C	631925 Btu/hr	415142 Btu/hr	2	6	10	0.625 in	1.50 in x 1.299 in			
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity	
	Entering		Leaving							
14365 cfm	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb	1.23 inWc	24 in	85 in	28.33 ft²	507 ft/min	
	78.9 °F	66.8 °F	52.5 °F	52.3 °F						
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight			
Entering	Leaving	138.90 gpm		13.10 ftHd	4.70 ft/s	22.0 gal	191.00 lb			
45.0 °F	54.1 °F	138.90 gpm		13.10 ftHd	4.70 ft/s	22.0 gal	191.00 lb			
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor			
Type	Size	Location	Material							
Threaded	2.00 in	Drive side	Carbon steel		45.0 °F	45.0 °F	0.000			
Material						Drain Pan		Drain Side		
Fin		Tube	Header	Case		Stainless steel		Drive side		
Aluminum .0075 in		Copper .020 in	Copper	Stainless steel		Stainless steel		Drive side		
AHRI 410 Certification										
 <p>Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org</p>										
Door										
Location			Width			Opening				
Drive side			30 in			Outward				

Technical Data Sheet for AHU-4

Supply Fan	Component: 4	Length: 48 in	Shipping Section: 3
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Fan Performance

Air Volume	Static Pressure			Fan Energy Index(FEI)	Total Input Power	Fan Shaft Power	Speed		Outlet Velocity
	External	Total	Cabinet				Operating	Maximum	
14365 cfm	2.00 inWc	4.21 inWc	0.00 inWc	1.32	11.3 kW	13.51 BHP	1368 rpm	1783 rpm	0 ft/min

Fan Data

Fan Type	Blade Type / Class	Quantity of Fans	Wheel Diameter	Material Type	Number of Blades	Discharge	Motor Location
Centrifugal - Plenum	Airfoil / 2	1	30.00 in	Steel	9	Axial	To Side of Fan

Motor Data

Power	Electrical Supply	Speed	Efficiency	Enclosure	Frame Size	Supplier	Number of Poles	Lock Rotor Current	Full Load Current
20.0 HP	460/60/3 V/Hz/Phase	1750 rpm	Premium	ODP	256 T frame	Generic	4	148.01 A	24.00 A

Fan Options

Isolator Type:	Spring
----------------	--------

Drive Package Data*

Fan Sheave	Motor Sheave	Belt	Number of Belts	Actual Drive S.F.	Bearing Type
2B5V68	2B5V54	5VX860	2	1.38	Standard - L50 (200K)

*Daikin Applied reserves the right to provide a different but equivalent drive package

Door

Location	Width	Opening
Drive side	30 in	Outward

Plenum Section	Component: 5	Length: 42 in	Shipping Section: 3
-----------------------	--------------	---------------	---------------------

Opening Location

Opening Location	Opening Size	Air Pressure Drop
Drive side	56.00" x 38.00"	0.13 inWc

Door

Location	Width	Opening
Non-drive side	30 in	Outward

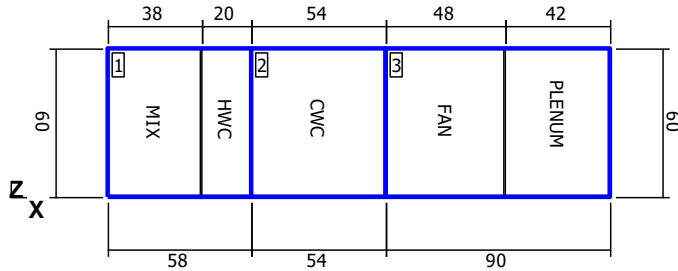
Unit Sound Power (dB)

Type	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
Radiated:	80	79	83	67	63	54	46	51
Unit Discharge:	85	84	90	82	79	76	73	67
Unit Return:	80	79	89	68	66	64	58	54

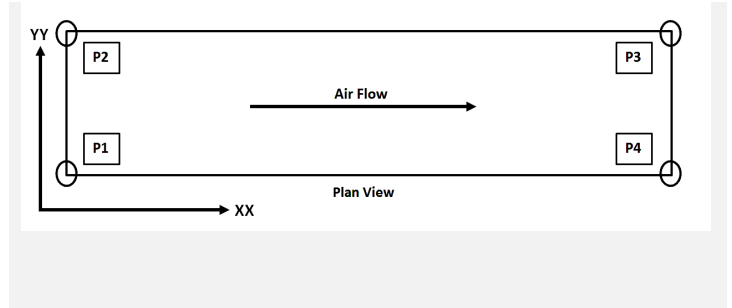
Technical Data Sheet for AHU-4

Shipping Section Details

Section	Length in	Weight lb	Corner Weights (lb)				Center of Gravity (in)		
			P1	P2	P3	P4	XX	YY	ZZ
1	58	1166	272	276	311	307	31	49	31
2	54	1645	533	556	289	266	18	50	30
3	90	2126	836	598	227	465	29	38	27
Entire Unit	202	4937	1432	1220	1037	1248	93	45	29



Elevation View



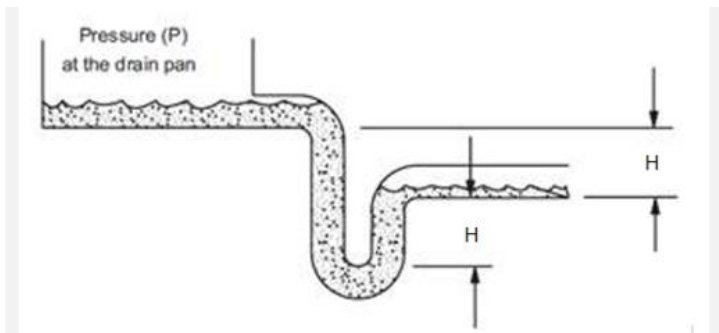
NOTE: Special components aren't included in the corner weights and center of gravity data.

Supply Static Pressure Drop

Component	Option	Static Pressure Drop
Mixing Box	Filter	0.60 insWg
Mixing Box	Mixing Box	0.07 insWg
Hot Water Coil	Hot Water Coil	0.19 insWg
Chilled Water coil	Chilled Water coil	1.23 insWg
Supply Fan	Cabinet	
Plenum Section	Plenum Section	0.13 insWg
External Static	External Static	2.00 insWg
Total Supply Fan Static		4.21 insWg

Minimum Recommended Drain Pan Trap Dimensions

Shipping Section	Component	H
2	Chilled Water coil	4.66



Dimensions provided as a courtesy and are recommended minimums only. Daikin is not responsible for supplying or designing drain pan traps and is not responsible for any damage caused by incorrect trap heights. The dimensions listed above should be reviewed and approved by a licensed plumbing professional.

Technical Data Sheet for AHU-4

AHRI Certification



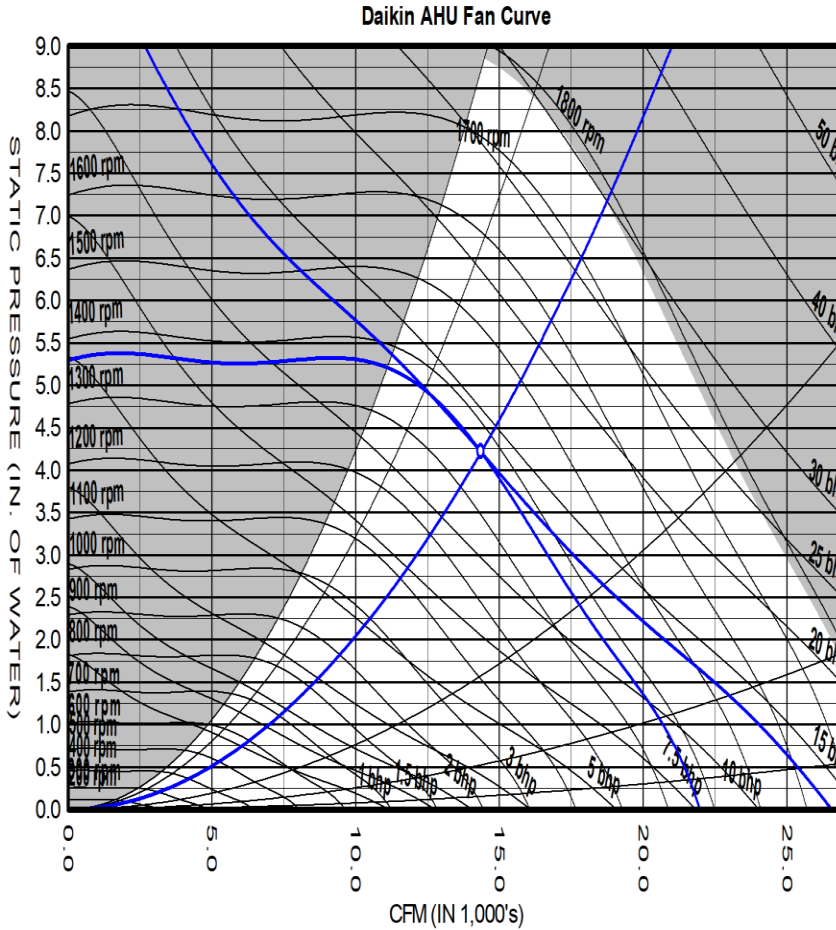
Certified in accordance with the AHRI Central Station Air-Handling Unit Certification Program, which is based on AHRI Standards 430/431. Certified units may be found in the AHRI Directory at www.ahridirectory.org.

Notes

Standard

1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 - 2007. The approving authority is responsible for compliance of multi - component building systems.

Fan Curve for AHU-4



30.0" Airfoil Plenum Supply Fan at Standard Conditions				
Air volume	14365	cfm	Fan speed	1368 rpm
Total static	4.21	insWg	Max speed	1783 rpm
Fan Shaft Power	13.5	bhp	Efficiency	70.5 %
Fan Energy Index(FEI)	1.32			
Unit tagging	AHU-4		Date	September-30-2022
Job name	Xavier University Qatara		Time	12:46



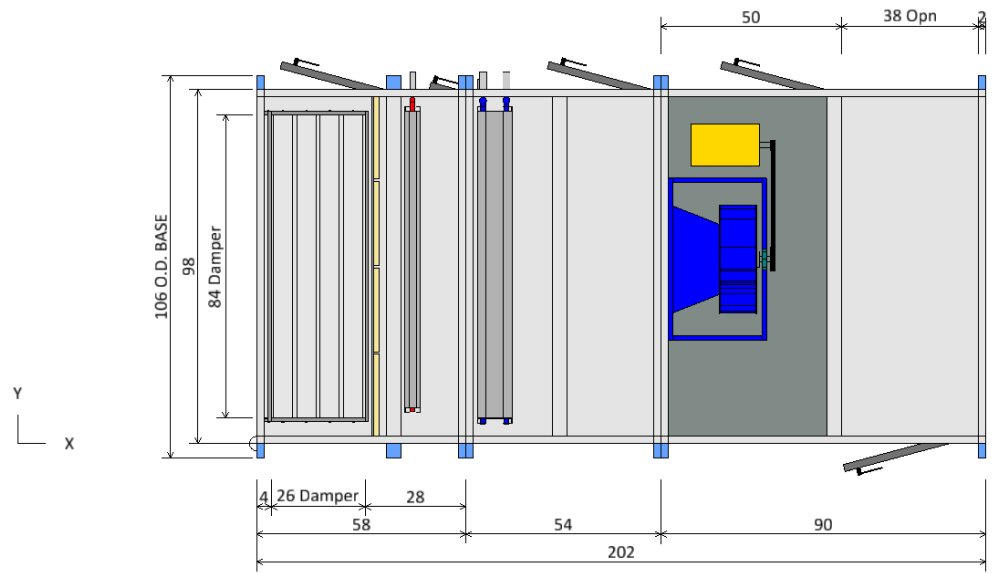
Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

Drawing for AHU-4

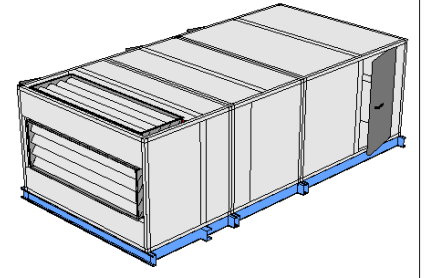
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Job Name: Xavier University Qatara

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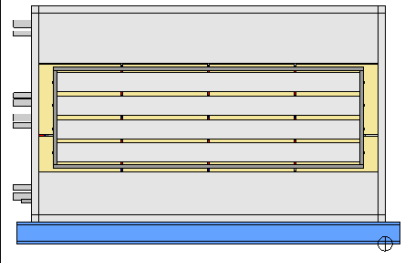
Prepared Date: 9/30/2022
www.DaikinApplied.com



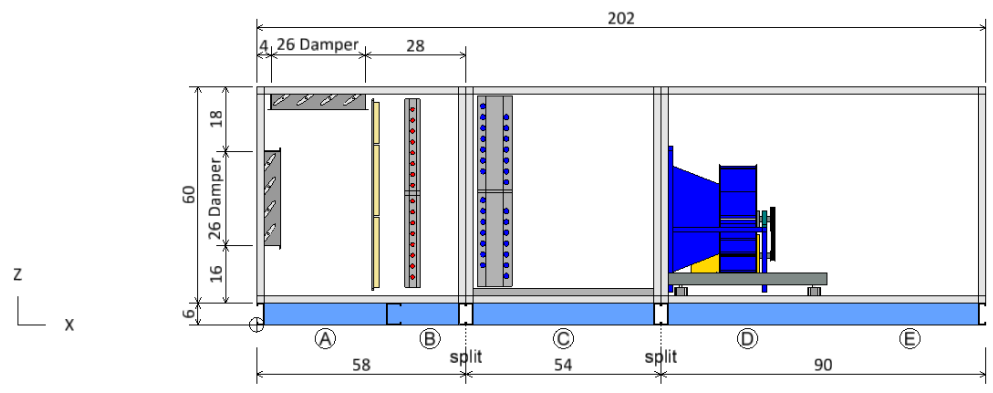
PLAN VIEW



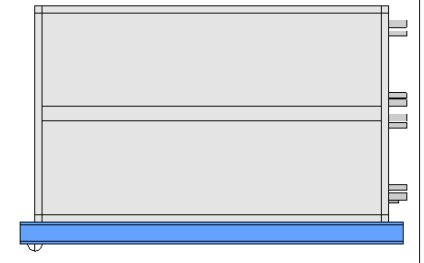
ISOMETRIC VIEW




FRONT END VIEW

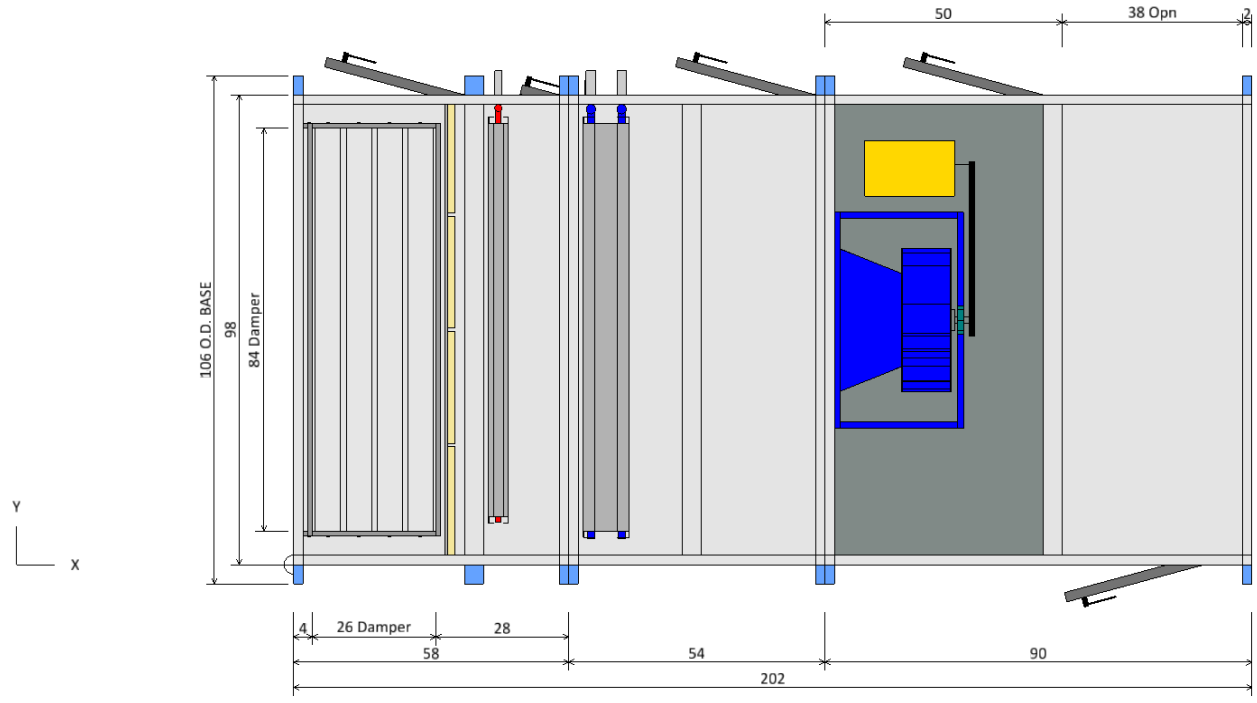


ELEVATION VIEW

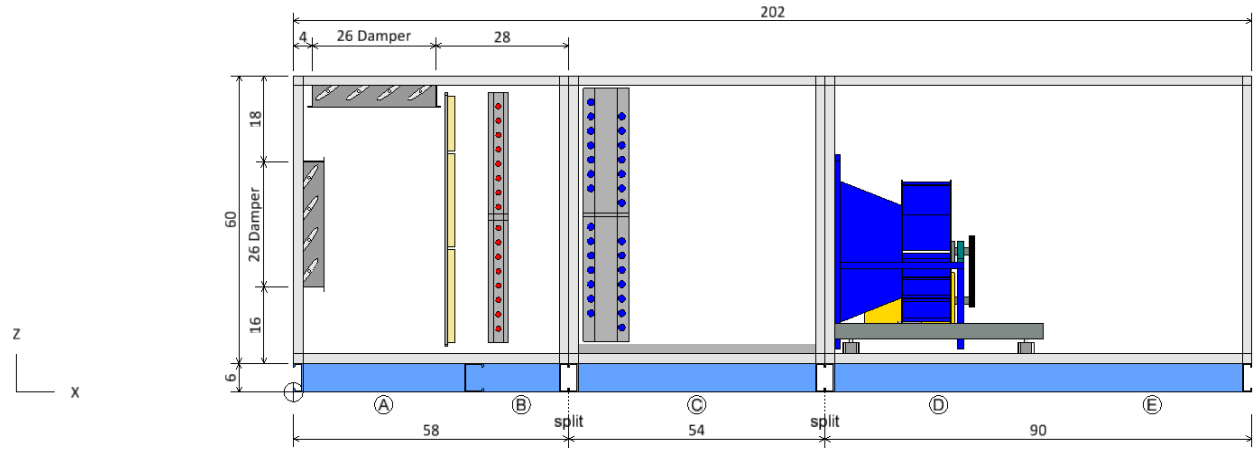


REAR END VIEW

Plan/Elevation	Unit Tag: AHU-4		Sales Office: Mid-South Equipment Sales and Service			
Product: Vision Air Handler	Project Name: Xavier University Qatara		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in
			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00			



PLAN VIEW



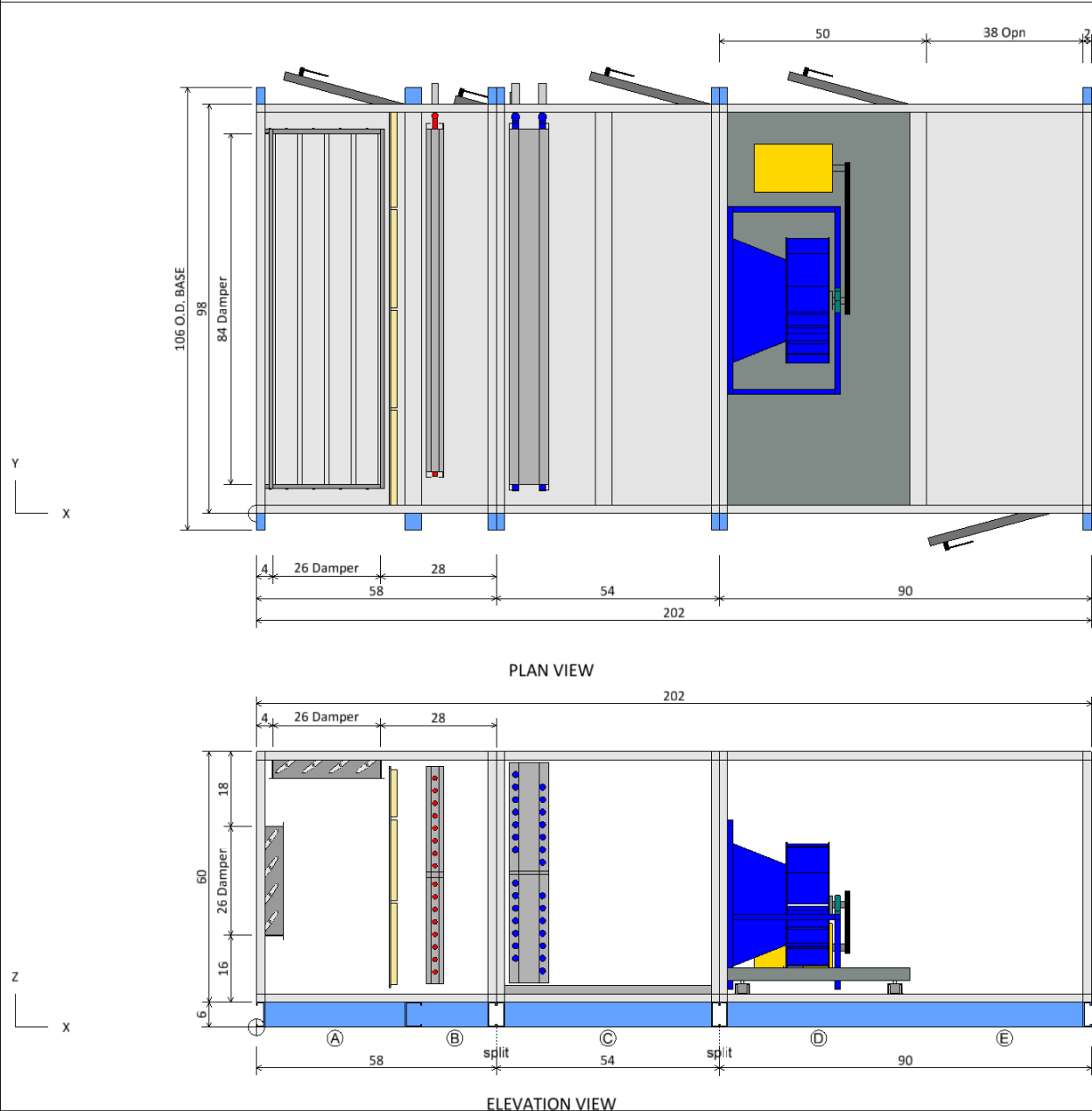
ELEVATION VIEW

Component Key	
(A)	Mixing Box Filter Type: PerfectPleat HC M8 Left Door (WxH): 30 ins x 56 ins
(B)	Hot Water Coil Coil Model: 5WB1101C Total Capacity: 546203.0 Btu/hr Left Door (WxH): 8 ins x 56 ins
(C)	Chilled Water coil Coil Model: 5WS1006C Total Capacity: 631925.0 Btu/hr Left Door (WxH): 30 ins x 50 ins
(D)	Supply Fan Fan Type: Centrifugal - Plenum Fan Size (Class): 30 (2) Air Flowrate: 14365.0 cfm T.S.P: 4.2 insWg Motor Power: 20.0 HP Left Door (WxH): 30 ins x 56 ins
(E)	Plenum Section Opening Location: Drive side Opening Size: 56 ins x 38 ins Right Door (WxH): 30 ins x 56 ins

Plan/Elevation - No Ends		Unit Tag: AHU-4		Sales Office: Mid-South Equipment Sales and ServiceKH		
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:		
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"
				Dwg Units: in		




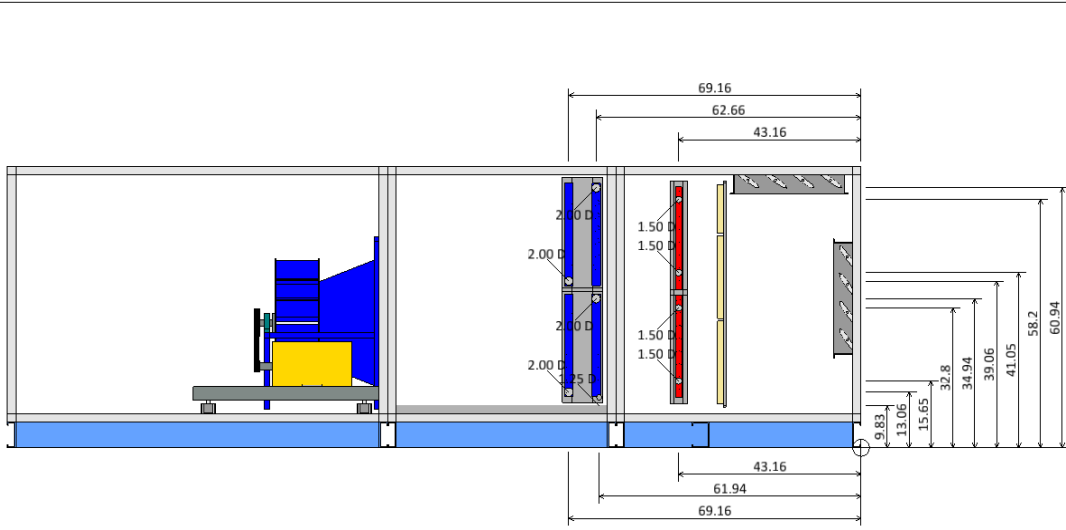
13600 Industrial Park Blvd, Minneapolis, MN 55441
www.DaikinApplied.com Software Version: 13.00



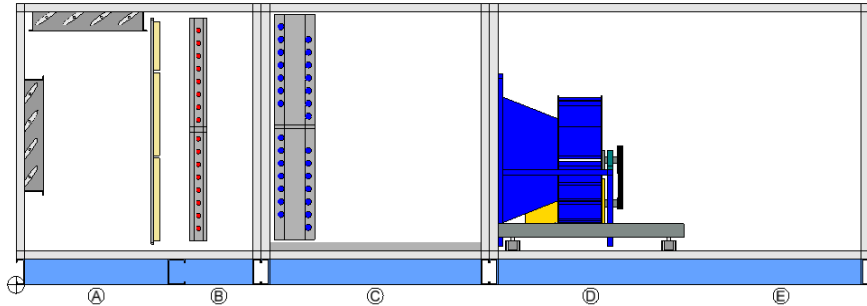
Component Key					
Type	X	Y	Z	Wid	Hgt
(A) Mixing Box	0.00	7.00	22.00	84.00	26.00
Outside air damper	4.00	7.00	66.00	84.00	26.00
Return air damper					
(E) Plenum Section	162.00	98.00	8.00	38.00	56.00
Opening					

Note: Dimensions are measured from the origin point.

Opening/Damper Connections		Unit Tag: AHU-4		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	




LEFT ELEVATION VIEW

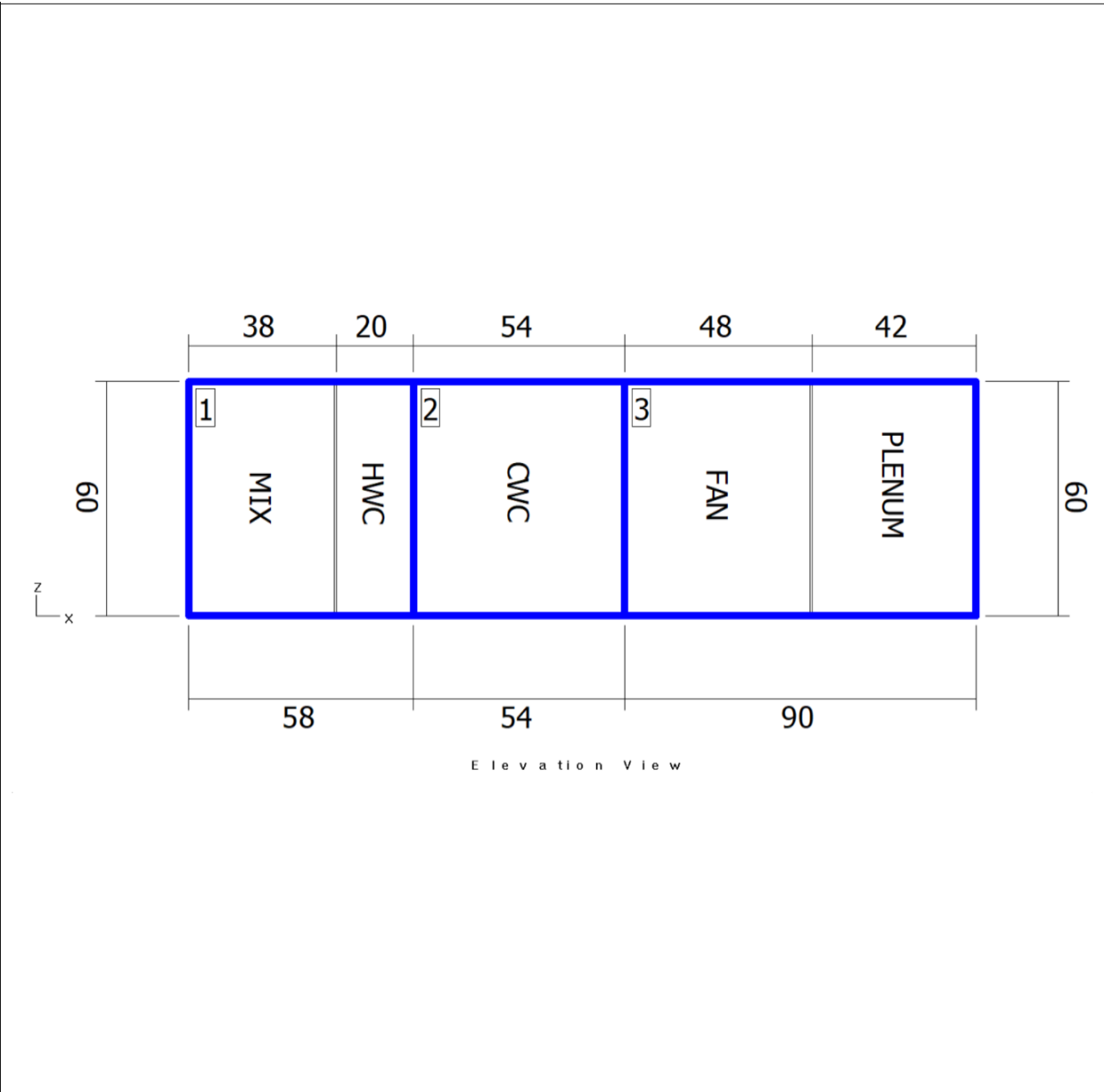


RIGHT ELEVATION VIEW

Coil and Drain Connections				
Type	X	Y	Z	Diam
(B) Hot Water Coil				
Hot water inlet:	43.16	101.00	15.65	1.50
Hot water outlet:	43.16	101.00	32.80	1.50
Hot water inlet:	43.16	101.00	41.05	1.50
Hot water outlet:	43.16	101.00	58.20	1.50
(C) Chilled Water coil				
Condensate drain conn:	61.94	98.90	11.83	1.25
Cold water inlet:	69.16	101.00	13.06	2.00
Cold water outlet:	62.66	101.00	34.94	2.00
Cold water inlet:	69.16	101.00	39.06	2.00
Cold water outlet:	62.66	101.00	60.94	2.00


Note: Dimensions are measured from the origin point.

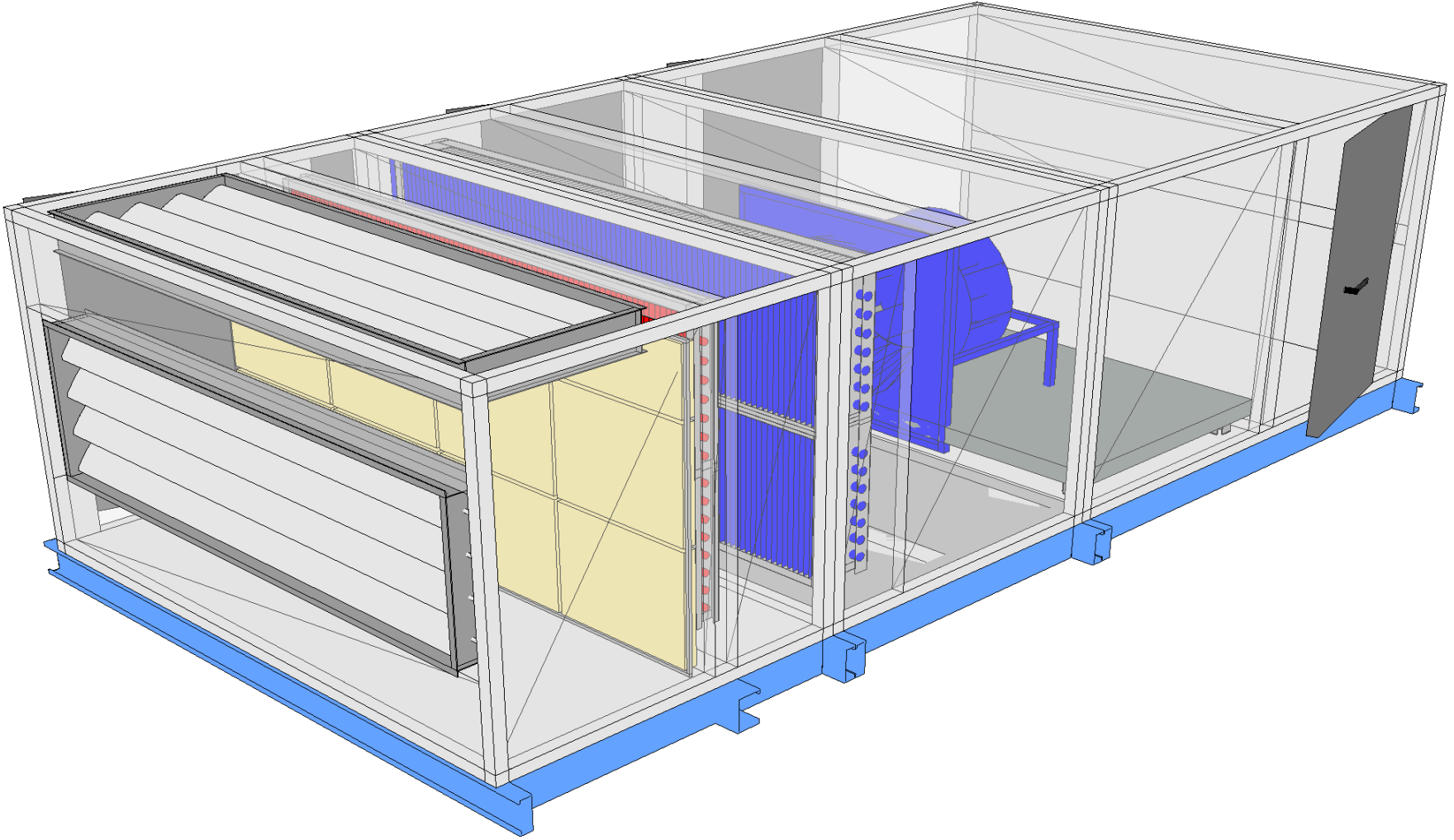
Coil and Drain Connections	Unit Tag: AHU-4		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatar		Sales Engineer:		
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS Tolerance: +/-0.25" Dwg Units: in	



Shipping Sections				
Section	Weight (lb)	X	Y	Z
Section 1	1166.12	58	98	60
Section 2	1645.14	54	98	60
Section 3	2126.10	90	98	60
Total Unit	4937.35	202	98	60

Note: Base rails, curb ready base, coil connectors, drain connectors, and control boxes not included in height X, Y, Z dimensions. Shipping section may be 2" longer in air flow direction due to internal splice joint.

Shipping Sections		Unit Tag: AHU-4		Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler		Project Name: Xavier University Qatara		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	




Job Number: SLUH31

Job Name: Xavier University Qatara

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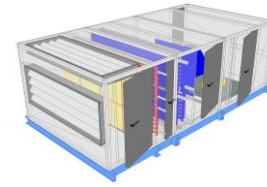
Prepared Date:

www.DaikinApplied.com 9/30/2022

Product Drawing	Unit Tag: AHU-4	Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatara	Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS Tolerance: +/-0.25" Dwg Units: in	

Technical Data Sheet for AHU-5

Job Information		Technical Data Sheet	
Job Name	Xavier University Qatara		
Date	September 30 2022		
Submitted By	KH		
Software Version	13.00		
Unit Tag	AHU-5		



Unit Overview

Model Number	Supply					
	Air Volume cfm	Static Pressure		External Dimensions		
		External inWc	Total inWc	Height in	Width in	Length in
CAH031GDDM	13855	2.00	4.53	60*	98*	188

*Not including base rails, coil connectors, drain connectors and control boxes.

Unit

Model Number:	CAH031GDDM		
Approval:	ETL Listed / ETL Listed to Canadian Safety Standards (ETL Label / ETLc Label)		
Outer Panel:	24 gauge G90 Galvanized Steel (unpainted)		
Liner:	24 gauge Galvanized Steel (unless noted per section)		
Insulation:	R-13 Injected Foam		
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Right
Base:	6" formed channel	Wall Thickness:	2 in
Altitude:	0 ft	Parts Warranty:	Standard One Year

Mixing Box

Component: 1		Length: 40 in		Shipping Section: 1					
Portion	Size (length x width)		Damper			Blade Action	Rated CFM	Air Pressure Drop	Quantity
	Overall	Opening	Location	Type	Actuation				
Outside Air	32 in x 94 in	28 in x 84 in	End	UltraSeal Low Leak	NA	Parallel	13855 cfm	0.06 insWg	1
Return Air	32 in x 94 in	28 in x 84 in	Top	UltraSeal Low Leak	NA	Parallel	13855 cfm		1

Filter Data

Type	Efficiency	Face Velocity	Face Area	Air Volume	Filter Loading		
Pleated	MERV 8	424 ft/min	32.7 ft ²	13855 cfm	Side		
Air Pressure Drop				Number of Filters	Height	Width	Depth
Clean Air	Mean Air	Dirty Air	User Spec				
0.18 inWc	0.59 inWc	1.00 inWc	N/A	8	20 in	24 in	2 in
				4	12 in	24 in	2 in

Door

Location	Width	Opening
Drive side	30 in	Outward

Technical Data Sheet for AHU-5

Hot Water Coil		Component: 2			Length: 20 in		Shipping Section: 1		
Coil Model	Total Capacity	Number of Coils		Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WB1001C	503399 Btu/hr	2		1	10	0.625 in	3.00 in x 1.299 in		
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity
	Entering		Leaving						
	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb					
13855 cfm	25.0 °F	58.2 °F		0.17 inWc	24 in	82 in	27.33 ft²	507 ft/min	
Water		Flow Rate	Pressure Drop	Velocity	Volume	Weight			
Entering	Leaving	58.20 gpm	10.00 ftHd	7.80 ft/s	4.0 gal	36.00 lb			
180.0 °F	162.7 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material	0.000					
Threaded	1.50 in	Drive side	Carbon steel	162.7 °F	162.7 °F				
Material									
Fin	Tube	Header	Case						
Aluminum .0075 in	Copper .020 in	Copper	Galv. steel						

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	8 in	Outward

Chilled Water Coil		Component: 3			Length: 54 in		Shipping Section: 2		
Coil Model	Total Capacity	Sensible Capacity	Number of Coils	Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WM0808C	765453 Btu/hr	414713 Btu/hr	2	8	8	0.625 in	1.50 in x 1.299 in		
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity
	Entering		Leaving						
	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb					
13855 cfm	80.5 °F	70.3 °F	53.1 °F	52.9 °F	1.60 inWc	24 in	85 in	28.33 ft²	489 ft/min
Water		Flow Rate	Pressure Drop	Velocity	Volume	Weight			
Entering	Leaving	152.60 gpm	7.50 ftHd	3.40 ft/s	30.0 gal	253.00 lb			
45.0 °F	55.0 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material	0.000					
Threaded	2.50 in	Drive side	Carbon steel	45.0 °F	45.0 °F				
Material						Drain Pan	Drain Side		
Fin	Tube	Header	Case			Stainless steel	Drive side		
Aluminum .0075 in	Copper .020 in	Copper	Stainless steel			Stainless steel			

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	30 in	Outward

Technical Data Sheet for AHU-5

Supply Fan	Component: 4	Length: 48 in	Shipping Section: 3
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Fan Performance

Air Volume	Static Pressure			Fan Energy Index(FEI)	Total Input Power	Fan Shaft Power	Speed		Outlet Velocity
	External	Total	Cabinet				Operating	Maximum	
13855 cfm	2.00 inWc	4.53 inWc	0.00 inWc	1.33	11.6 kW	13.86 BHP	1377 rpm	1783 rpm	0 ft/min

Fan Data

Fan Type	Blade Type / Class	Quantity of Fans	Wheel Diameter	Material Type	Number of Blades	Discharge	Motor Location
Centrifugal - Plenum	Airfoil / 2	1	30.00 in	Steel	9	Axial	To Side of Fan

Motor Data

Power	Electrical Supply	Speed	Efficiency	Enclosure	Frame Size	Supplier	Number of Poles	Lock Rotor Current	Full Load Current
20.0 HP	460/60/3 V/Hz/Phase	1750 rpm	Premium	ODP	256 T frame	Generic	4	148.01 A	24.00 A

Fan Options

Isolator Type:	Spring
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Drive Package Data*

Fan Sheave	Motor Sheave	Belt	Number of Belts	Actual Drive S.F.	Bearing Type
2B5V68	2B5V54	5VX860	2	1.38	Standard - L50 (200K)

*Daikin Applied reserves the right to provide a different but equivalent drive package

Door

Location	Width	Opening
Drive side	30 in	Outward

Plenum Section	Component: 5	Length: 26 in	Shipping Section: 3
-----------------------	--------------	---------------	---------------------

Opening Location

Opening Location	Opening Size	Air Pressure Drop
Top	22.00" x 94.00"	0.12 inWc

Door

Location	Width	Opening
Non-drive side	18 in	Outward

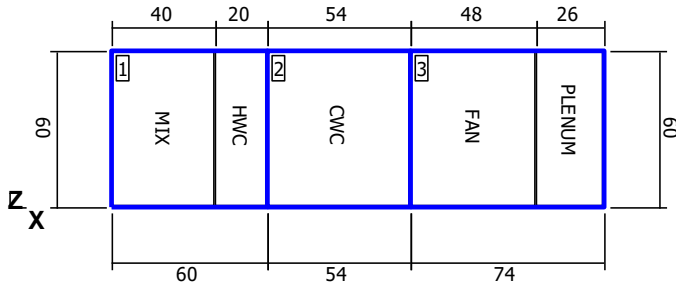
Unit Sound Power (dB)

Type	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
Radiated:	80	78	82	66	62	53	46	51
Unit Discharge:	85	83	89	81	78	75	71	67
Unit Return:	80	78	85	66	63	61	55	51

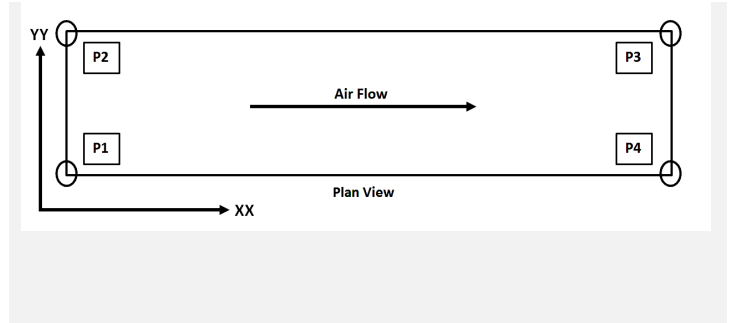
Technical Data Sheet for AHU-5

Shipping Section Details

Section	Length in	Weight lb	Corner Weights (lb)				Center of Gravity (in)		
			P1	P2	P3	P4	XX	YY	ZZ
1	60	1174	277	274	310	313	32	49	31
2	54	1844	631	603	290	319	18	47	31
3	74	2028	788	550	226	464	25	38	26
Entire Unit	188	5046	1426	1156	1097	1367	92	44	29



Elevation View



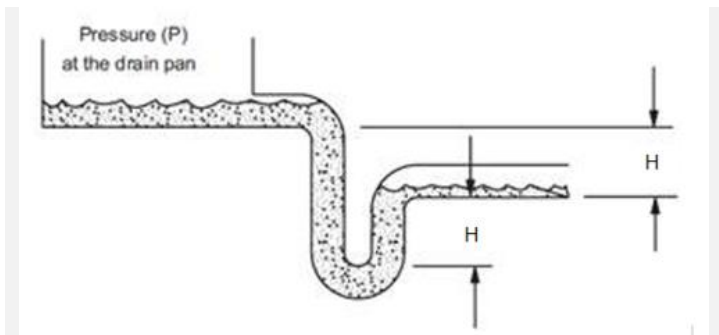
NOTE: Special components aren't included in the corner weights and center of gravity data.

Supply Static Pressure Drop

Component	Option	Static Pressure Drop
Mixing Box	Filter	0.59 insWg
Mixing Box	Mixing Box	0.05 insWg
Hot Water Coil	Hot Water Coil	0.17 insWg
Chilled Water coil	Chilled Water coil	1.60 insWg
Supply Fan	Cabinet	
Plenum Section	Plenum Section	0.12 insWg
External Static	External Static	2.00 insWg
Total Supply Fan Static		4.53 insWg

Minimum Recommended Drain Pan Trap Dimensions

Shipping Section	Component	H
2	Chilled Water coil	5.34



Dimensions provided as a courtesy and are recommended minimums only. Daikin is not responsible for supplying or designing drain pan traps and is not responsible for any damage caused by incorrect trap heights. The dimensions listed above should be reviewed and approved by a licensed plumbing professional.

Technical Data Sheet for AHU-5

AHRI Certification



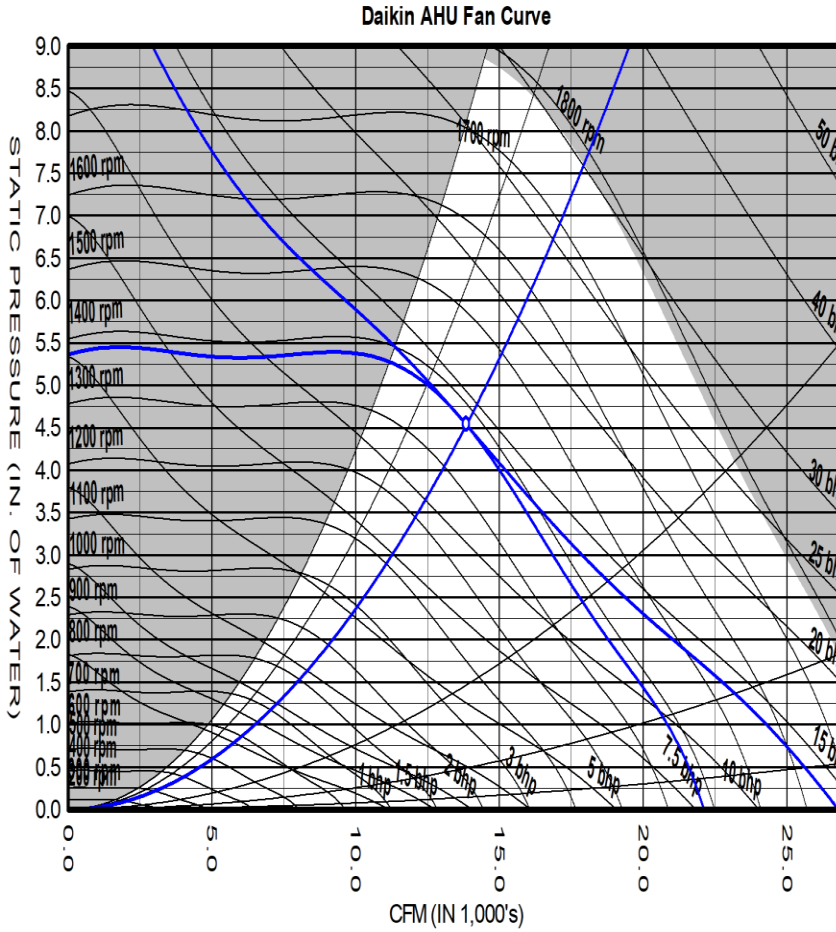
Certified in accordance with the AHRI Central Station Air-Handling Unit Certification Program, which is based on AHRI Standards 430/431. Certified units may be found in the AHRI Directory at www.ahridirectory.org.

Notes


Standard

1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 - 2007. The approving authority is responsible for compliance of multi - component building systems.

Fan Curve for AHU-5



30.0" Airfoil Plenum Supply Fan at Standard Conditions				
Air volume	13855	cfm	Fan speed	1377 rpm
Total static	4.53	ins/Wg	Max speed	1783 rpm
Fan Shaft Power	13.9	bhp	Efficiency	71.3 %
Fan Energy Index(FEI)	1.33			
Unit tagging	AHU-5		Date	September-30-2022
Job name	Xavier University Qatar		Time	12:47

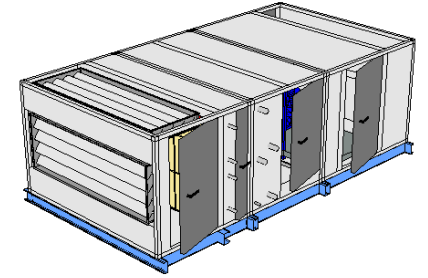
 Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

Drawing for AHU-5

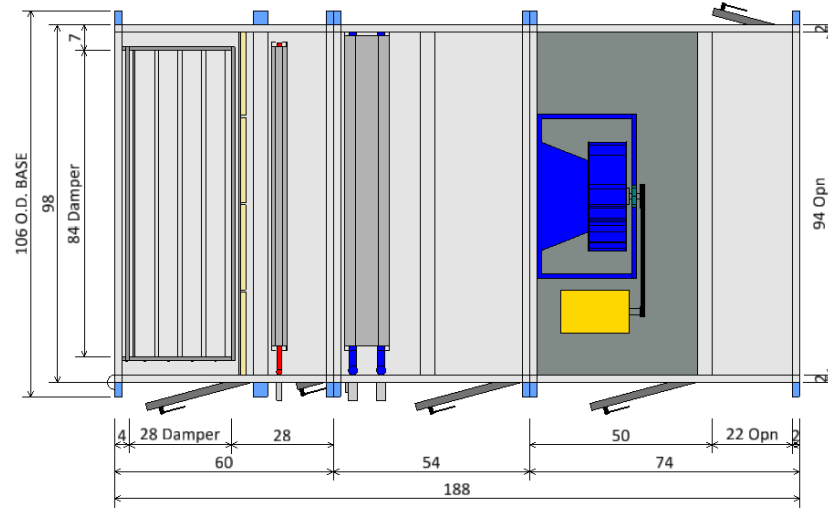
Job Number: SLUH31
Job Name: Xavier University Qatara

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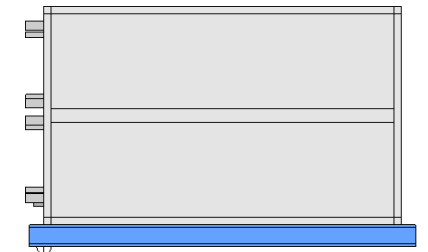
Prepared Date: 9/30/2022
www.DaikinApplied.com



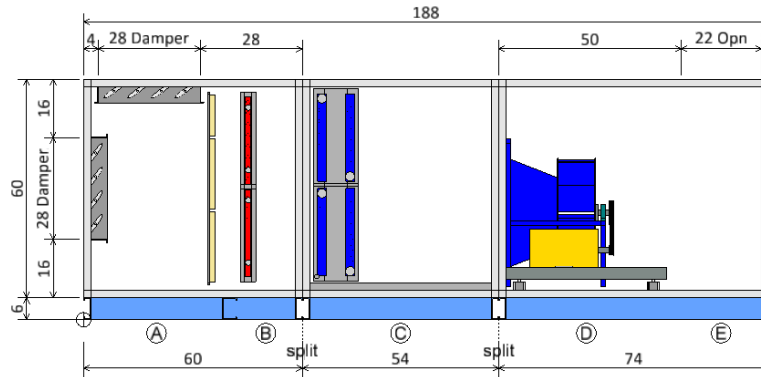
ISOMETRIC VIEW



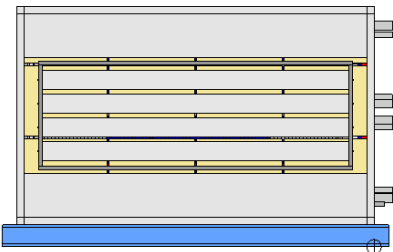
PLAN VIEW



REAR END VIEW




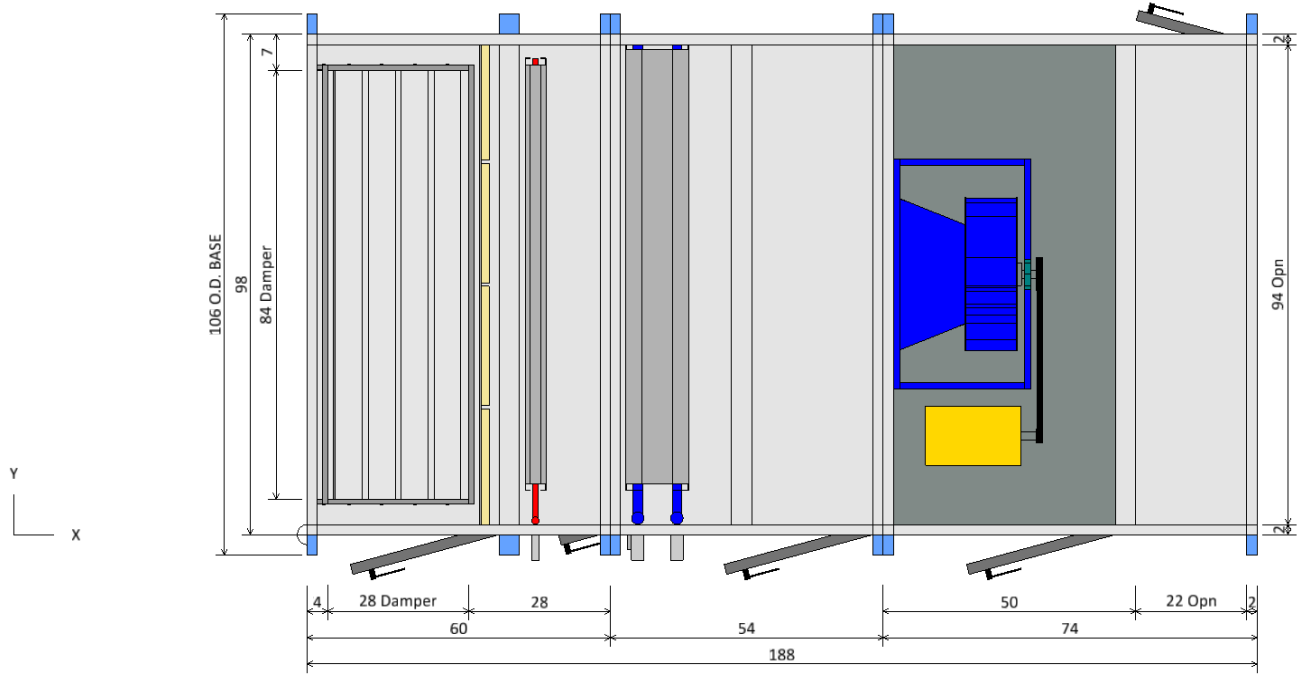
ELEVATION VIEW



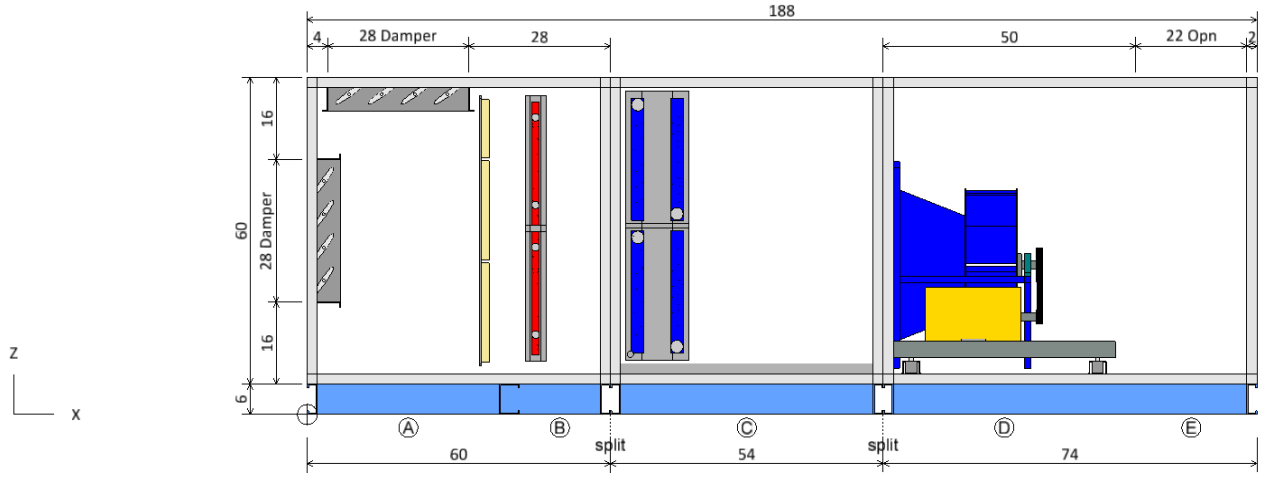
FRONT END VIEW



Plan/Elevation	Unit Tag: AHU-5		Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	




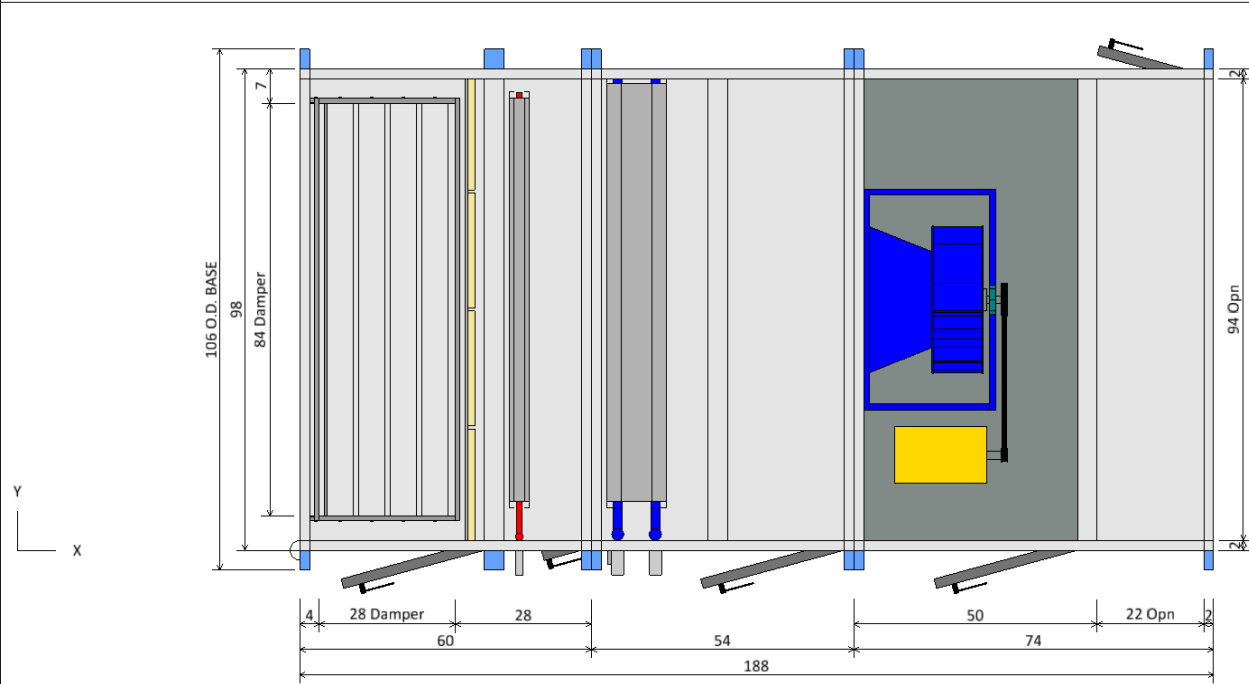
PLAN VIEW



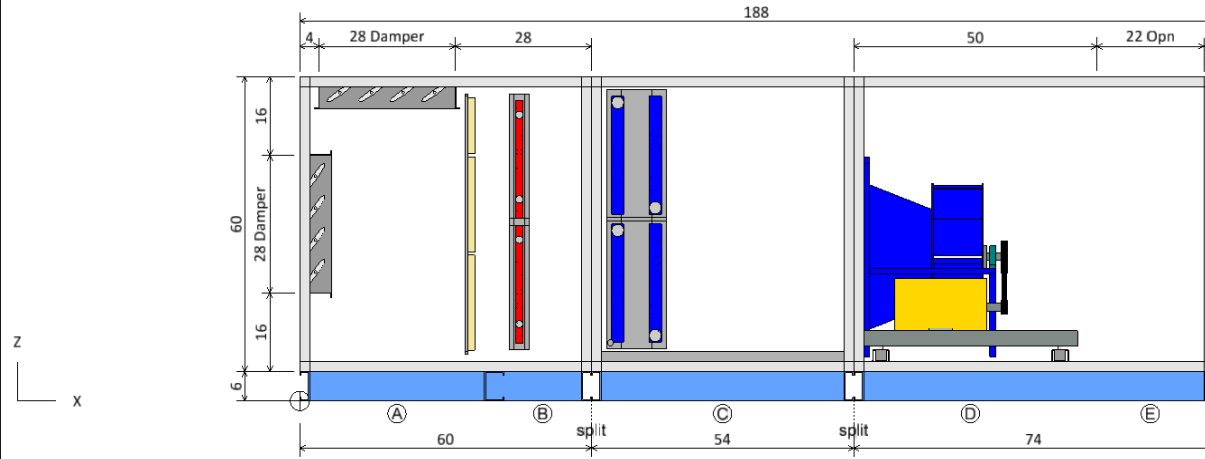
ELEVATION VIEW

Component Key	
Ⓐ	Mixing Box Filter Type: PerfectPleat HC M8 Right Door (WxH): 30 ins x 56 ins
Ⓑ	Hot Water Coil Coil Model: 5WB1001C Total Capacity: 503399.0 Btu/hr Right Door (WxH): 8 ins x 56 ins
Ⓒ	Chilled Water coil Coil Model: 5WM0808C Total Capacity: 765453.0 Btu/hr Right Door (WxH): 30 ins x 50 ins
Ⓓ	Supply Fan Fan Type: Centrifugal - Plenum Fan Size (Class): 30 (2) Air Flowrate: 13855.0 cfm T.S.P: 4.5 insWg Motor Power: 20.0 HP Right Door (WxH): 30 ins x 56 ins
Ⓔ	Plenum Section Opening Location: Top Opening Size: 22 ins x 94 ins Left Door (WxH): 18 ins x 56 ins

Plan/Elevation - No Ends		Unit Tag: AHU-5		Sales Office: Mid-South Equipment Sales and ServiceKH		
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:		
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"
				Dwg Units: in		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00




PLAN VIEW

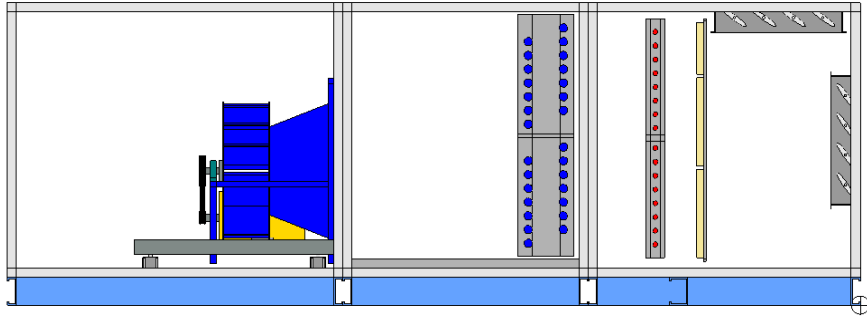


ELEVATION VIEW

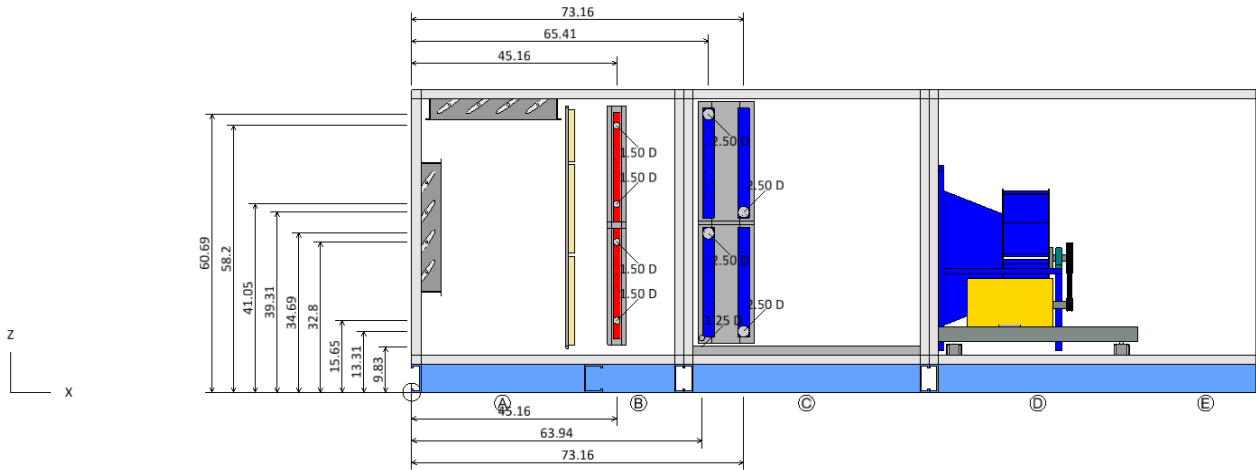
Component Key					
Type	X	Y	Z	Wid	Hgt
Ⓐ Mixing Box					
Ⓐ Outside air damper	0.00	7.00	22.00	84.00	28.00
Ⓐ Return air damper	4.00	7.00	66.00	84.00	28.00
Ⓔ Plenum Section					
Ⓔ Opening	164.00	2.00	66.00	94.00	22.00

Note: Dimensions are measured from the origin point.

Opening/Damper Connections		Unit Tag: AHU-5		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"		




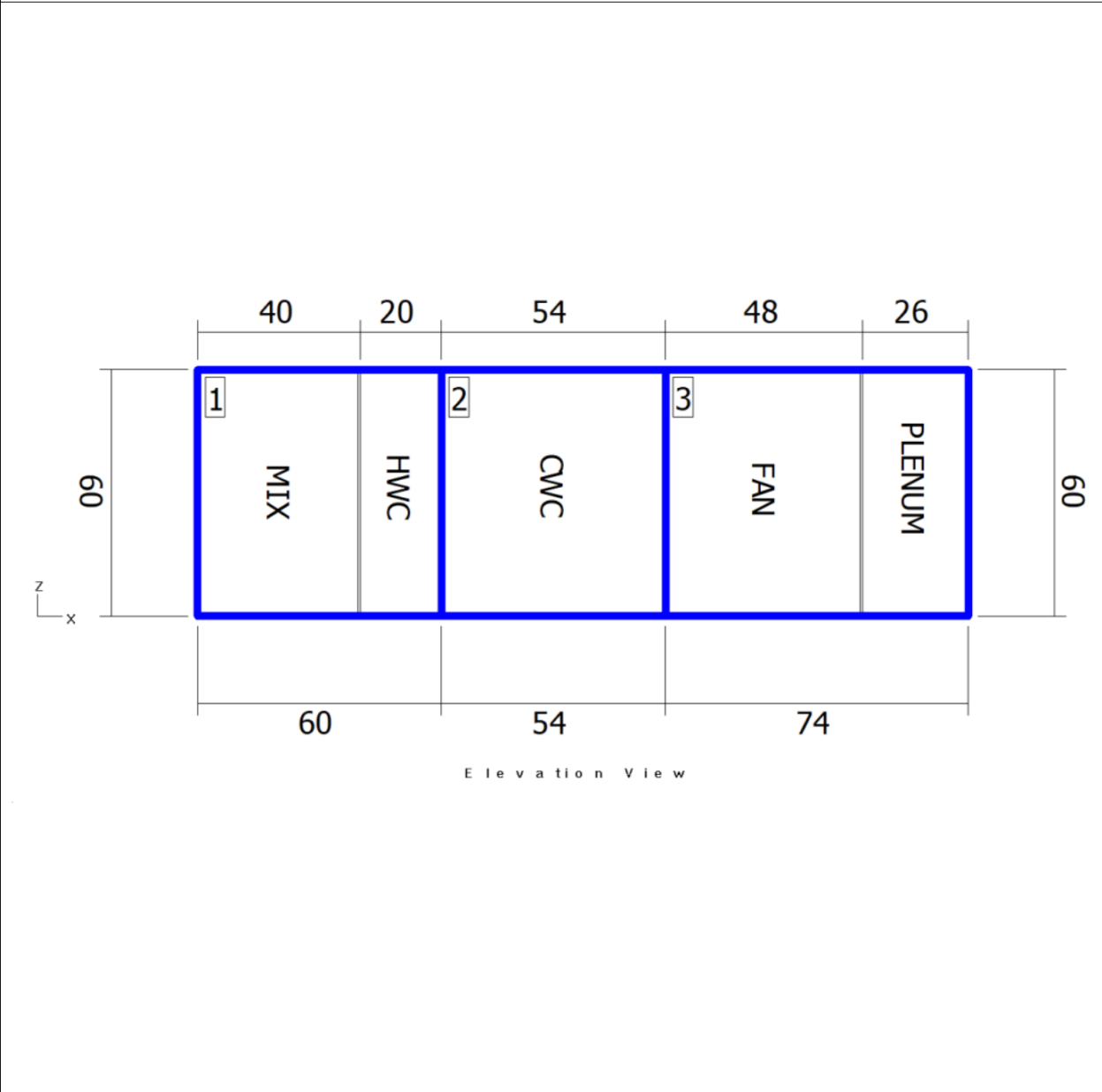
LEFT ELEVATION VIEW



Coil and Drain Connections					
	Type	X	Y	Z	Diam
Ⓑ	Hot Water Coil				
	Hot water inlet:	45.16	-7.00	15.65	1.50
	Hot water outlet:	45.16	-7.00	32.80	1.50
	Hot water inlet:	45.16	-7.00	41.05	1.50
Ⓒ	Hot water outlet:	45.16	-7.00	58.20	1.50
	Chilled Water coil				
	Condensate drain conn:	63.94	-4.90	11.83	1.25
	Cold water inlet:	73.16	-7.00	13.31	2.50
	Cold water outlet:	65.41	-7.00	34.69	2.50
	Cold water inlet:	73.16	-7.00	39.31	2.50
Cold water outlet:	65.41	-7.00	60.69	2.50	


Note: Dimensions are measured from the origin point.

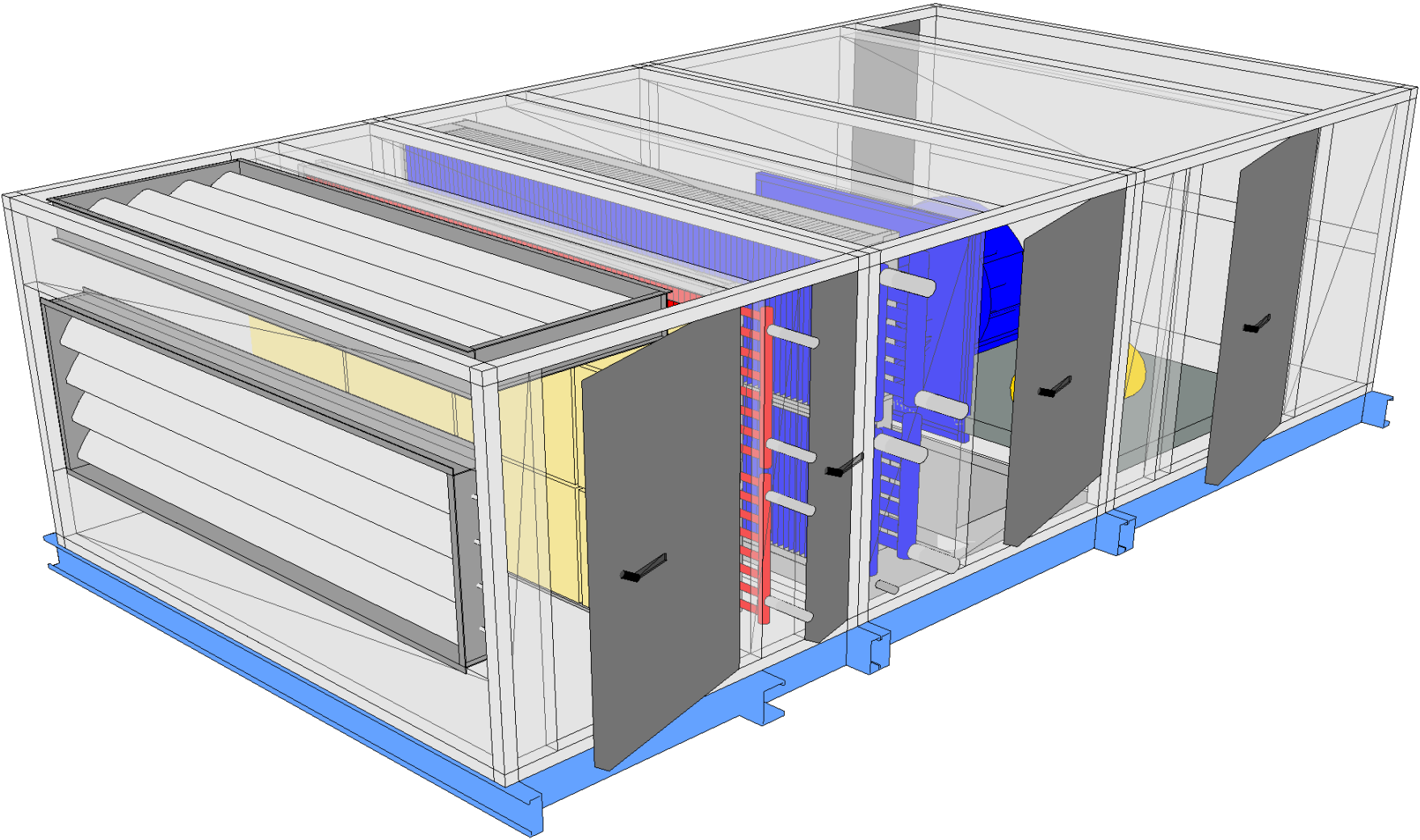
Coil and Drain Connections		Unit Tag: AHU-5		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS		Tolerance: +/-0.25"
					Dwg Units: in		



Shipping Sections				
Section	Weight (lb)	X	Y	Z
Section 1	1173.99	60	98	60
Section 2	1843.88	54	98	60
Section 3	2028.01	74	98	60
Total Unit	5045.88	188	98	60

Note: Base rails, curb ready base, coil connectors, drain connectors, and control boxes not included in height X, Y, Z dimensions. Shipping section may be 2" longer in air flow direction due to internal splice joint.

Shipping Sections		Unit Tag: AHU-5		Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler		Project Name: Xavier University Qatara		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	




Job Number: SLUH31
Job Name: Xavier University Qatara

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Prepared Date:

9/30/2022
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Product Drawing	Unit Tag: AHU-5			Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatara			Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	

Technical Data Sheet for AHU-6A

Job Information		Technical Data Sheet
Job Name	Xavier University Qatara	
Date	September 30 2022	
Submitted By	KH	
Software Version	13.00	
Unit Tag	AHU-6A	



Unit Overview						
Model Number	Air Volume cfm	Supply				
		Static Pressure		External Dimensions		
		External inWc	Total inWc	Height in	Width in	Length in
CAH031GDDM	14600	2.25	5.10	60*	98*	178

**Not including base rails, coil connectors, drain connectors and control boxes.*

Unit			
Model Number:	CAH031GDDM		
Approval:	ETL Listed / ETL Listed to Canadian Safety Standards (ETL Label / ETLc Label)		
Outer Panel:	24 gauge G90 Galvanized Steel (unpainted)		
Liner:	24 gauge Galvanized Steel (unless noted per section)		
Insulation:	R-13 Injected Foam		
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Left
Base:	6" formed channel	Wall Thickness:	2 in
Altitude:	0 ft	Parts Warranty:	Standard One Year

Mixing Box		Component: 1		Length: 38 in		Shipping Section: 1			
Portion	Size (length x width)		Damper			Blade Action	Rated CFM	Air Pressure Drop	Quantity
	Overall	Opening	Location	Type	Actuation				
Outside Air	30 in X 94 in	26 in X 84 in	Top	UltraSeal Low Leak	NA	Parallel	14600 cfm	0.07 insWg	1
Return Air	No opening	No opening		None		None	14600 cfm		0

Filter Data						
Type	Efficiency	Face Velocity	Face Area	Air Volume	Filter Loading	
Pleated	MERV 8	446 ft/min	32.7 ft²	14600 cfm	Side	

Air Pressure Drop				Number of Filters	Height	Width	Depth
Clean Air	Mean Air	Dirty Air	User Spec				
0.20 inWc	0.60 inWc	1.00 inWc	N/A	8	20 in	24 in	2 in
				4	12 in	24 in	2 in

Door		
Location	Width	Opening
Drive side	30 in	Outward

Technical Data Sheet for AHU-6A

Hot Water Coil		Component: 2			Length: 20 in		Shipping Section: 1		
Coil Model	Total Capacity	Number of Coils		Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WB1101C	545642 Btu/hr	2		1	11	0.625 in	3.00 in x 1.299 in		
Air Volume	Air Temperature			Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity	
	Entering		Leaving						
	Dry Bulb	Dry Bulb							
14600 cfm	25.0 °F		59.2 °F	0.20 inWc	24 in	82 in	27.33 ft²	534 ft/min	
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight		
Entering	Leaving	58.30 gpm		10.10 ftHd	7.80 ft/s	4.0 gal	36.00 lb		
180.0 °F	161.3 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material				161.3 °F	161.3 °F	0.000
Threaded	1.50 in	Drive side	Carbon steel						
Material									
Fin		Tube		Header		Case			
Aluminum .0075 in		Copper .020 in		Copper		Galv. steel			

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	8 in	Outward

Chilled Water Coil		Component: 3			Length: 44 in		Shipping Section: 2		
Coil Model	Total Capacity	Sensible Capacity	Number of Coils	Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WD0908C	1207542 Btu/hr	490247 Btu/hr	2	8	9	0.625 in	1.50 in x 1.299 in		
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity
	Entering		Leaving						
	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb					
14600 cfm	84.9 °F	77.5 °F	54.2 °F	54.0 °F	1.87 inWc	24 in	85 in	28.33 ft²	515 ft/min
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight		
Entering	Leaving	243.80 gpm		10.80 ftHd	4.10 ft/s	30.0 gal	254.00 lb		
45.0 °F	54.9 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material				45.0 °F	45.0 °F	0.000
Threaded	2.50 in	Drive side	Carbon steel						
Material						Drain Pan	Drain Side		
Fin		Tube	Header	Case		Stainless steel	Drive side		
Aluminum .0075 in		Copper .020 in	Copper	Stainless steel		Stainless steel			

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	22 in	Outward

Technical Data Sheet for AHU-6A

Supply Fan	Component: 4	Length: 48 in	Shipping Section: 3
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Fan Performance

Air Volume	Static Pressure			Fan Energy Index(FEI)	Total Input Power	Fan Shaft Power	Speed		Outlet Velocity
	External	Total	Cabinet				Operating	Maximum	
14600 cfm	2.25 inWc	5.10 inWc	0.00 inWc	1.31	13.7 kW	16.41 BHP	1456 rpm	1783 rpm	0 ft/min

Fan Data

Fan Type	Blade Type / Class	Quantity of Fans	Wheel Diameter	Material Type	Number of Blades	Discharge	Motor Location
Centrifugal - Plenum	Airfoil / 2	1	30.00 in	Steel	9	Axial	To Side of Fan

Motor Data

Power	Electrical Supply	Speed	Efficiency	Enclosure	Frame Size	Supplier	Number of Poles	Lock Rotor Current	Full Load Current
20.0 HP	460/60/3 V/Hz/Phase	1750 rpm	Premium	ODP	256 T frame	Generic	4	148.01 A	24.00 A

Fan Options

Isolator Type:	Spring
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Drive Package Data*

Fan Sheave	Motor Sheave	Belt	Number of Belts	Actual Drive S.F.	Bearing Type
2B5V64	2B5V54	5VX850	2	1.37	Standard - L50 (200K)

*Daikin Applied reserves the right to provide a different but equivalent drive package

Door

Location	Width	Opening
Drive side	30 in	Outward

Plenum Section	Component: 5	Length: 28 in	Shipping Section: 3
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Opening Location

Opening Location	Opening Size	Air Pressure Drop
Top	24.00" x 94.00"	0.11 inWc

Door

Location	Width	Opening
Non-drive side	20 in	Outward

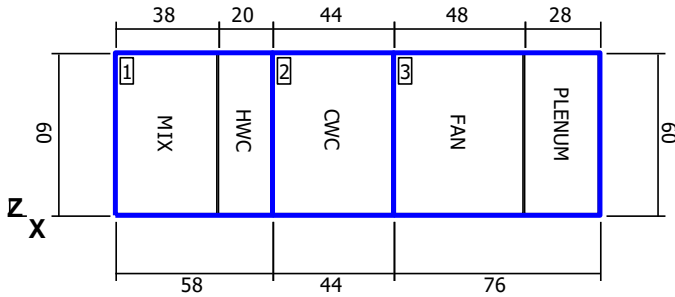
Unit Sound Power (dB)

Type	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
Radiated:	81	79	83	68	64	53	46	51
Unit Discharge:	86	84	90	83	80	75	73	68
Unit Return:	81	79	86	68	64	61	56	51

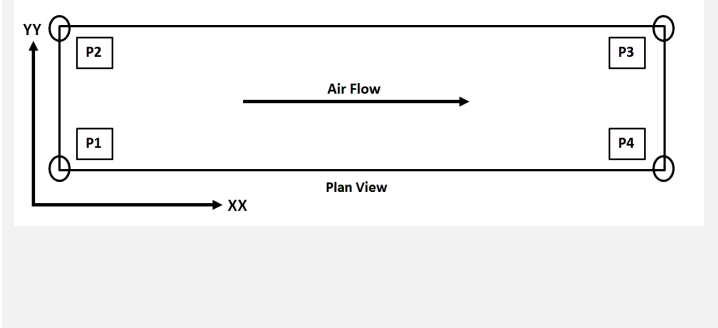
Technical Data Sheet for AHU-6A

Shipping Section Details

Section	Length in	Weight lb	Corner Weights (lb)				Center of Gravity (in)		
			P1	P2	P3	P4	XX	YY	ZZ
1	58	1130	257	261	308	304	31	49	30
2	44	1728	559	589	305	275	15	51	31
3	76	2035	793	555	224	462	26	38	27
Entire Unit	178	4893	1366	1162	1081	1285	86	45	29



Elevation View



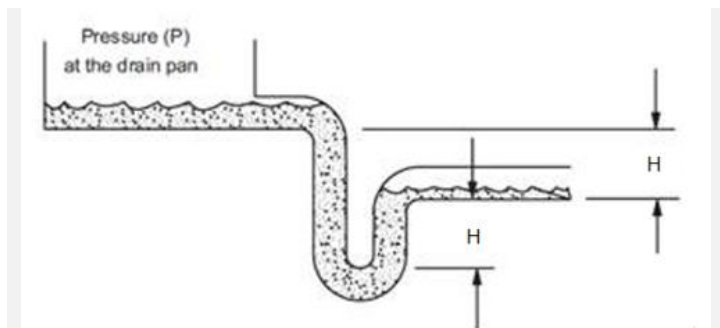
NOTE: Special components aren't included in the corner weights and center of gravity data.

Supply Static Pressure Drop

Component	Option	Static Pressure Drop
Mixing Box	Filter	0.60 insWg
Mixing Box	Mixing Box	0.07 insWg
Hot Water Coil	Hot Water Coil	0.20 insWg
Chilled Water coil	Chilled Water coil	1.87 insWg
Supply Fan	Cabinet	
Plenum Section	Plenum Section	0.11 insWg
External Static	External Static	2.25 insWg
Total Supply Fan Static		5.10 insWg

Minimum Recommended Drain Pan Trap Dimensions

Shipping Section	Component	H
2	Chilled Water coil	5.98



Dimensions provided as a courtesy and are recommended minimums only. Daikin is not responsible for supplying or designing drain pan traps and is not responsible for any damage caused by incorrect trap heights. The dimensions listed above should be reviewed and approved by a licensed plumbing professional.

Technical Data Sheet for AHU-6A

AHRI Certification



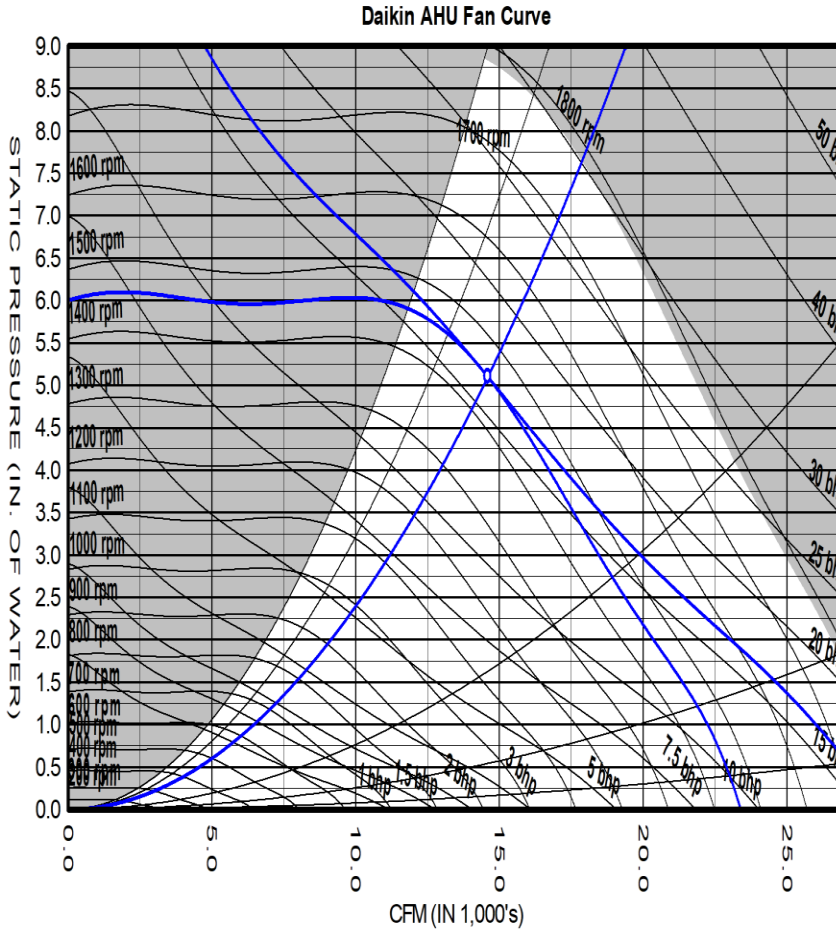
Certified in accordance with the AHRI Central Station Air-Handling Unit Certification Program, which is based on AHRI Standards 430/431. Certified units may be found in the AHRI Directory at www.ahridirectory.org.

Notes


Standard

1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 - 2007. The approving authority is responsible for compliance of multi - component building systems.

Fan Curve for AHU-6A



30.0" Airfoil Plenum Supply Fan at Standard Conditions				
Air volume	14600	cfm	Fan speed	1456 rpm
Total static	5.10	ins/Wg	Max speed	1783 rpm
Fan Shaft Power	16.4	bhp	Efficiency	71.4 %
Fan Energy Index(FEI)	1.31			
Unit tagging	AHU-6A		Date	September-30-2022
Job name	Xavier University Qatara		Time	12:47

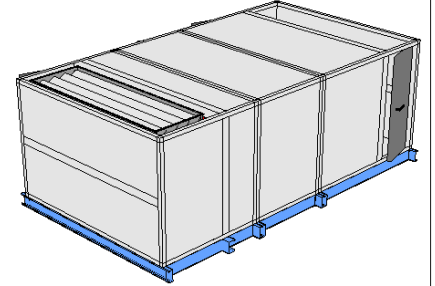
 Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

Drawing for AHU-6A

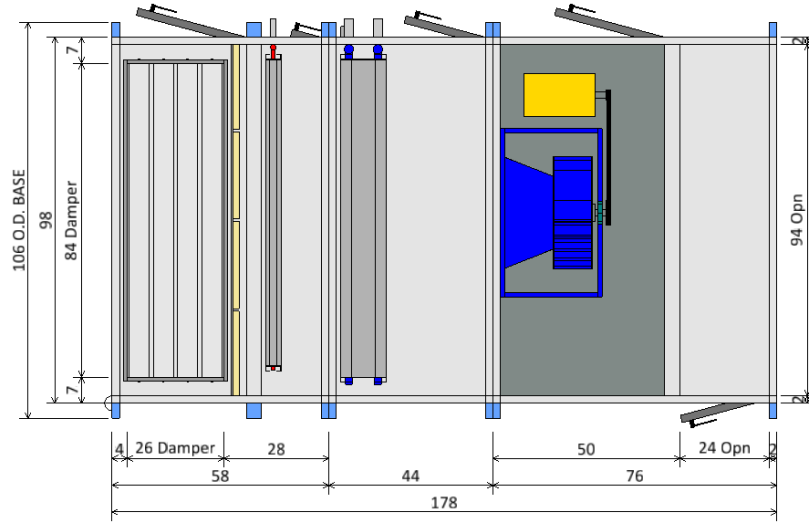
Job Number: SLUH31
Job Name: Xavier University Qatara

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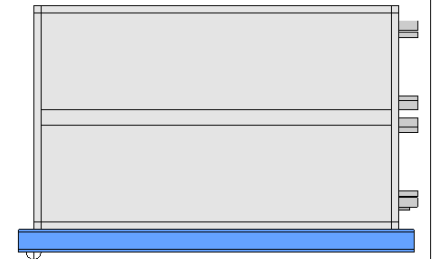
Prepared Date: 9/30/2022
www.DaikinApplied.com



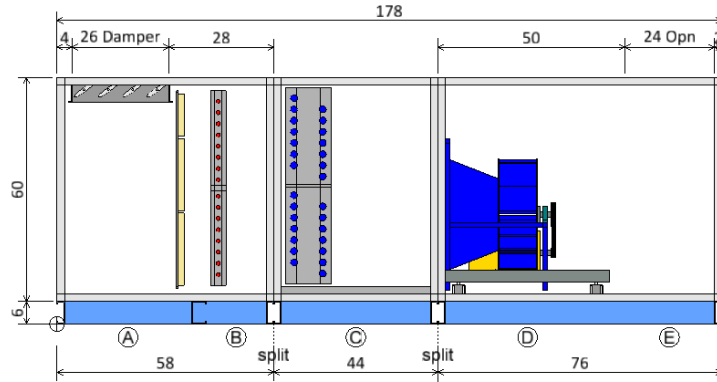
ISOMETRIC VIEW



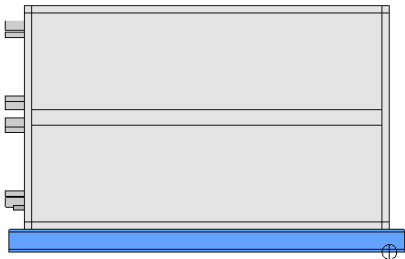
PLAN VIEW




REAR END VIEW

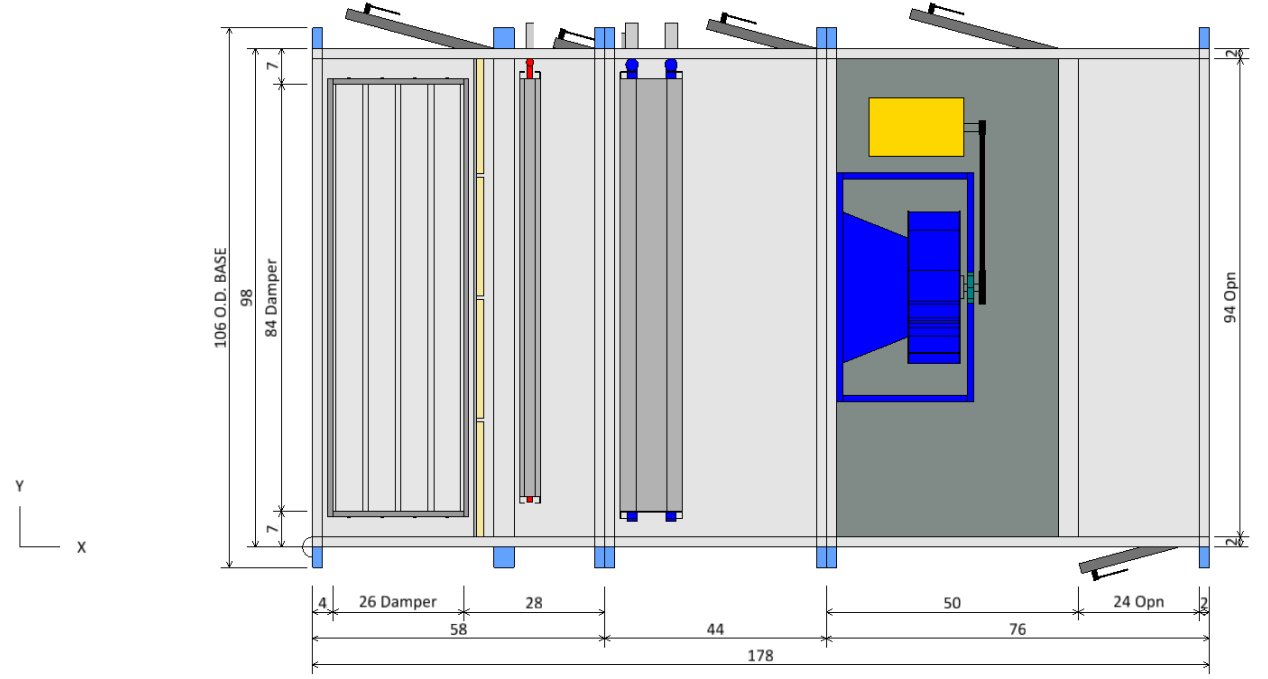


ELEVATION VIEW

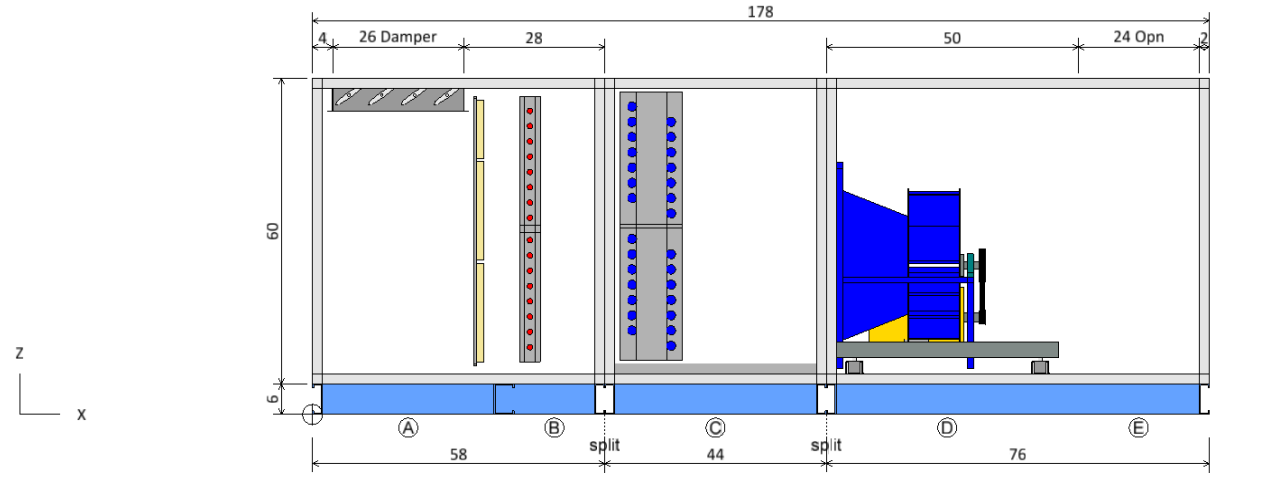


FRONT END VIEW

Plan/Elevation	Unit Tag: AHU-6A		Sales Office: Mid-South Equipment Sales and ServickH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler	Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in




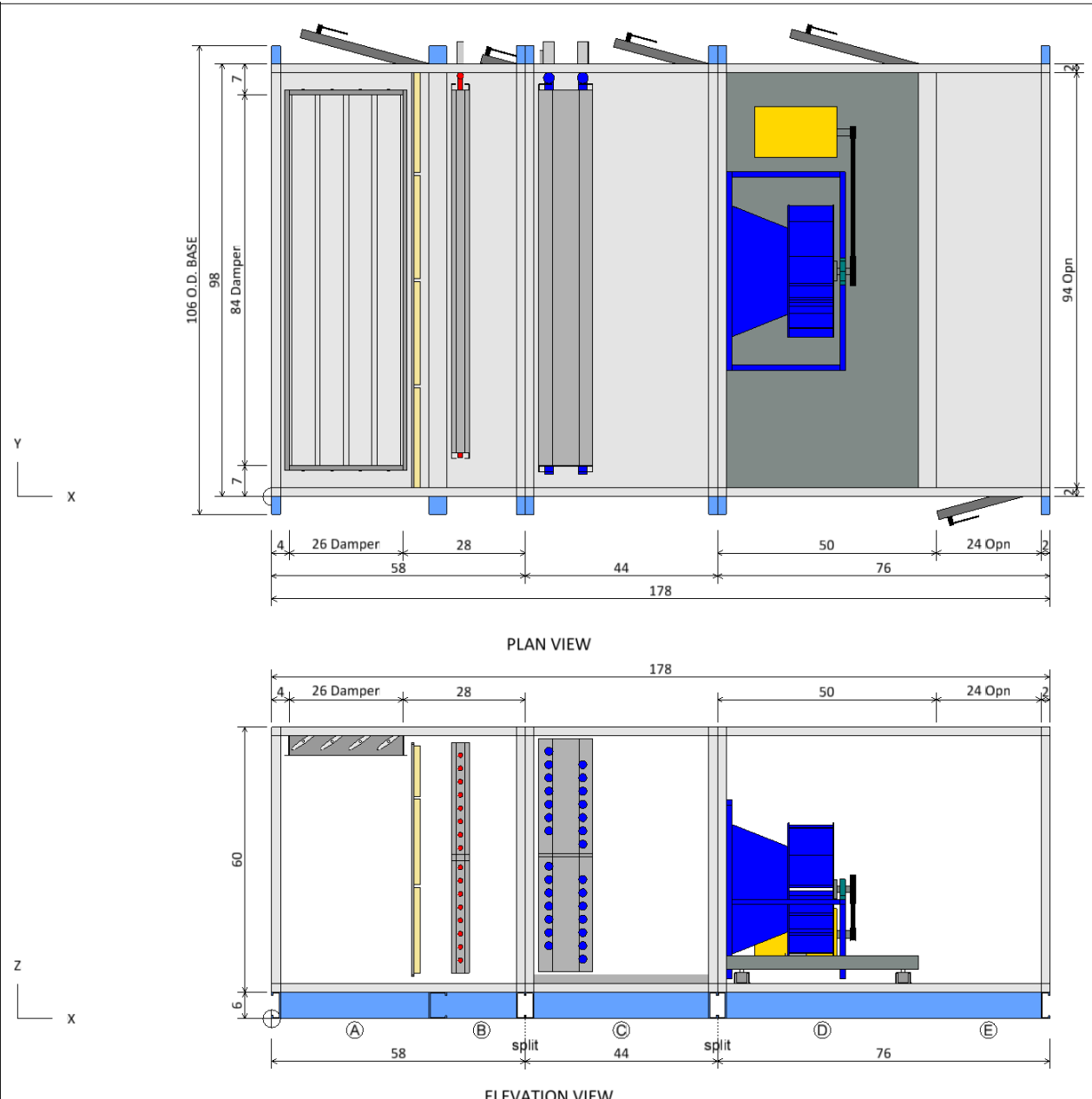
PLAN VIEW



ELEVATION VIEW


Component Key	
(A)	Mixing Box Filter Type: PerfectPleat HC M8 Left Door (WxH): 30 ins x 56 ins
(B)	Hot Water Coil Coil Model: 5WB1101C Total Capacity: 545642.0 Btu/hr Left Door (WxH): 8 ins x 56 ins
(C)	Chilled Water coil Coil Model: 5WD0908C Total Capacity: 1207542.0 Btu/hr Left Door (WxH): 22 ins x 50 ins
(D)	Supply Fan Fan Type: Centrifugal - Plenum Fan Size (Class): 30 (2) Air Flowrate: 14600.0 cfm T.S.P: 5.1 insWg Motor Power: 20.0 HP Left Door (WxH): 30 ins x 56 ins
(E)	Plenum Section Opening Location: Top Opening Size: 24 ins x 94 ins Right Door (WxH): 20 ins x 56 ins

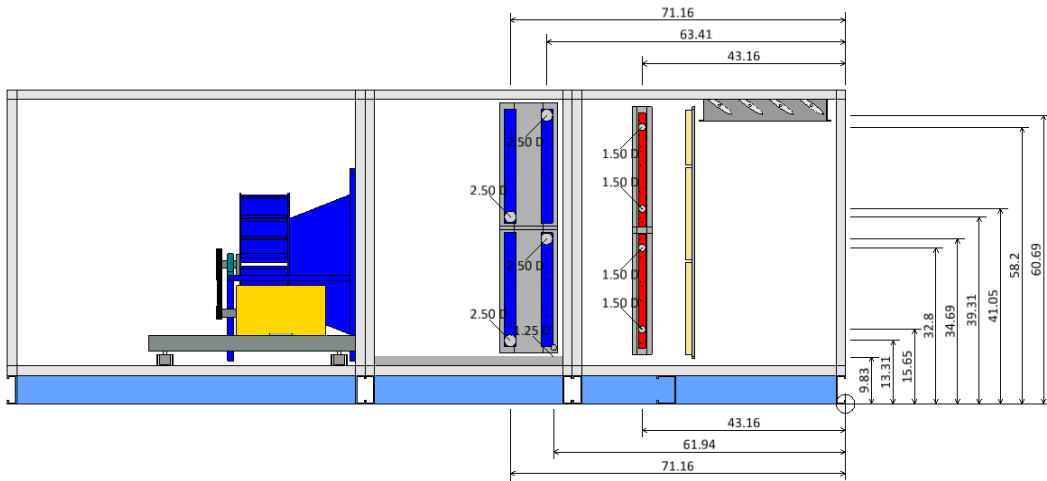
Plan/Elevation - No Ends		Unit Tag: AHU-6A		Sales Office: Mid-South Equipment Sales and ServiceKH		
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:		
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"
				Dwg Units: in		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00



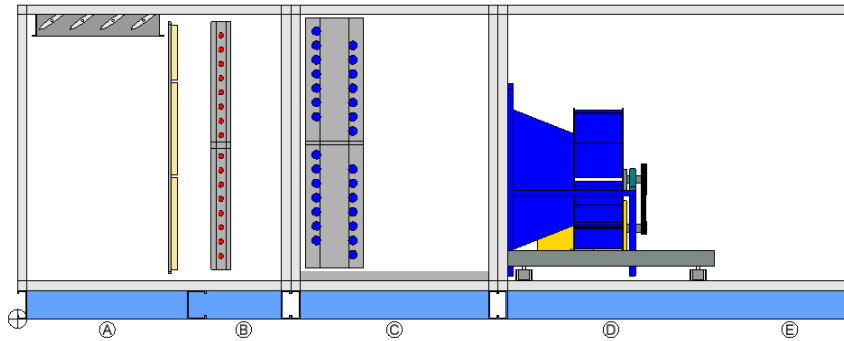
Component Key					
Type	X	Y	Z	Wid	Hgt
Ⓐ Mixing Box	4.00	7.00	66.00	84.00	26.00
Ⓔ Outside air damper					
Ⓔ Plenum Section					
Ⓔ Opening	152.00	2.00	66.00	94.00	24.00

Note: Dimensions are measured from the origin point.

Opening/Damper Connections		Unit Tag: AHU-6A		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS		




LEFT ELEVATION VIEW

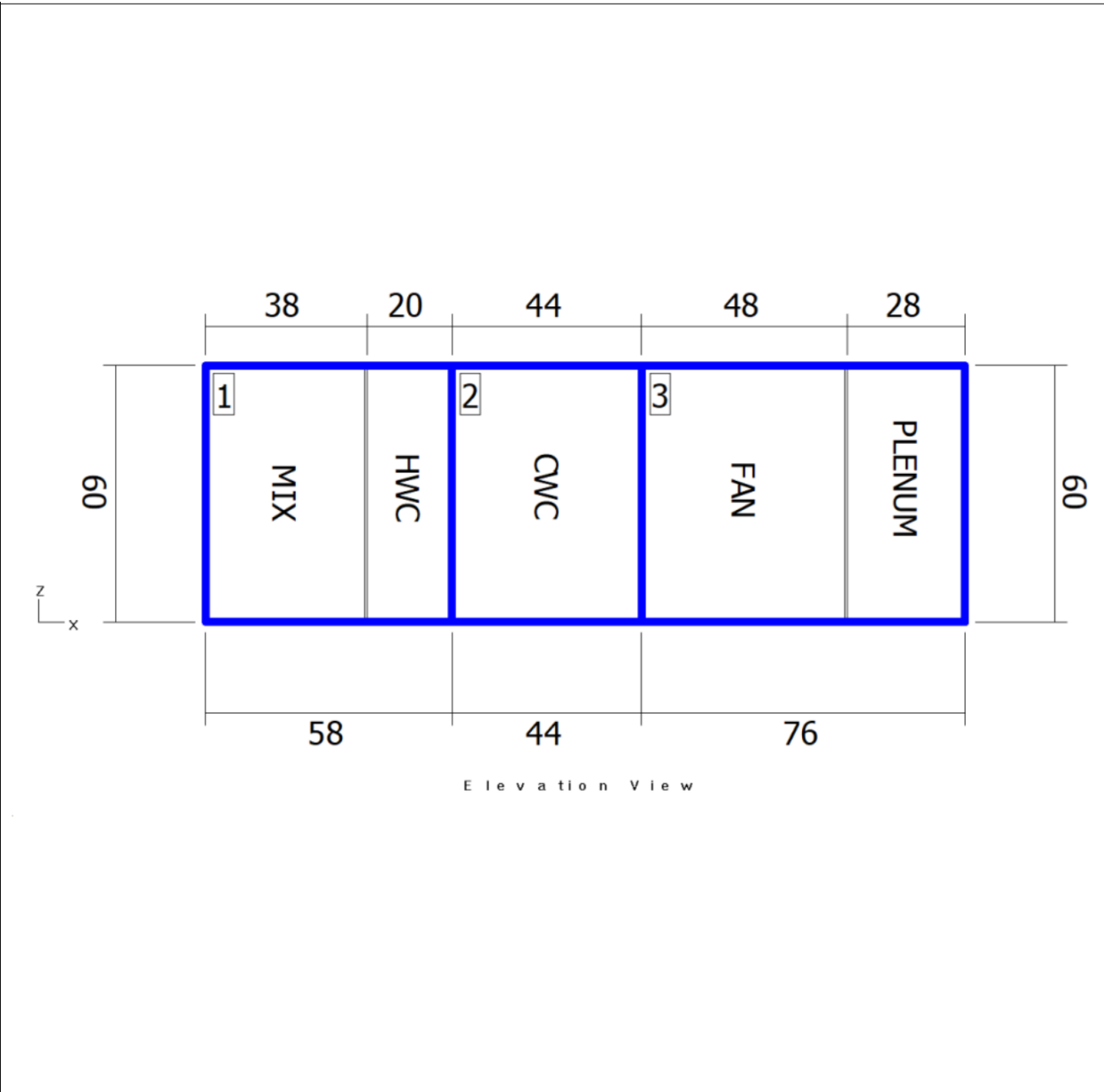


RIGHT ELEVATION VIEW

Coil and Drain Connections				
Type	X	Y	Z	Diam
Hot Water Coil				
Hot water inlet:	43.16	101.00	15.65	1.50
Hot water outlet:	43.16	101.00	32.80	1.50
Hot water inlet:	43.16	101.00	41.05	1.50
Hot water outlet:	43.16	101.00	58.20	1.50
Chilled Water coil				
Condensate drain conn:	61.94	98.90	11.83	1.25
Cold water inlet:	71.16	101.00	13.31	2.50
Cold water outlet:	63.41	101.00	34.69	2.50
Cold water inlet:	71.16	101.00	39.31	2.50
Cold water outlet:	63.41	101.00	60.69	2.50


Note: Dimensions are measured from the origin point.

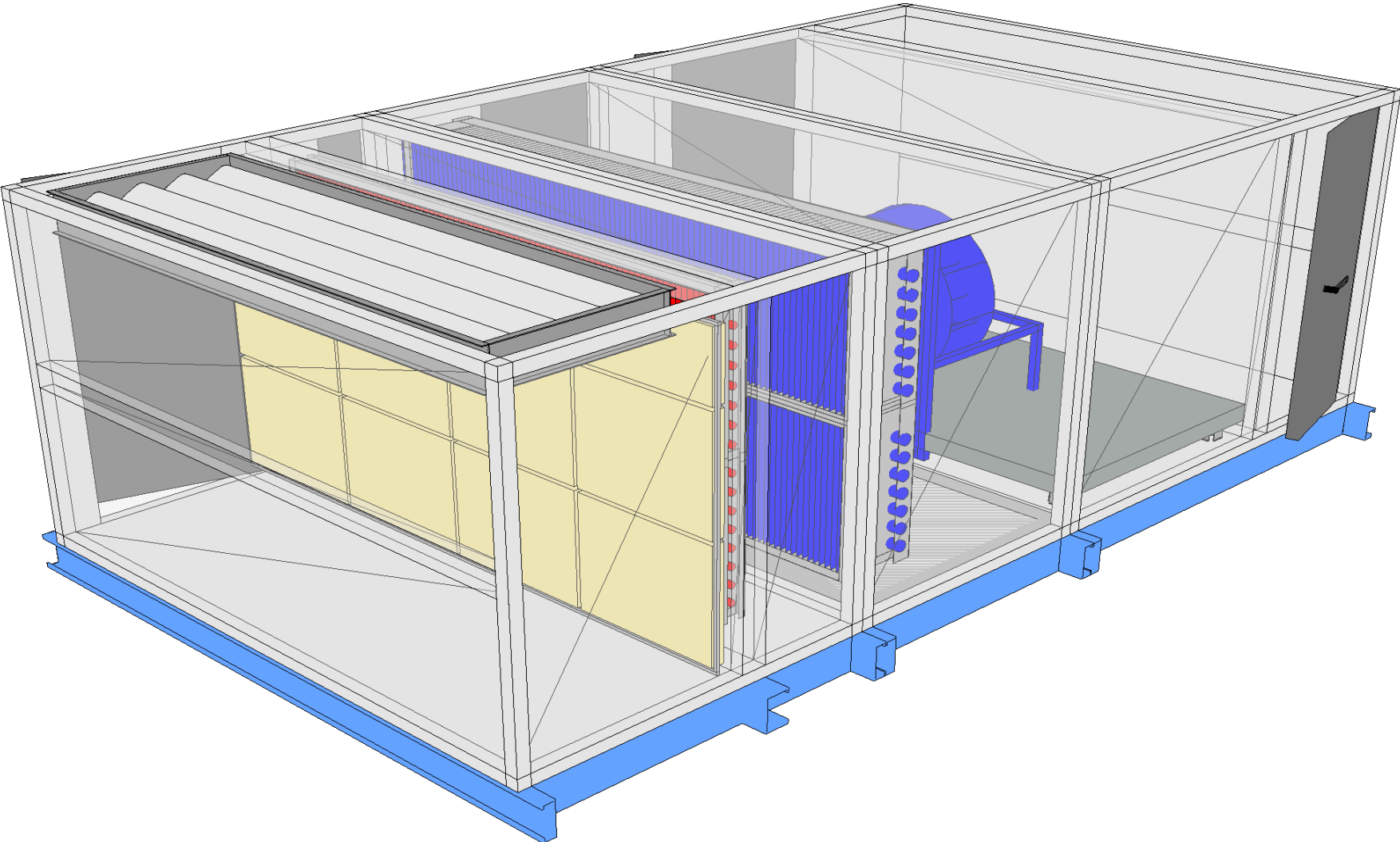
Coil and Drain Connections	Unit Tag: AHU-6A		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatar		Sales Engineer:		
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS Tolerance: +/-0.25" Dwg Units: in	



Shipping Sections				
Section	Weight (lb)	X	Y	Z
Section 1	1129.74	58	98	60
Section 2	1727.88	44	98	60
Section 3	2035.38	76	98	60
Total Unit	4893.00	178	98	60

Note: Base rails, curb ready base, coil connectors, drain connectors, and control boxes not included in height X, Y, Z dimensions. Shipping section may be 2" longer in air flow direction due to internal splice joint.

Shipping Sections		Unit Tag: AHU-6A		Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler		Project Name: Xavier University Qatara		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	




Job Number: SLUH31
 Job Name: Xavier University Qatara

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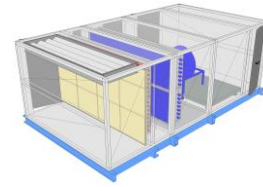
Prepared Date:

9/30/2022
 www.DaikinApplied.com

Product Drawing	Unit Tag: AHU-6A	Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatara	Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS Tolerance: +/-0.25" Dwg Units: in	

Technical Data Sheet for AHU-6B

Job Information		Technical Data Sheet	
Job Name	Xavier University Qatara		
Date	September 30 2022		
Submitted By	KH		
Software Version	13.00		
Unit Tag	AHU-6B		



Unit Overview

Model Number	Supply					
	Air Volume cfm	Static Pressure		External Dimensions		
		External inWc	Total inWc	Height in	Width in	Length in
CAH031GDDM	14600	2.25	5.10	60*	98*	178

*Not including base rails, coil connectors, drain connectors and control boxes.

Unit

Model Number:	CAH031GDDM		
Approval:	ETL Listed / ETL Listed to Canadian Safety Standards (ETL Label / ETLc Label)		
Outer Panel:	24 gauge G90 Galvanized Steel (unpainted)		
Liner:	24 gauge Galvanized Steel (unless noted per section)		
Insulation:	R-13 Injected Foam		
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Left
Base:	6" formed channel	Wall Thickness:	2 in
Altitude:	0 ft	Parts Warranty:	Standard One Year

Mixing Box

Component: 1		Length: 38 in		Shipping Section: 1					
Portion	Size (length x width)		Damper		Blade Action	Rated CFM	Air Pressure Drop	Quantity	
	Overall	Opening	Location	Type					Actuation
Outside Air	30 in X 94 in	26 in X 84 in	Top	UltraSeal Low Leak	NA	Parallel	14600 cfm	0.07 insWg	1
Return Air	No opening	No opening		None		None	14600 cfm		0

Filter Data

Type	Efficiency	Face Velocity	Face Area	Air Volume	Filter Loading		
Pleated	MERV 8	446 ft/min	32.7 ft²	14600 cfm	Side		
Air Pressure Drop				Number of Filters	Height	Width	Depth
Clean Air	Mean Air	Dirty Air	User Spec				
0.20 inWc	0.60 inWc	1.00 inWc	N/A	8	20 in	24 in	2 in
				4	12 in	24 in	2 in

Door

Location	Width	Opening
Drive side	30 in	Outward

Technical Data Sheet for AHU-6B

Hot Water Coil		Component: 2			Length: 20 in		Shipping Section: 1		
Coil Model	Total Capacity	Number of Coils		Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WB1101C	545642 Btu/hr	2		1	11	0.625 in	3.00 in x 1.299 in		
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity
	Entering		Leaving						
	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb					
14600 cfm	25.0 °F	59.2 °F		0.20 inWc	24 in	82 in	27.33 ft²	534 ft/min	
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight		
Entering	Leaving	58.30 gpm		10.10 ftHd	7.80 ft/s	4.0 gal	36.00 lb		
180.0 °F	161.3 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material				161.3 °F	161.3 °F	0.000
Threaded	1.50 in	Drive side	Carbon steel						
Material									
Fin		Tube		Header		Case			
Aluminum .0075 in		Copper .020 in		Copper		Galv. steel			

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	8 in	Outward

Chilled Water Coil		Component: 3			Length: 44 in		Shipping Section: 2		
Coil Model	Total Capacity	Sensible Capacity	Number of Coils	Number of Rows	Fins per Inch	Tube Diameter	Tube Spacing (Face x Row)		
5WD0908C	1207542 Btu/hr	490247 Btu/hr	2	8	9	0.625 in	1.50 in x 1.299 in		
Air Volume	Air Temperature				Coil Air Pressure Drop	Finned Height	Finned Length	Face Area	Face Velocity
	Entering		Leaving						
	Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb					
14600 cfm	84.9 °F	77.5 °F	54.2 °F	54.0 °F	1.87 inWc	24 in	85 in	28.33 ft²	515 ft/min
Water		Flow Rate		Pressure Drop	Velocity	Volume	Weight		
Entering	Leaving	243.80 gpm		10.80 ftHd	4.10 ft/s	30.0 gal	254.00 lb		
45.0 °F	54.9 °F								
Connection [Data Per Coil]					Min. Fin Surface Temp.	Min. Tube Wall Surface Temp.	Fouling Factor		
Type	Size	Location	Material				45.0 °F	45.0 °F	0.000
Threaded	2.50 in	Drive side	Carbon steel						
Material						Drain Pan	Drain Side		
Fin		Tube	Header	Case		Stainless steel	Drive side		
Aluminum .0075 in		Copper .020 in	Copper	Stainless steel		Stainless steel			

AHRI 410 Certification



Certified in accordance with the AHRI Forced-Circulation Air-Cooling and Air-Heating Coils Certification Program which is based on AHRI Standard 410 within the Range of Standard Rating Conditions listed in Table 1 of the Standard. Certified units may be found in the AHRI Directory at www.ahridirectory.org

Door		
Location	Width	Opening
Drive side	22 in	Outward

Technical Data Sheet for AHU-6B

Supply Fan	Component: 4	Length: 48 in	Shipping Section: 3
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Fan Performance

Air Volume	Static Pressure			Fan Energy Index(FEI)	Total Input Power	Fan Shaft Power	Speed		Outlet Velocity
	External	Total	Cabinet				Operating	Maximum	
14600 cfm	2.25 inWc	5.10 inWc	0.00 inWc	1.31	13.7 kW	16.41 BHP	1456 rpm	1783 rpm	0 ft/min

Fan Data

Fan Type	Blade Type / Class	Quantity of Fans	Wheel Diameter	Material Type	Number of Blades	Discharge	Motor Location
Centrifugal - Plenum	Airfoil / 2	1	30.00 in	Steel	9	Axial	To Side of Fan

Motor Data

Power	Electrical Supply	Speed	Efficiency	Enclosure	Frame Size	Supplier	Number of Poles	Lock Rotor Current	Full Load Current
20.0 HP	460/60/3 V/Hz/Phase	1750 rpm	Premium	ODP	256 T frame	Generic	4	148.01 A	24.00 A

Fan Options

Isolator Type:	Spring
----------------	--------

Drive Package Data*

Fan Sheave	Motor Sheave	Belt	Number of Belts	Actual Drive S.F.	Bearing Type
2B5V64	2B5V54	5VX850	2	1.37	Standard - L50 (200K)

*Daikin Applied reserves the right to provide a different but equivalent drive package

Door

Location	Width	Opening
Drive side	30 in	Outward

Plenum Section	Component: 5	Length: 28 in	Shipping Section: 3
-----------------------	--------------	---------------	---------------------

Opening Location

Opening Location	Opening Size	Air Pressure Drop
Top	24.00" x 94.00"	0.11 inWc

Door

Location	Width	Opening
Non-drive side	20 in	Outward

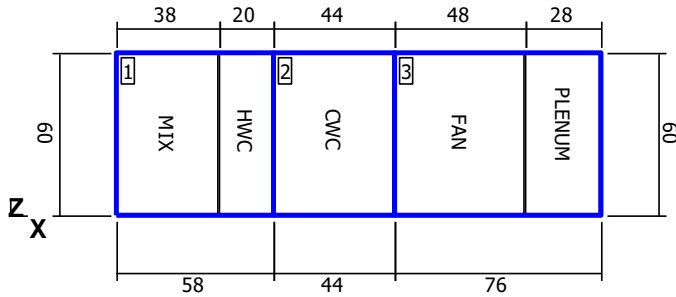
Unit Sound Power (dB)

Type	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
Radiated:	81	79	83	68	64	53	46	51
Unit Discharge:	86	84	90	83	80	75	73	68
Unit Return:	81	79	86	68	64	61	56	51

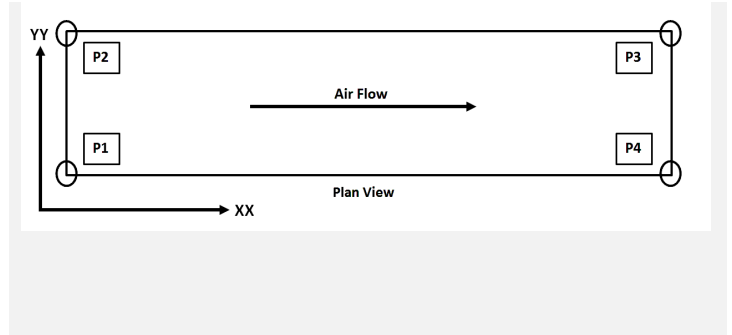
Technical Data Sheet for AHU-6B

Shipping Section Details

Section	Length in	Weight lb	Corner Weights (lb)				Center of Gravity (in)		
			P1	P2	P3	P4	XX	YY	ZZ
1	58	1130	257	261	308	304	31	49	30
2	44	1728	559	589	305	275	15	51	31
3	76	2035	793	555	224	462	26	38	27
Entire Unit	178	4893	1366	1162	1081	1285	86	45	29



Elevation View



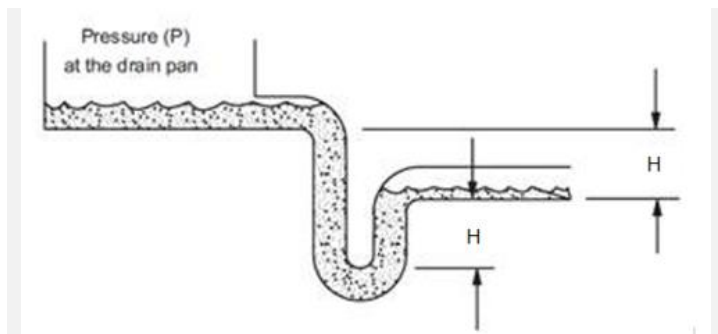
NOTE: Special components aren't included in the corner weights and center of gravity data.

Supply Static Pressure Drop

Component	Option	Static Pressure Drop
Mixing Box	Filter	0.60 insWg
Mixing Box	Mixing Box	0.07 insWg
Hot Water Coil	Hot Water Coil	0.20 insWg
Chilled Water coil	Chilled Water coil	1.87 insWg
Supply Fan	Cabinet	
Plenum Section	Plenum Section	0.11 insWg
External Static	External Static	2.25 insWg
Total Supply Fan Static		5.10 insWg

Minimum Recommended Drain Pan Trap Dimensions

Shipping Section	Component	H
2	Chilled Water coil	5.98



Dimensions provided as a courtesy and are recommended minimums only. Daikin is not responsible for supplying or designing drain pan traps and is not responsible for any damage caused by incorrect trap heights. The dimensions listed above should be reviewed and approved by a licensed plumbing professional.

Technical Data Sheet for AHU-6B

AHRI Certification



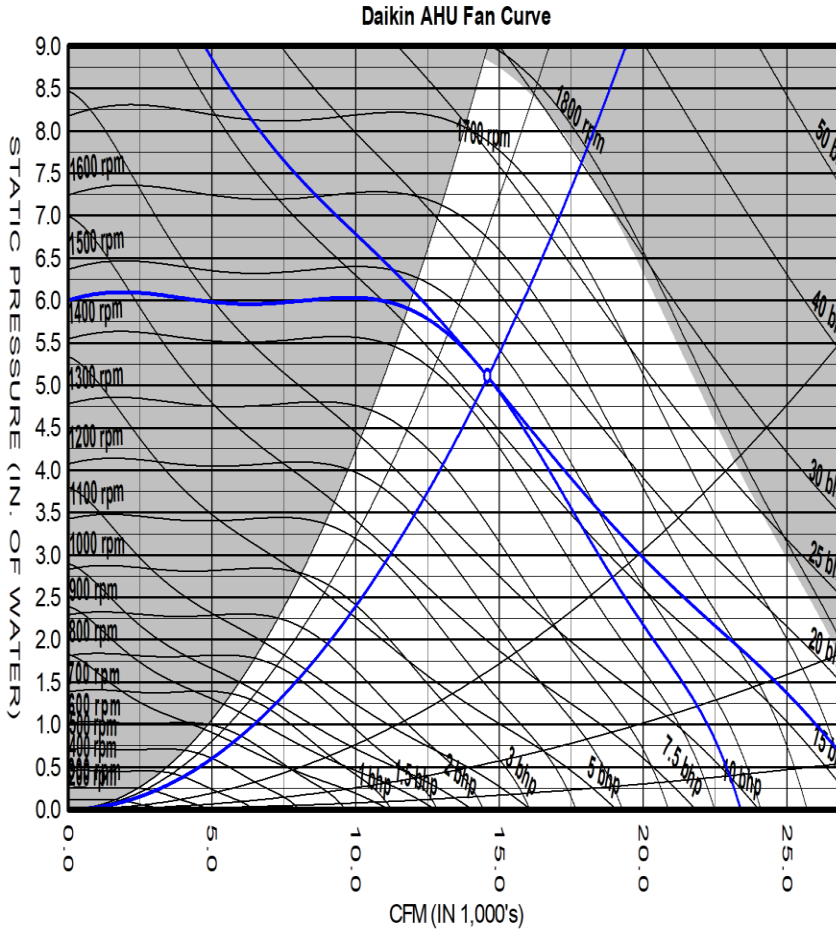
Certified in accordance with the AHRI Central Station Air-Handling Unit Certification Program, which is based on AHRI Standards 430/431. Certified units may be found in the AHRI Directory at www.ahridirectory.org.

Notes


Standard

1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 - 2007. The approving authority is responsible for compliance of multi - component building systems.

Fan Curve for AHU-6B



30.0" Airfoil Plenum Supply Fan at Standard Conditions				
Air volume	14600	cfm	Fan speed	1456 rpm
Total static	5.10	ins/Wg	Max speed	1783 rpm
Fan Shaft Power	16.4	bhp	Efficiency	71.4 %
Fan Energy Index(FEI)	1.31			
Unit tagging	AHU-6B		Date	September-30-2022
Job name	Xavier University Qatar		Time	12:47

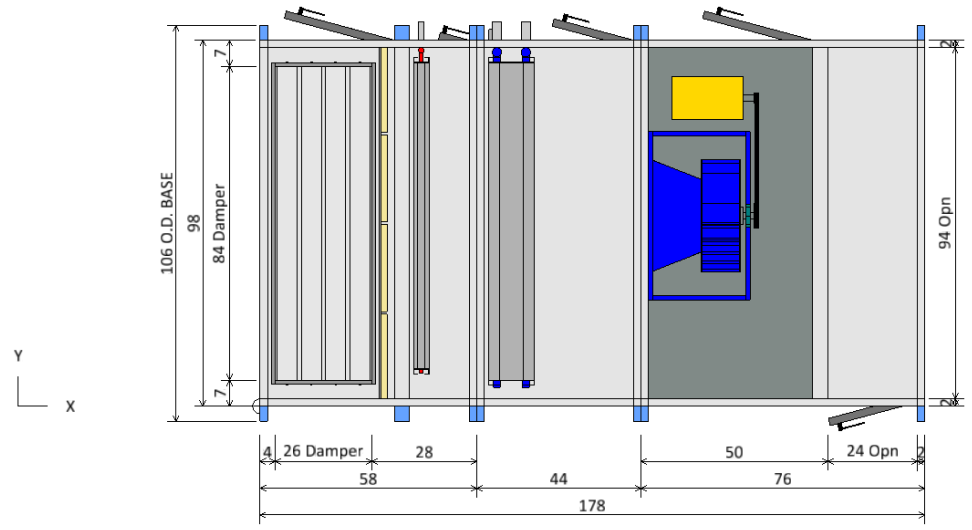
 Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

Drawing for AHU-6B

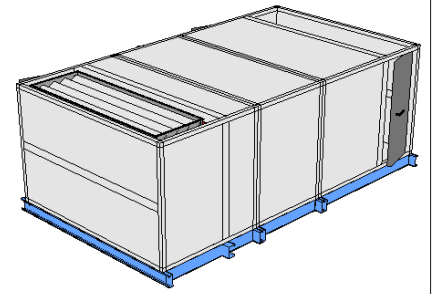
Job Number: SLUH31
Job Name: Xavier University Qatara

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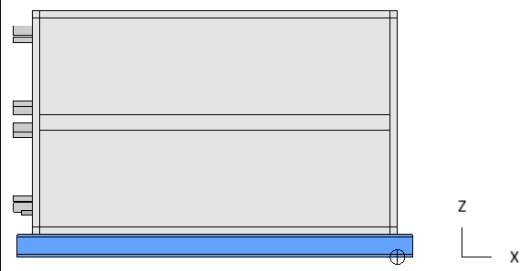
Prepared Date: 9/30/2022
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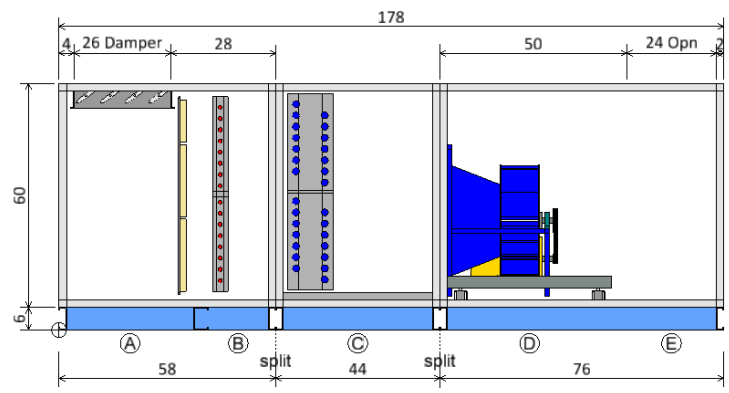
PLAN VIEW



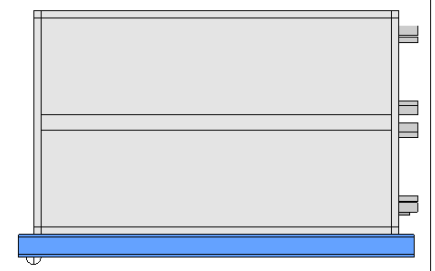
ISOMETRIC VIEW




FRONT END VIEW

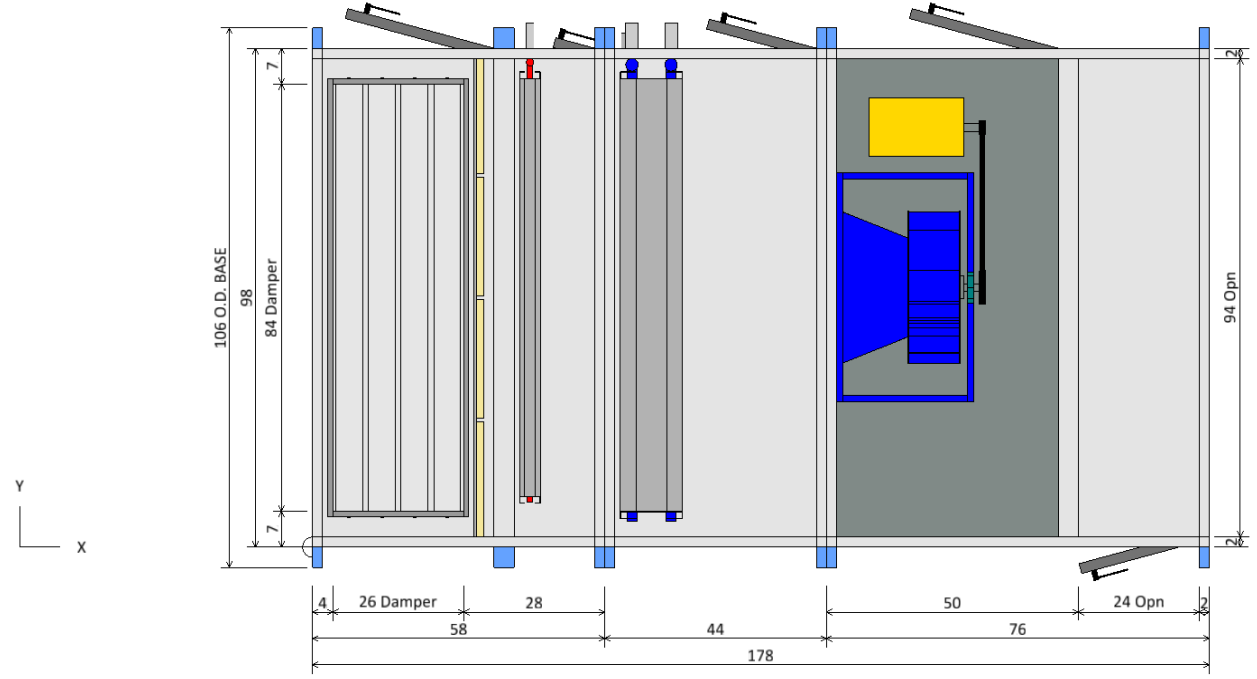


ELEVATION VIEW

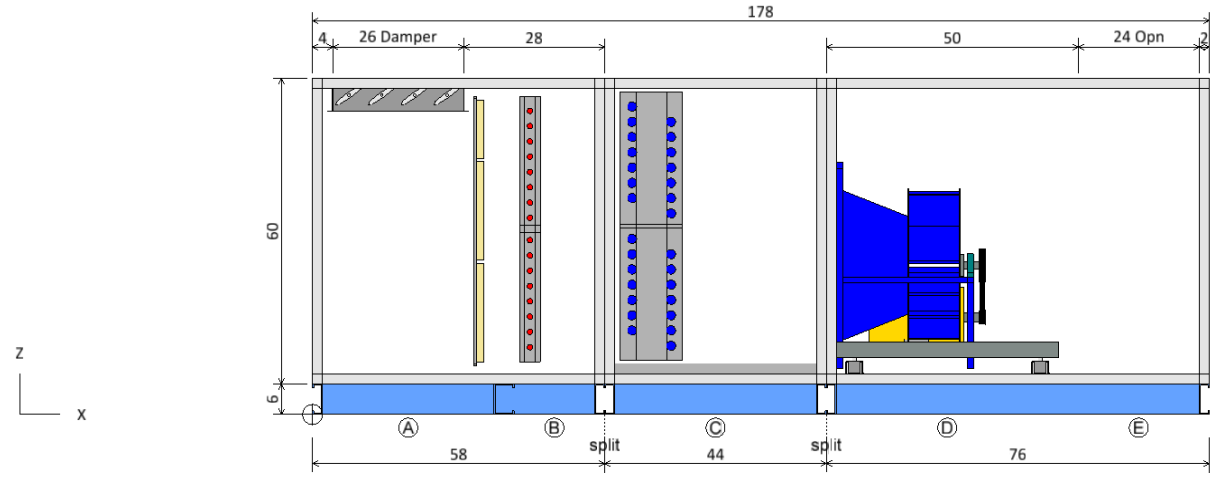


REAR END VIEW

Plan/Elevation	Unit Tag: AHU-6B		Sales Office: Mid-South Equipment Sales and ServickH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler	Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in




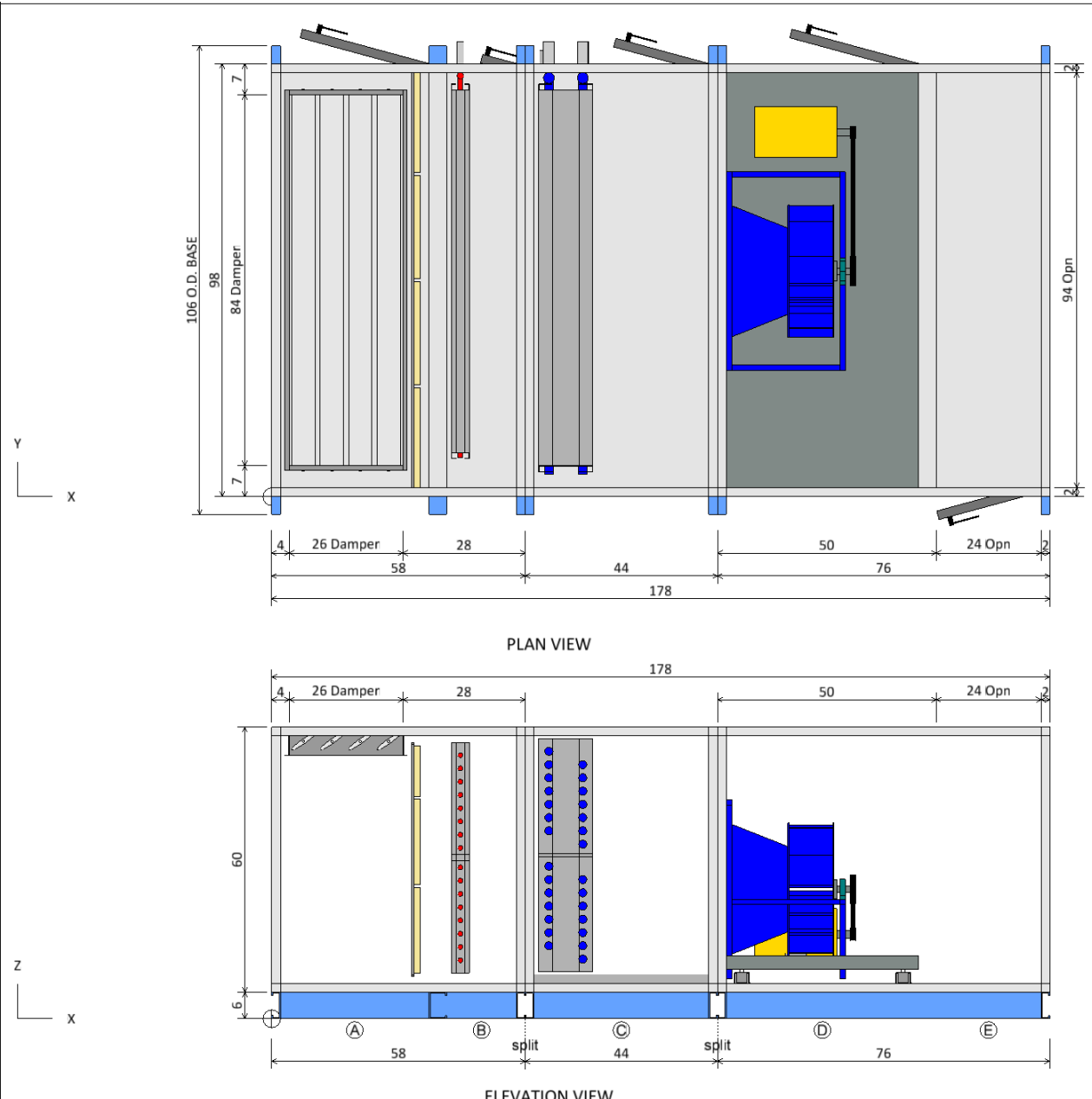
PLAN VIEW



ELEVATION VIEW


Component Key	
(A)	Mixing Box Filter Type: PerfectPleat HC M8 Left Door (WxH): 30 ins x 56 ins
(B)	Hot Water Coil Coil Model: 5WB1101C Total Capacity: 545642.0 Btu/hr Left Door (WxH): 8 ins x 56 ins
(C)	Chilled Water coil Coil Model: 5WD0908C Total Capacity: 1207542.0 Btu/hr Left Door (WxH): 22 ins x 50 ins
(D)	Supply Fan Fan Type: Centrifugal - Plenum Fan Size (Class): 30 (2) Air Flowrate: 14600.0 cfm T.S.P: 5.1 insWg Motor Power: 20.0 HP Left Door (WxH): 30 ins x 56 ins
(E)	Plenum Section Opening Location: Top Opening Size: 24 ins x 94 ins Right Door (WxH): 20 ins x 56 ins

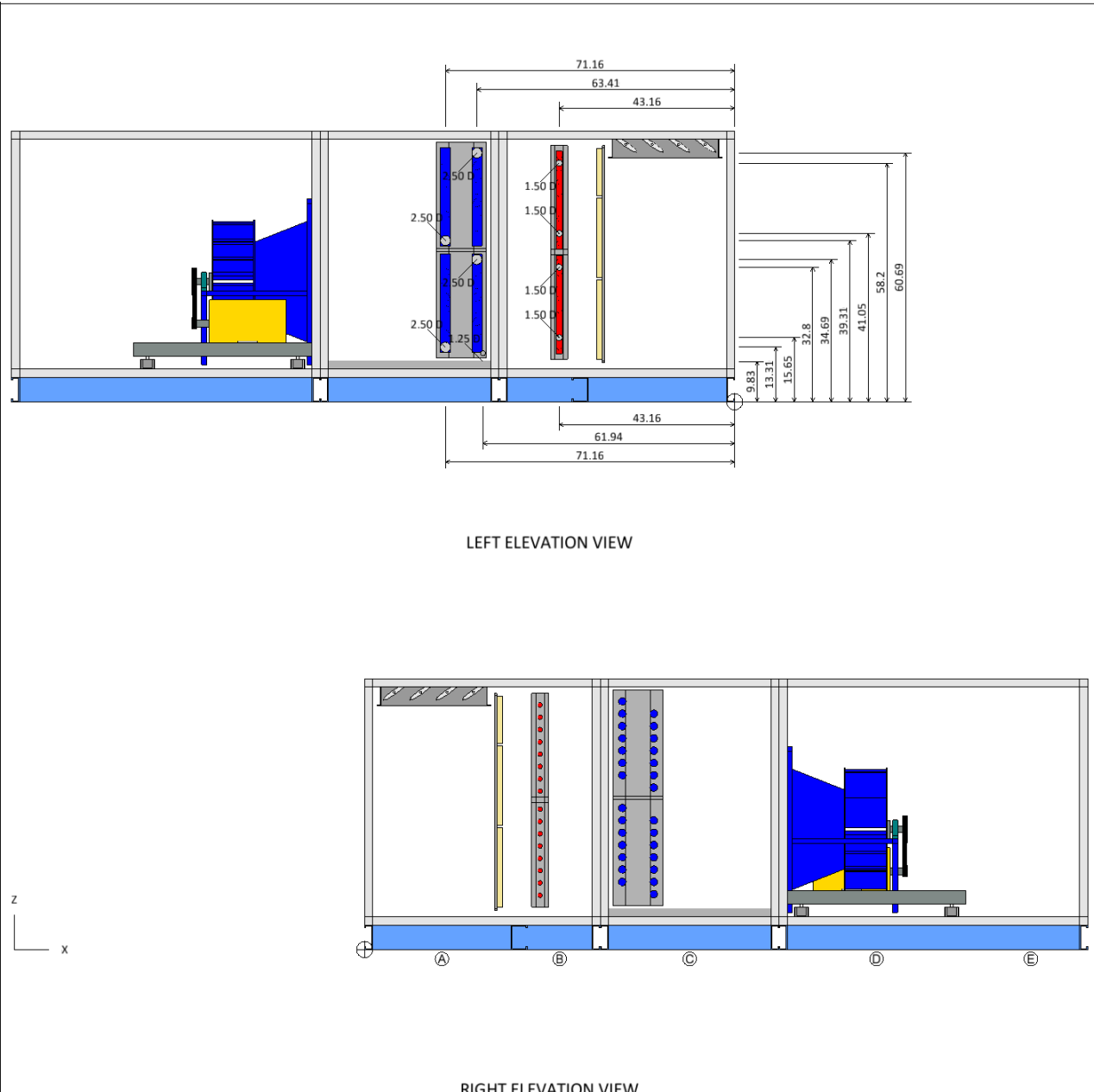
Plan/Elevation - No Ends		Unit Tag: AHU-6B		Sales Office: Mid-South Equipment Sales and ServiceKH		
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:		
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"
				Dwg Units: in		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00



Component Key					
Type	X	Y	Z	Wid	Hgt
Ⓐ Mixing Box	4.00	7.00	66.00	84.00	26.00
Ⓔ Outside air damper					
Ⓔ Plenum Section					
Ⓔ Opening	152.00	2.00	66.00	94.00	24.00


Note: Dimensions are measured from the origin point.

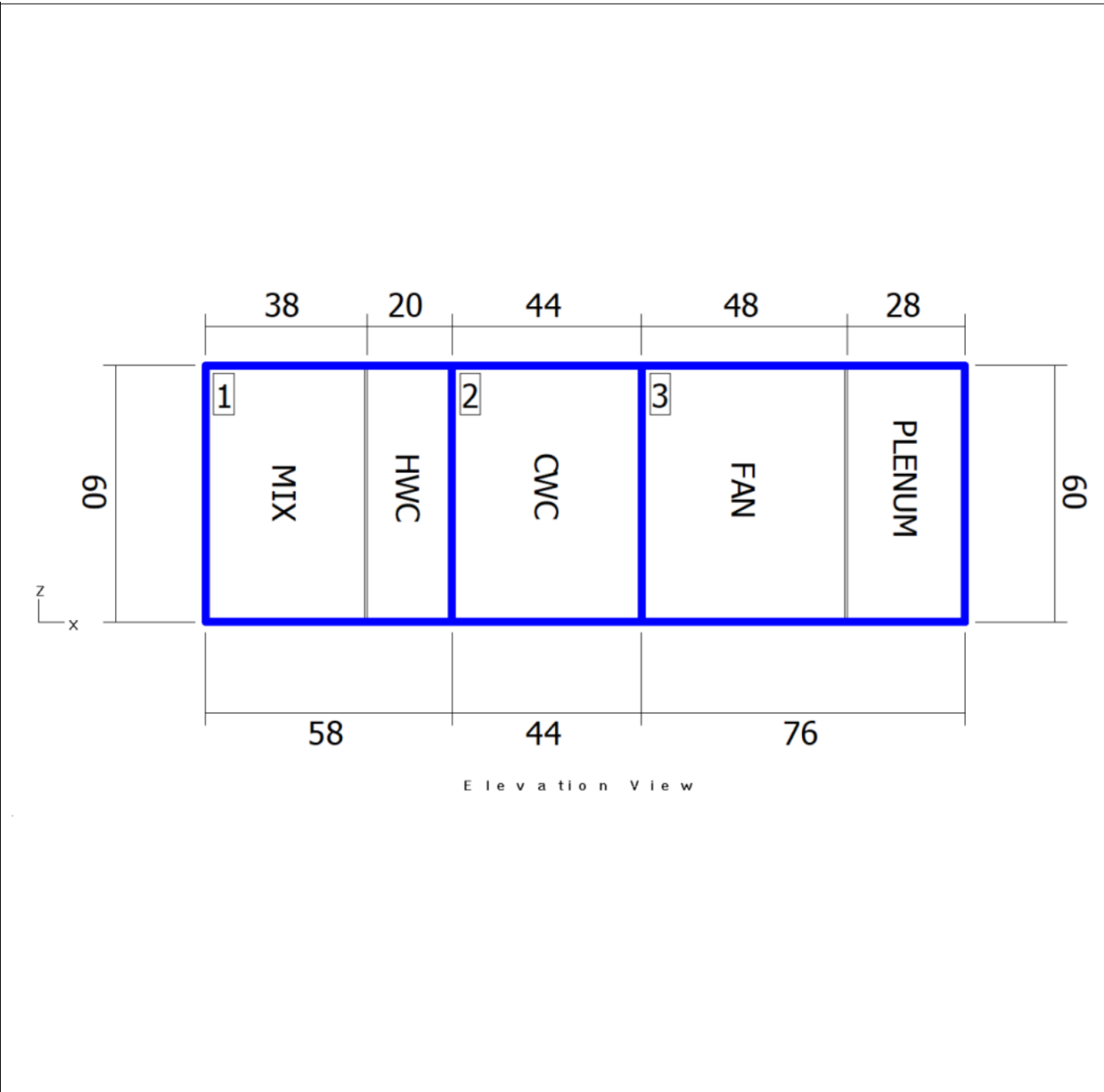
Opening/Damper Connections		Unit Tag: AHU-6B		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS		



Coil and Drain Connections				
Type	X	Y	Z	Diam
Hot Water Coil				
Hot water inlet:	43.16	101.00	15.65	1.50
Hot water outlet:	43.16	101.00	32.80	1.50
Chilled Water coil				
Hot water inlet:	43.16	101.00	41.05	1.50
Hot water outlet:	43.16	101.00	58.20	1.50
Condensate drain conn:	61.94	98.90	11.83	1.25
Cold water inlet:	71.16	101.00	13.31	2.50
Cold water outlet:	63.41	101.00	34.69	2.50
Cold water inlet:	71.16	101.00	39.31	2.50
Cold water outlet:	63.41	101.00	60.69	2.50


Note: Dimensions are measured from the origin point.

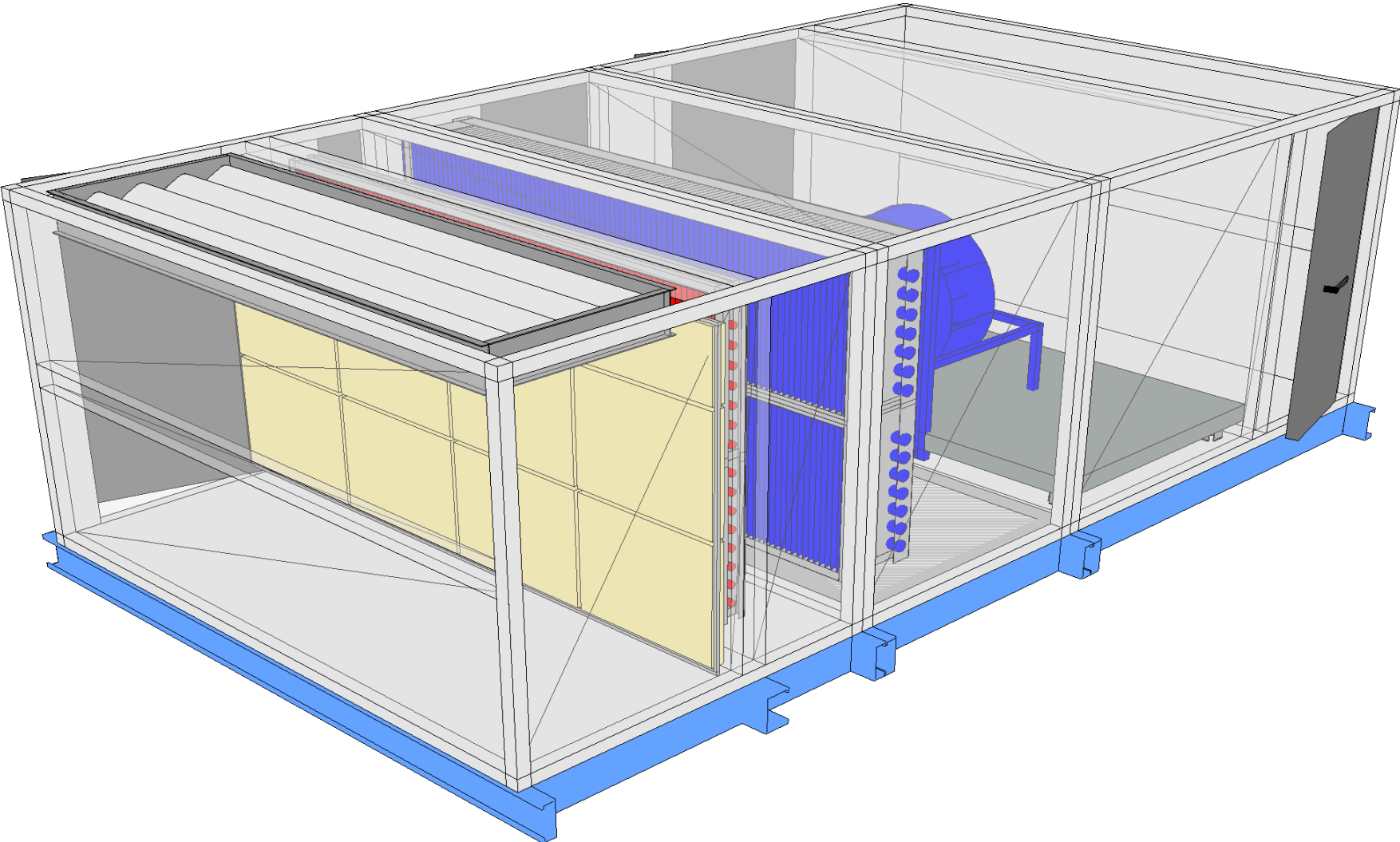
Coil and Drain Connections		Unit Tag: AHU-6B		Sales Office: Mid-South Equipment Sales and ServiceKH		 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00	
Product: Vision Air Handler		Project Name: Xavier University Qatar		Sales Engineer:			
Model: CAH031GDDM		Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS		



Shipping Sections				
Section	Weight (lb)	X	Y	Z
Section 1	1129.74	58	98	60
Section 2	1727.88	44	98	60
Section 3	2035.38	76	98	60
Total Unit	4893.00	178	98	60

Note: Base rails, curb ready base, coil connectors, drain connectors, and control boxes not included in height X, Y, Z dimensions. Shipping section may be 2" longer in air flow direction due to internal splice joint.

Shipping Sections		Unit Tag: AHU-6B		Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler		Project Name: Xavier University Qatara		Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in	




Job Number: SLUH31
 Job Name: Xavier University Qatara

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Prepared Date:

9/30/2022
 www.DaikinApplied.com

Product Drawing	Unit Tag: AHU-6B	Sales Office: Mid-South Equipment Sales and ServiceKH			 13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 13.00
Product: Vision Air Handler	Project Name: Xavier University Qatara	Sales Engineer:			
Model: CAH031GDDM	Sept. 30, 2022	Ver/Rev:	Sheet: 1 of 1	Scale: NTS Tolerance: +/-0.25" Dwg Units: in	

Drawing for AHU-6B

Job Number: SLUH31
Job Name: Xavier University Qatara

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Prepared Date: 9/30/2022
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Document Summary Page



Repair collapsed
outside air duct

3 Energy Recovery Section (16 ins)				SECTION	3
Heat Wheel Model	ECW 486		Exhaust air CFM	4250	CFM
Media Type	Fiber		Electrical Supply Volt	115/60/1	Volt
Wheel Diameter	48.00	ins	Bypass Damp Opening	No Bypass	ins
Supply air CFM	5535	CFM	Supply air PD Sum/Win	1.46 / 1.34	ins WC
Supply air FV Sum/Win	1025 / 1022	ft/min	Return air CFM	4250	CFM
Return air PD Sum/Win	1.09 / 1.01	ins WC	Outdoor air CFM	5535	CFM
Segmented Wheel	No		Motor HP	0.5	

Summer Conditions

Outside air DB	94.0	F
Outside air WB	77.8	F
Return air DB	75.0	F
Return air WB	62.8	F
Supply air DB	83.7	F
Supply air WB	70.9	F
Exhaust air DB	88.6	F
Exhaust air WB	74.0	F
Latent effectiveness	70.03	%
Sensible effectiveness	74.45	%
Total effectiveness	71.80	%
Total Energy Recovered	167546	Btu/hr

Winter Conditions

Outside air DB	27.0	F
Outside air WB	26.0	F
Return air DB	72.0	F
Return air WB	53.8	F
Supply air DB	51.3	F
Supply air WB	42.5	F
Exhaust air DB	39.7	F
Exhaust air WB	35.4	F
Latent effectiveness	70.03	%
Sensible effectiveness	74.45	%
Total effectiveness	73.57	%
Total Energy Recovered	175000	Btu/hr

4 RETURN/EXHAUST FAN SECTION(42 ins)				SECTION	1
---	--	--	--	----------------	----------

Air volume	4250	cfm	Motor power	3.0	HP
External static pressure	0.50	ins WC	Motor type	ODP	
Total static pressure	2.21	ins WC	Frame size	182 T frame	
Type	Centrifugal		Electrical supply	460/60/3	
Blade type/Class	Forward curved / 2		Motor efficiency	Premium	
Fan wheel diameter	15.00	ins	Motor speed	1750	rpm
Brake horsepower	2.53	HP	Motor pole	4	
Operating/Max speed	1022 / 1725	rpm	Full load current	4	A
Orientation	Up blast CW		Lock rotor current	32	A
Air modulation	None		Motor supplier	Generic	
Drip pan	None		Actual drive service fac.	1.21	
Drip pan side	-		Bearing type	Standard - L50 (200K)	
Wheel guard	None		Outlet velocity	2053	ft/m
Belt guard	None		Inlet screen	None	
Inspection port	None		Outlet screen	None	

DRIVES

Fan sheave	AK71H	Motor sheave	AK44H
Number of belts	1	Belt	A38

ANTI-VIBRATION MOUNTS / SPRINGS

Type	Spring
Seismic restraint	None

DOOR DATA

Door location	Drive side	Window size	None
Door width	30	Light	None
Door opening	Outward		

Supply Air Stream

AIR HANDLING UNIT TECHNICAL DATA

Date Saved : 2/16/2009

3 Energy Recovery Section (20 ins)				SECTION	3
Heat Wheel Model	ECW 546		Exhaust air CFM	5100	CFM
Media Type	Fiber		Electrical Supply Volt	115/60/1	Volt
Wheel Diameter	54.00	ins	Bypass Damp Opening	No Bypass	ins
Supply air CFM	6610	CFM	Supply air PD Sum/Win	1.30 / 1.20	ins WC
Supply air FV Sum/Win	914 / 911	ft/min	Return air CFM	5100	CFM
Return air PD Sum/Win	0.98 / 0.90	ins WC	Outdoor air CFM	6610	CFM
Segmented Wheel	No		Motor HP	0.75	

Summer Conditions

Outside air DB	94.0	F
Outside air WB	77.8	F
Return air DB	75.0	F
Return air WB	62.8	F
Supply air DB	83.3	F
Supply air WB	70.6	F
Exhaust air DB	89.1	F
Exhaust air WB	74.3	F
Latent effectiveness	73.23	%
Sensible effectiveness	77.38	%
Total effectiveness	74.90	%
Total Energy Recovered	208540	Btu/hr

Winter Conditions

Outside air DB	27.0	F
Outside air WB	26.0	F
Return air DB	72.0	F
Return air WB	53.8	F
Supply air DB	52.3	F
Supply air WB	43.1	F
Exhaust air DB	38.6	F
Exhaust air WB	34.6	F
Latent effectiveness	73.23	%
Sensible effectiveness	77.38	%
Total effectiveness	76.55	%
Total Energy Recovered	217000	Btu/hr

4 RETURN/EXHAUST FAN SECTION(46 ins)				SECTION	1
Air volume	5100	cfm	Motor power	3.0	HP
External static pressure	0.50	ins WC	Motor type	ODP	
Total static pressure	2.09	ins WC	Frame size	182 T frame	
Type	Centrifugal		Electrical supply	460/60/3	
Blade type/Class	Forward curved / 2		Motor efficiency	Premium	
Fan wheel diameter	18.03	ins	Motor speed	1750	rpm
Brake horsepower	2.86	HP	Motor pole	4	
Operating/Max speed	831 / 1450	rpm	Full load current	4	A
Orientation	Up blast CW		Lock rotor current	32	A
Air modulation	None		Motor supplier	Generic	
Drip pan	None		Actual drive service fac.	1.31	
Drip pan side	-		Bearing type	Standard - L50 (200K)	
Wheel guard	None		Outlet velocity	1765	ft/m
Belt guard	None		Inlet screen	None	
Inspection port	None		Outlet screen	None	

DRIVES

Fan sheave	1B5V64	Motor sheave	BK32H
Number of belts	1	Belt	BX41

ANTI-VIBRATION MOUNTS / SPRINGS

Type	Spring
Seismic restraint	None

DOOR DATA

Door location	Drive side	Window size	None
Door width	30	Light	None
Door opening	Outward		

Supply Air Stream



Changer existing heat recovery coil and provide filter rack



Replace existing heat recovery coil and provide new filter rack





Replace existing heat recovery coil and provide filter rack



Provide new duct attachment to lower that is the full width of the heat recovery coil and filter rack. Widen duct on both sides, typical.

Replace AHU 6A&6B heat recovery coil

Provide filter rack

